



DATE: 04/15/25	DATE NEEDED: 05/16/25
VENDOR: The Bindery	
ATTENTION: Justine Carpenter	Q25-05392 / J25-03108
QUOTE: Q77766	VERSA CONTACT: Eric Anderson

TITLE: MARY COLTER BUILDER UPON THE RED EARTH			
PUBLISHER: GRAND CANYON CONSERVANCY			
RUN QUANTITY: 2000	TOTAL PAGES: 144	TEXT TRIM SIZE: 8 3/4 X 8	OBLONG: YES
SIGNATURES: 9 - 16 pg sig.			
HEAD TRIM: 1/8	GUTTER TRIM: 1/4	SIGNATURE SEQUENCE: 1 - 9	

TEXT STOCK: 55 lb. Natural Offset (Antique) - 360 PPI [D]
COVER STOCK: 141 lb. White 12 Pt (C1S) - 166 PPI - FSC
MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Perfect
Shrink Wrap in packs of 5

PACKING: Cartons Supplied by Vendor

ADDITIONAL INSTRUCTIONS:

Hinge score cover

Estimate



DATE: 4/7/2025
TO: Hailie Johnson
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q77766

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

Project: *Mary Colter*

- cut covers
- gather signatures
- perfect bind books (PUR layflat)
- 3-side trim to 8-3/4" x 8" (8" bind edge)
- shrinkwrap finished books 5 per package
- bulk pack in cartons

Quantity: see below
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 12pt C1S
72 sheets on 50# offset

- Text is furnished as folded signatures (6-24pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- First and last page must be free of critical copy and UV or varnish coatings 7/16" + grind
- Inside front and back covers must be free of critical copy and UV or varnish coatings 7/16" + spine thickness + 7/16"
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price: 2,000 books \$0.78 per book
2,500 \$0.69

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!