

Job#
52980

Date: 3/5/2025

PURCHASE ORDER

82231DK-FFPB

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: JUSTINE CARPENTER

QUANTITY	DESCRIPTION	UNIT PRICE
1000	Title: POLLUTION AND THE DEATH OF MAN REPACKAGE	1.25
5% Maximum Over Run	For: Crossway Books	
	- Follow Enclosed Specs	
NO Under Run	- 1,000 Copies @ \$ 1.25 / ea (Per attached quote)	
	- Ship per shipping instructions provided with materials.	
	Carton label(s) enclosed with materials	
	Send 2 sample books to Versa Press, Inc.	
	Materials Ship: 04/18/2025	
	The Bindery to Ship: 05/02/2025	
Job No: J25-01839	Total Price: \$1,250.00	

ORDERED BY: **Douglas Kerns**

RECEIVED :

VERSA PRESS, INC.

Rev. 12/05/24

DATE: 03/05/25

DATE NEEDED: 05/02/25

VENDOR: The Bindery

ATTENTION: Justine Carpenter

QUOTE: Q77307

Q25-03163 / J25-01839

VERSA CONTACT: Douglas Kerns

TITLE: POLLUTION AND THE DEATH OF MAN REPACKAGE

PUBLISHER: CROSSWAY BOOKS

RUN QUANTITY: 1000 TOTAL PAGES: 144 TEXT TRIM SIZE: 5 1/2 X 8 1/2

SIGNATURES: 4 - 32 pg sig. 1 - 16 pg sig.

HEAD TRIM: 1/8

GUTTER TRIM: 1/16

SIGNATURE SEQUENCE: 1st 32 pg. sig., 16 pg. sig., then 2nd, 3rd and 4th 32 pg. sig.

TEXT STOCK: 50 lb. Natural Offset (Antique) - 400 PPI [D]

COVER STOCK: 123 lb. White 10 Pt (C1S) - 200 PPI w/ Foil Stamp and Matte Lamination

MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Perfect

PACKING: Cartons Supplied by Vendor

INSTRUCTIONS: 72 Books per Carton

ADDITIONAL INSTRUCTIONS:

French Flaps end up with 1/16" overhang. No chipped corners on books.

Estimate



theBindery
INNOVATIVE FINISHING SOLUTIONS

DATE: 2/25/2025
TO: Crystal Gordon
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q77307

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: Q25-03163

- cut covers
- score and fold covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 5-1/2" x 8-1/2" (8-1/2" bind edge)
- bulk pack in cartons

*Should be
1/16" overhang
at the face.
(same price)*

Quantity: see below
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 8pp flush cover on 10pt C1S
72 sheets on 50# white offset

- Text is furnished as folded signatures (4-32pp, 1-16pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:	1,000 books	\$1.25 per book
	1,500	\$1.09
	2,000	\$1.01

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2733

Krista Kolstad
763-201-2713

Mike Cress
763-201-2723

Justine Carpenter
763-201-2740

Finish With Us!

Kerns, Douglas

From: Justine Carpenter <JCarpenter@thebinderymn.com>
Sent: Wednesday, March 5, 2025 9:48 AM
To: Kerns, Douglas
Subject: Re: Q77307

CAUTION: This email originated from outside your organization. Exercise caution when opening attachments or clicking links, especially from unknown senders.

Pricing stays the same. I will change the ticket to reflect the 1/16 overhang.
Sent from my iPhone

On Mar 5, 2025, at 9:43 AM, Kerns, Douglas <dkerns@versapress.com> wrote:

Justine,

I noticed that your quote Q77307 refers to the French Flaps as "Flush" trim at the face. This is supposed to be 1/16 overhang as previously done. Please let me know if this changes your pricing or not?

Thanks,

DOUG KERNS, PRODUCTION PLANNER

<image001.jpg>

Versa Press, Inc.
1465 Spring Bay Road
East Peoria, IL 61611-9788
(309)822-8272 Ext. 171

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3/6/2025

8:46:26 AM

Bindery Work Order

Page: 1

Job No: J25-01839 Q25-03163 Status Group: 2513.5		Box No:		Qty / Stack:	
Sales Rep: DM2 Order Entry: ST1 Planner: DK		No of Boxes:		No. Stacks:	
CROSSWAY BOOKS 285		Books / Box:		Approx Maj. Sheets: 0	
POLLUTION AND THE DEATH OF MAN REPACKAGE		Max Box Wt: 45		Min. Sheets: 0	
ISBN: PO: 54819		Label Box: 1 End & 1 Side		Top Sheets:	
Reprint: J21-53895 Due Date: 4/4/2025		Pallet Size: 48" x 40", 4-Way - P-1			
Trim Size: 5 1/2 x 8 1/2 Spine: 0.38		Max Pallet Ht: 50			
Trim Size (mm): Non-Standard Spine (mm): 9.7		Recipe: 0		Recipe Name: None	
Number Books: 1000		No Layers: 0		Toggle: 0	
No64s: 0 No32s: 4 No18s: 0		Pattern: 0		Boxer Per Layer: 0	
No16s: 1 No12s: 0 No8s: 0		Boxes Per Skid: 0			
No6s: 0		Comments:			
Max Run: 1050 Min Run: 1000					

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions

Standard Shipping Instructions

285

CROSSWAY BOOKS

Contact Instructions: e-mail packing list to buyer
Fax Instructions:
Truck Type: DO NOT USE DOHRN
Delivery Instructions: Packing list should indicate "Complete" or "Partial" Shipment
Special Instructions:

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email	
Packing List:	True	True	True	True	True	False	True	
Bill Of Lading:	True	False	False	False	True	False	False	
Skid Topper:	False	False	True	False	False	False	False	PrePay Required: False

Contact Cindy Sealf at Versa for Carrier

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
Perfect Bound Books - Bal		Shipping-CROSSWAY DISTRIBUTION 250 KAUTZ ROAD		Common Carrier	

ST. CHARLES

IL

60174

Phone: 630-868-6026

Ext:

Fax:

Carrier Name: Not Selected

CarrierAcctNo:

Dock Hours: 9-11 & 1-3 M-F

Payment Type: 3rd Party

Location Instr: Delivery Appointment Required;

Bill To Information

Versa Press, Inc
1465 Spring Bay Rd.
East Peoria, IL 61611

Forward Information

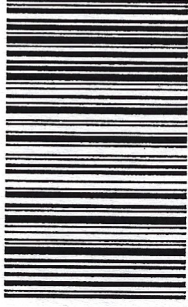
POLLUTION AND THE DEATH OF MAN REPACKAGE

ISBN 13: 978-1-4335-7695-9

(01)9781433576959(30)72

P.O. NO.: 54819

WEIGHT: LBS



0197814335769593072

ITEM NO.: **C57695**

BOX QTY: **72**