

Date: 3/19/2025

PURCHASE ORDER

82459KG-FFPB

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26
*(5 Mi. North of Junction of
Route 26 & Route 116)*

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: JUSTINE CARPENTER

QUANTITY	DESCRIPTION	UNIT PRICE
6000	Title: ANCESTORS	1.01
5% Maximum Overrun	For: Ak Press	
	- Follow Enclosed Specs	
5% Maximum Underrun	- 6000 Copies @ \$ 1.01 / ea (Per attached quote)	
	- Ship per shipping instructions provided with materials.	
	Carton label(s) enclosed with materials	
	Send 2 sample books to Versa Press, Inc.	
	Materials Ship: 04/10/2025	
	The Bindery to Ship: 04/18/2025	
Job No: J25-02278		Total Price: \$6,060.00

ORDERED BY: **Kelli Gatton**

RECEIVED :

VERSA PRESS, INC.

Rev. 12/05/24

DATE: 03/19/25

DATE NEEDED: 04/18/25

VENDOR: THE BINDERY

ATTENTION: JUSTINE CARPENTER

QUOTE: Q77415R1

Q25-03721 / J25-02278

VERSA CONTACT: Kelli Gatton

TITLE: ANCESTORS

PUBLISHER: AK PRESS

RUN QUANTITY: 6000 TOTAL PAGES: 280 TEXT TRIM SIZE: 5 X 7

SIGNATURES: 8 - 32 pg sig. 1 - 16 pg sig. 1 - 8 pg sig.

HEAD TRIM: 1/8 GUTTER TRIM: 1/16 SIGNATURE SEQUENCE: 1-32, 1-8, 1-32, 1-16, 6-32's

TEXT STOCK: 55 lb. Natural Offset (Antique) - 360 PPI [D]

COVER STOCK: 141 lb. White 12 Pt (C1S) - 166 PPI - FSC

MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Perfect

PACKING: Cartons Supplied by Vendor

ADDITIONAL INSTRUCTIONS:

SCORE & FOLD COVERS (3" FLAPS) **Perfect Bind with 3" FLUSH FLAPS.**

Estimate



DATE: 3/17/2025
TO: Victoria Atherton
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q77415R1

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

Project: *Ancestors*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 5" x 7" (7" bind edge)
- score and fold covers
- bulk pack in cartons

Quantity: see below

In order to ensure making quantity, please provide 6% extra materials

You furnish: 1 8pp flush cover with French Flaps on 12pt C1S
140 sheets on 55# natural offset text

- Text is furnished as folded signatures (8-32pp, 1-16pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price: 5,000 books \$1.03 per book
6,000 \$1.01

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!

Standard Shipping Instructions

6639

AK PRESS

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions:

Special Instructions:

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email	
Packing List:	True	True	True	False	True	False	True	
Bill Of Lading:	True	True	False	False	True	False	True	
Skid Topper:	False	False	True	False	False	False	False	PrePay Required: False

Product

Qty

Branch Name

Contact Name

Ship Method

Ship Instructions

(120 copies sent UPS or FedEx)
adrienne maree brown
316 N. Water's Edge Dr
Durham, NC 27703

Ground

Fax:

Dock Hours:

Carrier Name: UPS

Payment Type: PrePaid

Location Instr:

Bill To Information	Forward Information

Contact Cindy Scalf at Versa for carrier

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
400 Books		Shipping-MAGNUM BOOK SERVICES		Common Carrier	THIS IS A FREIGHT FORWARDING COMPANY -
		C/O HARBOR FREIGHT; A/O AK PRESS-UK 40 WESTERN RD., SUITE 110 KEARNY NJ 07032			SEND 5 COPIES WITH THE LOAD;
		Phone: 908-349-2304	Ext:	Fax:	Provided by Versa Press.
		Carrier Name: Not Selected	Carrier Acct No:		Dock Hours:
		Payment Type: 3rd Party Bill to -			
		Location Instr: 5 COPIES OF COMMERCIAL INVOICE WITH LOAD			

