

82871MS

To: **The Bindery**

8309 Brooklyn Blvd

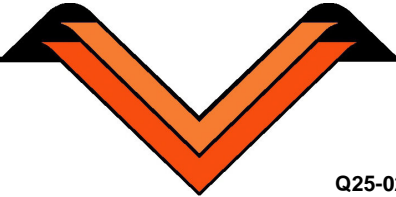
Brooklyn Park, MN 55445

Attn: **Eric Feuerstein**

Plant Location:
Spring Bay Road/Route 26
*(5 Mi. North of Junction of
Route 26 & Route 116)*

Total Price:	\$1,030.00
--------------	------------

RECEIVED :



DATE:	04/09/25	DATE NEEDED:	04/09/25
VENDOR:	The Bindery		
ATTENTION:	Justine Carpenter		Q25-02435 / J25-01577
QUOTE:	Q77175R4		VERSA CONTACT: Mark Sanders

TITLE:			WINNING THE BOARD
PUBLISHER:			BYRRD ENTERPRISES INC.
RUN QUANTITY:	1000	TOTAL PAGES:	312
		TEXT TRIM SIZE:	4 3/16 X 5 7/8
SIGNATURES: 9 - 32 pg sig. 1 - 16 pg sig. 1 - 8 pg sig.			
HEAD TRIM:	1/8	GUTTER TRIM:	
		SIGNATURE SEQUENCE:	

TEXT STOCK:	50 lb. White Offset (Smooth) - 520 PPI
COVER STOCK:	141 lb. White 12 Pt (C1S) - 166 PPI - FSC
MATERIALS PROVIDED AS:	Folded Ungathered Signatures
BINDING TYPE:	Perfect

PACKING:	Cartons Supplied by Vendor
----------	----------------------------

Estimate



DATE: 2/13/2025
TO: Michael Packard
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q77175R4

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Winning The Board*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 4-3/16" x 5-7/8" (5-7/8" bind edge)
- bulk pack in cartons

Quantity: see below
In order to ensure making quantity, please provide 15% extra materials

You furnish: **1 cover-wraparound for perfect binder on 12pt C1S**

148 sheets on 50# offset

8 sheets on 70# matte text

- **Text is furnished as folded signatures (9-32pp,1-8pp,1-16pp)**
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:

1,000 books	\$1.03 per book
2,500	\$0.64
5,000	\$0.50

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!