Date: 4/9/2025

PURCHASE ORDER

82871MS

VERSA PRESS, INC.

ORDERED BY: Mark Sanders

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272 FAX 309-822-8141

Plant Location: Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric Feuerstein

RECEIVED:

QUANTITY	DESCRIPTION						
1000	Title: WINNING THE BOARD						
5% overs	For: Byrrd Enterprises Inc.						
5% unders	- Follow enclosed specs						
	- 1,000 Copies @ \$ 1.03 / each						
	- Ship per attached shipping instructions.						
	Carton label(s) enclosed						
	Send 2 sample books to Versa Press, Inc.						
	Covers & SIGS Ship: 05/06/2025						
	The Bindery to ship: 05/19/2025						
Job No:	J25-01577 Total Price:	\$1,030.00					

DATE: 04/09/25 DATE NEEDED: 04/09/25 VENDOR: The Bindery ATTENTION: Justine Carpenter QUOTE: Q77175R4 VERSA CONTACT: Mark Sanders TITLE: WINNING THE BOARD PUBLISHER: BYRRD ENTERPRISES INC. RUN QUANTITY: 1000 TOTAL PAGES: 312 TEXT TRIM SIZE: 4 3/16 X 5 7/8 SIGNATURES: 9 - 32 pg sig. 1 - 16 pg sig. 1 - 8 pg sig. HEAD TRIM: 1/8 GUTTER TRIM: SIGNATURE SEQUENCE:	VERSA PR	ESS, INC	· •					Rev. 12/05/24
ATTENTION: Justine Carpenter QUOTE: Q77175R4 VERSA CONTACT: Mark Sanders TITLE: WINNING THE BOARD PUBLISHER: BYRRD ENTERPRISES INC. RUN QUANTITY: 1000 TOTAL PAGES: 312 TEXT TRIM SIZE: 4 3/16 X 5 7/8 SIGNATURES: 9 - 32 pg sig. 1 - 16 pg sig. 1 - 8 pg sig.	DATE:	04/09/25	DA	TE NEEDED: 04/09/25				
QUOTE: Q77175R4 VERSA CONTACT: Mark Sanders TITLE: WINNING THE BOARD PUBLISHER: BYRRD ENTERPRISES INC. RUN QUANTITY: 1000 TOTAL PAGES: 312 TEXT TRIM SIZE: 4 3/16 X 5 7/8 SIGNATURES: 9 - 32 pg sig. 1 - 16 pg sig. 1 - 8 pg sig.	VENDOR:	The Bindery						
TITLE: WINNING THE BOARD PUBLISHER: BYRRD ENTERPRISES INC. RUN QUANTITY: 1000 TOTAL PAGES: 312 TEXT TRIM SIZE: 4 3/16 X 5 7/8 SIGNATURES: 9 - 32 pg sig. 1 - 16 pg sig. 1 - 8 pg sig.	ATTENTION:	Justine Carp	enter					Q25-02435 / J25-01577
PUBLISHER: BYRRD ENTERPRISES INC. RUN QUANTITY: 1000 TOTAL PAGES: 312 TEXT TRIM SIZE: 4 3/16 X 5 7/8 SIGNATURES: 9 - 32 pg sig. 1 - 16 pg sig. 1 - 8 pg sig.	QUOTE:	Q77175R4				RSA CONTACT: M	ark Sanders	ers
RUN QUANTITY: 1000 TOTAL PAGES: 312 TEXT TRIM SIZE: 4 3/16 X 5 7/8 SIGNATURES: 9 - 32 pg sig. 1 - 16 pg sig. 1 - 8 pg sig.	TITLE:	WINNING TH	IE BOARD					
SIGNATURES: 9 - 32 pg sig. 1 - 16 pg sig. 1 - 8 pg sig.	PUBLISHER:	BYRRD ENT	ERPRISES INC.					
	RUN QUANTIT	Y: 1000	TOTAL PAGES: 312	TEXT TRIM SIZE:	4 3/16 X 5 7/8			
HEAD TRIM: 1/8 GUTTER TRIM: SIGNATURE SEQUENCE:	SIGNATURE	S: 9 - 32 pg s	ig. 1 - 16 pg sig. 1 -	8 pg sig.		_		
	HEAD TRIM:	1/8	GUTTER TRIM:	SIGNATURE SEQUI	ENCE:			
TEXT STOCK: 50 lb. White Offset (Smooth) - 520 PPI	TEXT STOC	K: 50 lb. Whi	te Offset (Smooth) - 520	PPI				
COVER STOCK: 141 lb. White 12 Pt (C1S) - 166 PPI - FSC	COVER STOC	K: 141 lb. W	ite 12 Pt (C1S) - 166 PP	I - FSC				
MATERIALS PROVIDED AS: Folded Ungathered Signatures	MATERIALS PRO	OVIDED AS:	Folded Ungathered Si	gnatures				
BINDING TYPE: Perfect	BINDING TYPE:	Perfect						

PACKING: Cartons Supplied by Vendor

Estimate



8201 Brooklyn Blvd

Brooklyn Park, MN 55445 Phone: 763.201.2800

Receiving Dock Doors 31 - 36

DATE:

2/13/2025

TO:

Michael Packard

Versa Press. Inc.

FROM:

Justine Carpenter

QUOTE:

Q77175R4

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project:

Winning The Board

cut covers

gather signatures

perfect bind books (PUR perfect bind)

• 3-side trim to 4-3/16" x 5-7/8" (5-7/8" bind edge)

· bulk pack in cartons

Quantity:

see below

In order to ensure making quantity, please provide 15% extra materials

You furnish:

1 cover-wraparound for perfect binder on 12pt C1S

148 sheets on 50# offset 8 sheets on 70# matte text

• Text is furnished as folded signatures (9-32pp,1-8pp,1-16pp)

Maximum head, foot and face trim is 1-9/16", minimum is 1/8"

• Folded sigs must have closed spine (no z-folds)

• Cover stock should have grain running parallel to spine to help prevent cracking

• Covers furnished on press sheets for us to trim

• Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig

size on the head and foot

• UV and varnish coating knocked out of spine/side glue area of inside cover, and side

glue area of first and last pages

Shipping: would apply.

FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

Price:

1,000 books

\$1.03 per book

2,500

\$0.64

5,000

\$0.50

• Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Fric Feuerstein 763-201-2732

Scott Rooney 763-201-2704

Jane Stire 763-201-2735

Krista Kolstad 763-201-2715

Mike Cress 763-201-2725 Justine Carpenter 763-201-2740