Mill Book Booksging	Schedule Dates			
Mill Rock Packaging  1050 Westgate Drive	To Date:_	<u>Quantity</u>	From Date:	<u>Quantity</u>
St. Paul, MN 55114				
Telephone: (651) 646-1050 Fax: (651) 646-7228				
Job Contact:				
Scheduling: Curt Hansen				
Vendor: The Bindery Inc 8201 Brooklyn Blvd Suite 1500 Brooklyn Park MN 55445 Ph: (763) 201-2800			PO # / Job #: Outside Vendor Quote Number:	629294 Q77178R3
Vendor Contact:   Justine Carpenter   Phone:   (763) 201-2800   Fax:				
Job Description:				
204 Page + Cover Perfect Bound / 34-2000-4565-5 A				
Size: 3" x 5.5" (Binds on 5.5" side)				
Cover Stock: 67# White Vellum Bristol Cover / Text Stock: 40# White Opaque Offset				
40,000 quantity = 0.31 each book per				
Total Quantity Needed to Fill Order: 40,000 + 5 samples Overs Limit: 0 %				
Vendor Instructions:				
Gather 6 - 32 pg + 1 - 12pg and 4 pg cover and perfect bind on 5.5" side.				
Trims: .25" head, .25" foot, 1/8" spine grind off, 1.25" face - no lip for perfect binding				
Pack in provided cartons				
No overs				
NOTE: If needed, the HEIGHT ONLY of the manuals can be oversized to 5.625" to help with				
trim issues.				
>>>> RETURN IMPRESSIONS SUPPLIED SAMPLE(S) / PROOF(S) WITH SHIPMENT <>>>> Impressions requires that you notify us of changes in your product, process or service so that we can determine whether the changes may affect the quality of a finished product.				
Shipping (To Vendor) Instructions:				
Full press sheets of covers 9 on, 20" x 26" - MARK GUIDE & GRIPPER				
7 folded sigs of text / 1 set of folded sigs #'d 1 - 7 Sample - PLEASE RETURN				
200 - 18.25 x 11.5 x 6.25 cartons / 400 - 18 x 11.25 Dividers / 50 - Labels @ 200/ctn PO				
USMMMK2BWJ & 50 - Labels @ 200/ctn PO USMMMK3BWJ & 50 - Labels @ 200/ctn PO				
USMMMK1JHH & 50 - Labels @200/ctn PO USMMMK6RCB				
Quantity to Ship to Vendor: ALL GOOD				
☐ Art Board(s) ☐ Previous Run Samples(s) ☐ Copy of Proof(s)				
White Copy - Vendor Yellow Copy - Ticket				