Date: 4/15/2025

PURCHASE ORDER

82970EA

VERSA PRESS, INC.

ORDERED BY: Eric Anderson

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272 FAX 309-822-8141 Plant Location:

Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric Feuerstein

RECEIVED:

QUANTITY		DESCRIPTION		UNIT PRICE	
2000	Title: MARY COLTER BUILDER UPON THE RED EARTH				
5% Maximum	For: Grand Canyon Cons	servancy			
Over Run	- Follow enclosed specs				
5% Maximum	- 2,000 Copies @ \$ 0.78 per book (Quote #Q77766)				
Under Run	- Ship per attached shipping instructions.				
	Carton label(s) enclosed				
	Send 2 sample books to Versa Press, Inc.				
	Ship signatures:	5/6/25			
	The Bindery to ship:	5/16/25			
Job No:	J25-03108		Total Price:	\$1,560.00	

VERSA PRESS, IN	IC.				Rev. 12/	05/24
DATE: 04/15/25	DATE					
VENDOR: The Binde	ry					
ATTENTION: Justine Ca	rpenter		Q25-05392 / J25-03108			
QUOTE: Q77766		VERSA CONTACT: Eric Anderson				
TITLE: MARY CO	LTER BUILDER UPON THE R	ED EARTH				
PUBLISHER: GRAND CA	ANYON CONSERVANCY					
RUN QUANTITY: 2000	TOTAL PAGES: 144	TEXT TRIM SIZE: 8 3/4 X 8	OBLC	DNG:	YES	
SIGNATURES: 9 - 16 pg	g sig.					_
HEAD TRIM: 1/8	GUTTER TRIM: 1/4	SIGNATURE SEQUENCE: 1 - 9				
TEXT STOCK: 55 lb. Na	atural Offset (Antique) - 360 F	PPI [D]				
COVER STOCK: 141 lb. V	White 12 Pt (C1S) - 166 PPI - F	FSC				
MATERIALS PROVIDED AS	Folded Ungathered Signa	atures				
BINDING TYPE: Perfect						
Shrink Wrap in packs of 5						
PACKING: Cartons	Supplied by Vendor					

ADDITIONAL INSTRUCTIONS:

Hinge score cover

Estimate



8201 Brooklyn Blvd

Brooklyn Park, MN 55445 Phone: 763.201.2800

Receiving Dock Doors 31 - 36

DATE: 4/7/2025

TO: Hailie Johnson

Versa Press. Inc.

FROM: Justine Carpenter

QUOTE: Q77766

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

Project: Mary Colter

• cut covers

• gather signatures

• perfect bind books (PUR layflat)

• 3-side trim to 8-3/4" x 8" (8" bind edge)

• shrinkwrap finished books 5 per package

• bulk pack in cartons

Quantity: see below

In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 12pt C1S

72 sheets on 50# offset

• Text is furnished as folded signatures (6-24pp)

• Maximum head, foot and face trim is 1-9/16", minimum is 1/8"

• Folded sigs must have closed spine (no z-folds)

• Cover stock should have grain running parallel to spine to help prevent cracking

• Covers furnished on press sheets for us to trim

• Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot

• Sigs are furnished skid packed or in skid tubs

• First and last page must be free of critical copy and UV or varnish coatings 7/16" + grind

• Inside front and back covers must be free of critical copy and UV or varnish coatings 7/16" + spine thickness + 7/16"

• UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: would apply.

FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

Price: 2,000 books \$0.78 per book

2,500 \$0.69

• Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

 Eric Feuerstein
 Scott Rooney
 Jane Stire
 Mike Cress
 Justine Carpenter

 763-201-2732
 763-201-2704
 763-201-2735
 763-201-2725
 763-201-2740