

Date: 3/19/2025

PURCHASE ORDER

82452MS

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric Feuerstein

QUANTITY	DESCRIPTION	UNIT PRICE
5000	Title: HOW TO LEAD YOUR FAMILY	0.85
5% Maximum Over Run	For: Reformation Heritage Books - Follow enclosed specs	
5% Maximum Under Run	- 5000 Copies @ \$ 0.85/each (per quote attached) - Ship per attached shipping instructions. Carton label(s) enclosed with materials. Send 2 sample books to Versa Press, Inc. Materials Ship: 04/10/2025 The Bindery to Ship: 04/22/2025	
Job No: J25-02230		Total Price: \$4,250.00

ORDERED BY: Mark Sanders

RECEIVED : _____

VERSA PRESS, INC.

Rev. 12/05/24



DATE: 03/19/25

DATE NEEDED: 03/19/25

VENDOR: The Bindery

ATTENTION: Justine Carpenter

QUOTE: Q77294

Q25-03101 / J25-02230

VERSA CONTACT: Mark Sanders

TITLE: HOW TO LEAD YOUR FAMILY

PUBLISHER: REFORMATION HERITAGE BOOKS

RUN QUANTITY: 5000 TOTAL PAGES: 80 TEXT TRIM SIZE: 4 1/2 X 7

SIGNATURES: 2 - 32 pg sig. 1 - 16 pg sig.

HEAD TRIM: 1/8 GUTTER TRIM: SIGNATURE SEQUENCE:

TEXT STOCK: 70 lb. White Offset (Smooth) - 384 PPI [D]

COVER STOCK: Special Order: 80 lb. Royal Sundance - Ultra White (Vellum) - 100 PPI

MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Perfect

PACKING: Cartons Supplied by Vendor

ADDITIONAL INSTRUCTIONS:

Perfect bind with flush 3" cover flaps

Estimate



theBindery
INNOVATIVE FINISHING SOLUTIONS

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31-36

DATE: 2/25/2025
TO: Carri Kober
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q77294

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *How Should you Lead Your Family*

- cut covers
- score and fold covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 4-1/2" x 7" (7" bind edge)
- bulk pack in cartons

Quantity: see below
In order to ensure making quantity, please provide 10% extra materials for 2,500 / 6% for 5,000 / 3% for 10,000

You furnish:

- 1 8pp flush cover with French flaps on 10pt C1S
- 40 sheets on 60# offset
- Text is furnished as folded signatures (2-32pp, 1-16pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping:
would apply.

FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

Price: 2,500 books \$0.97 per book
5,000 \$0.85
10,000 \$0.78

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Balance Books		Shipping-REFORMATION HERITAGE BOOKS 3070 29TH STREET SE		Common Carrier	

	GRAND RAPIDS	MI	49512
Phone:	616-977-0599	Ext:	Fax:

Carrier Name: R & L	CarrierAcctNo:	Dock Hours:
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Payment Type: Collect

Location Instr:

Bill To Information	Forward Information

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Sample Books	1	Office-REFORMATION HERITAGE BOOKS - MI 3070 29TH ST., SE	JORDAN POWELSON	Ground	

	GRAND RAPIDS	MI	49512
Phone:	616-977-0599	Ext:	Fax:

Carrier Name: UPS	CarrierAcctNo:	Dock Hours:
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Payment Type: PrePaid

Location Instr:

Bill To Information	Forward Information

Standard Shipping Instructions

3100

REFORMATION HERITAGE BOOKS

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions:

Special Instructions:

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email	
Packing List:	True	True	True	False	True	False	True	
Bill Of Lading:	True	True	False	False	True	False	True	
Skid Topper:	False	False	True	False	False	False	False	PrePay Required: False

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
Sample Books	2	Office-REFORMATION HERITAGE BOOKS 1620 TEMPLE HALL HIGHWAY	JAY COLLIER	Ground	

GRANBURY TX 76049

Phone: 616-226-4423 Ext: Fax:

Carrier Name: UPS CarrierAcctNo: Dock Hours:

Payment Type: PrePaid

Location Instr:

Bill To Information	Forward Information

3/20/2025

11:01:14 AM

Bindery Work Order

Page: 1

JobNo: J25-02230	Q25-03401	Status Group: 2513.1	Box No:	Qty / Stack:
Sales Rep: TF	Order Entry: TS2	Planner: MS2	No of Boxes:	No. Stacks:
REFORMATION HERITAGE BOOKS			Books / Box: 3100	Approx Maj. Sheets: 0
HOW TO LEAD YOUR FAMILY			Max Box Wt:	Min. Sheets: 0
ISBN:	PO:		Label Box: 1 End	Top Sheets:
Reprint:	Due Date: 3/31/2025		Pallet Size: 48" x 40", 4-Way - P-1	
Trim Size: 4 1/2 x 7	Spine: 0.23		Max PalletHt:	
Trim Size (mm): Non-Standard	Spine (mm): 5.8		Recipe: 0	Recipe Name: None
Number Books: 5000			No Layers: 0	Toggle: 0
No64s: 0	No32s: 2	No18s: 0	Pattern: 0	Boxer Per Layer: 0
No16s: 1	No12s: 0	No8s: 0	Boxes Per Skid: 0	
No6s: 0			Comments:	
Max Run: 5250	Min Run: 5250			

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions

REFORMATION HERITAGE BOOKS

979-8-88686-202-7

HOW TO LEAD YOUR FAMILY

QTY:

WT:

Lbs