

## 82883TG

To: **The Bindery**

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**8309 Brooklyn Blvd**

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**Brooklyn Park, MN 55445**

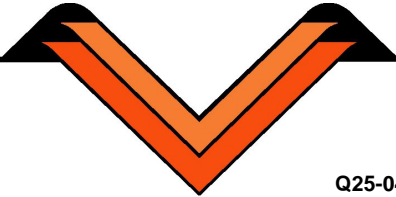
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Attn: **Eric Feuerstein**

Plant Location:  
Spring Bay Road/Route 26  
*(5 Mi. North of Junction of  
Route 26 & Route 116)*

ORDERED BY: **Tamara Gilbert**

RECEIVED :



DATE:	04/09/25	DATE NEEDED:	04/09/25
VENDOR:	The Bindery		
ATTENTION:	Justine Carpenter		Q25-04723 / J25-03012
QUOTE:	Q77613		VERSA CONTACT: Tamara Gilbert

TITLE:			THE SURPRISING PURPOSE OF ANGER PRINT PLUS		
PUBLISHER:			INDEPENDENT PUBLISHERS GROUP		
RUN QUANTITY:	1500	TOTAL PAGES:	48	TEXT TRIM SIZE:	5 3/8 X 8 3/8
SIGNATURES: 1 - 32 pg sig. 1 - 16 pg sig.					
HEAD TRIM:	1/8	GUTTER TRIM:	1/16	SIGNATURE SEQUENCE: 1-16, 1-32	

TEXT STOCK:		60 lb. White Offset (Smooth) - 436 PPI [D]	
COVER STOCK:		123 lb. White 10 Pt (C1S) - 200 PPI - FSC- Gloss Laminated	
MATERIALS PROVIDED AS:		Folded Ungathered Signatures	
BINDING TYPE:		Perfect	

PACKING:	Cartons Supplied by Vendor
INSTRUCTIONS:	PLEASE PACK 160 PER CARTON

## Estimate



**DATE:** 3/24/2025  
**TO:** Lisa Poole  
Versa Press, Inc.

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

**FROM:** Justine Carpenter

**QUOTE:** Q77613

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

**Project:** *The Surprising Purpose Of Anger*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 5-3/8" x 8-3/8" (8-3/8" bind edge)
- bulk pack in cartons

**Quantity:** see below  
In order to ensure making quantity, please provide 10% extra materials

**You furnish:** 1 covers-2pp on 10pt C1S  
24 sheets on 60# offset

- Text is furnished as folded signatures (1-32pp, 1-16pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

**Shipping:** FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

<b>Price:</b>	1,000 books	\$0.61 per book
	1,500	\$0.45
	2,000	\$0.37

- **Prices include cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

## Your Bindery Team

**Eric Feuerstein**  
763-201-2732

**Scott Rooney**  
763-201-2704

**Jane Stire**  
763-201-2735

**Mike Cress**  
763-201-2725

**Justine Carpenter**  
763-201-2740

*Finish With Us!*