Bill To Information	Forward Information
Versa Press, Inc. 1465 Spring Bay Rd. East Peoria, IL 61611 (309) 822-8272	AK PRESS DISTRIBUTION 33 TOWER STREET EDINBURGH 0131-555-5165 zach@akpress.org EH6 7BN UNITED KINGDOM

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
Balance Books		Shipping-AK PRESS	ZACH BLUE	Common Carrier	
		370 RYAN AVENUE, #100 CHICO CA 95973			
		Phone: 510-208-1700	Ext:	Fax:	
		Carrier Name: Not Selected	Carrier Acct No:		Dock Hours: 9 am - 4 pm M-F
		Payment Type: 3rd Party Bill to			
		Location Instr: Delivery Appointment Required; Lift Gate Required;			

Bill To Information	Forward Information
Versa Press, Inc. 1465 Spring Bay Rd. East Peoria, IL 61611 (309) 822-8272	

Contact Cindy Scalf @ Versa Press for carrier

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
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3,700 Books

Shipping-INGRAM PUBLISHER
SERVICES
C/O AK PRESS

Common Carrier

210 AMERICAN DRIVE

JACKSON

TN

38301

Phone: 731-988-4440

Ext: 51130

Fax:

Carrier Name: Not Selected

Carrier Acct No:

Dock Hours: 7 am - 2:30 pm m-f

Payment Type: 3rd Party Bill to -

Location Instr: Delivery Appointment Required for truckloads

Bill To Information

Versa Press, Inc.
1465 Spring Bay Rd.
East Peoria, IL 61611
(309) 822-8272

Forward Information

3/24/2025

1:53:05 PM

Bindery Work Order

Page: 1

Job No: J25-02278 Q25-03721 Status Group: 2513.3		Box No:		Qty / Stack:	
Sales Rep: VA Order Entry: RW Planner: KG1		No of Boxes:		No. Stacks:	
AK PRESS		Books / Box:		Approx Maj. Sheets: 0	
6639		Max Box Wt: 35		Min. Sheets: 0	
ANCESTORS		Label Box: 1 End & 1 Side		Top Sheets:	
ISBN: PO:		Pallet Size: New 48" x 40", 4-Way - P-2			
Reprint: Due Date: 4/2/2025		Max Pallet Ht: 49			
Trim Size: 5 x 7 Spine: 0.80		Recipe: 0		Recipe Name: None	
Trim Size (mm): Non-Standard Spine (mm): 20.3		No Layers: 0		Toggle: 0	
Number Books: 6000		Pattern: 0		Boxer Per Layer: 0	
No64s: 0 No32s: 8 No18s: 0		Boxes Per Skid: 0			
No16s: 1 No12s: 0 No8s: 1		Comments:			
No6s: 0					
Max Run: 6300 Min Run: 6300					

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions

TITLE: ANCESTORS

AUTHOR: ADRIENNE MAREE BROWN

PUBLISHER: AK PRESS

ON SALE: 03/2025

PRINTED IN USA

PPON:



(251)

BARCODE

EAN

PRINTING #: 01



(10) 01

CTN QTY:



(30)

CTN WGT:



(3401)

Lbs.

ISBN 13: 9781849355520



(01) 19781849355527

COVER PRICE: \$19.00USD



(9012Q) 1900 USD

Commercial Invoice

Contents: Perfect Bound Books

Amount: 400 Books

Title: Ancestors

Shipper: Versa Press, Inc. 1465 Spring Bay Rd., East Peoria, IL 61611
On Behalf of: AK Press Origin: U.S.A.

Price Each: \$ 2.82 each

Total Price: \$ 1,128

Ship To: AK Press Distribution
33 Tower Street
Edinburgh EH6 7BN
United Kingdom
Phone# 0131-555-5165

Freight Forwarder: Magnum Book Services
c/o Harbor Freight
a/o AK Press-UK
40 Western Road
Suite 110
Kearny, NJ 07032-6507
Attn: Liz Ramos
Phone# 908-349-2304

Date: 04/2025