Date: 3/19/2025

PURCHASE ORDER

82452MS

VERSA PRESS, INC.

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272 FAX 309-822-8141 Plant Location: Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric Feuerstein

QUANTITY	DESCRIPTION	UNIT PRICE
5000	Title: HOW TO LEAD YOUR FAMILY	0.85
5%	For: Reformation Heritage Books	
Maximum Over Run	- Follow enclosed specs	
5%	- 5000 Copies @ \$ 0.85/each (per quote attached)	
Maximum Under Run	- Ship per attached shipping instructions.	
	Carton label(s) enclosed with materials.	
	Send 2 sample books to Versa Press, Inc.	
	Materials Ship: 04/10/2025	
	The Bindery to Ship: 04/22/2025	
Job No:	J25-02230 Total Prior	ce: \$4,250.00

ORDERED BY: Mark Sanders

RECEIVED:

VERSA PRESS	S, INC.	Rev. 12/05/24
DATE: 03/19/	0/25 DATE NEEDED: 03/19/25	
VENDOR: The B	Bindery	
ATTENTION: Justin	ine Carpenter	Q25-03101 / J25-02230
QUOTE: Q772 9	294	VERSA CONTACT: Mark Sanders
TITLE: HOW	TO LEAD YOUR FAMILY	
PUBLISHER: REFO	ORMATION HERITAGE BOOKS	
RUN QUANTITY: 500	00 TOTAL PAGES: 80 TEXT TRIM SIZE: 4 1/2 X 7	
SIGNATURES: 2 - :	- 32 pg sig. 1 - 16 pg sig.	
HEAD TRIM: 1/8	GUTTER TRIM: SIGNATURE SEQUENCE:	
TEXT STOCK: 70 I	lb. White Offset (Smooth) - 384 PPI [D]	
COVER STOCK: Spe	pecial Order: 80 lb. Royal Sundance - Ultra White (Vellum) - 100 PPI	
MATERIALS PROVIDE	ED AS: Folded Ungathered Signatures	
BINDING TYPE: Perfect	ect	
PACKING: Car	artons Supplied by Vendor	

ADDITIONAL INSTRUCTIONS:

Perfect bind with flush 3" cover flaps

Estimate



Brooklyn Park, MN 55445

Receiving Dock Doors 31 - 36

Phone: 763.201.2800

DATE:

2/25/2025

TO:

Carri Kober

Versa Press, Inc.

FROM:

Justine Carpenter

QUOTE:

Q77294

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project:

How Should you Lead Your Family

cut covers

· score and fold covers

• gather signatures

• perfect bind books (PUR perfect bind)

3-side trim to 4-1/2" x 7" (7" bind edge)

bulk pack in cartons

Quantity:

see below

In order to ensure making quantity, please provide 10% extra materials for 2,500 / 6% for 5,000 / 3% for

10,000

You furnish:

1 8pp flush cover with French flaps on 10pt C1S

40 sheets on 60# offset

• Text is furnished as folded signatures (2-32pp,1-16pp)

Maximum head, foot and face trim is 1-9/16", minimum is 1/8"

Folded sigs must have closed spine (no z-folds)

· Cover stock should have grain running parallel to spine to help prevent cracking

Covers furnished on press sheets for us to trim

Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig

size on the head and foot

· Sigs are furnished skid packed or in skid tubs

UV and varnish coating knocked out of spine/side glue area of inside cover, and side

glue area of first and last pages

Shipping: would apply. FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

Price:

2,500 books

\$0.97 per book

5,000

\$0.85

10,000

\$0.78

Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Eric Feuerstein 763-201-2732

Scott Rooney 763-201-2704

Jane Stire 763-201-2735 Krista Kolstad 763-201-2715

Mike Cress 763-201-2725 Justine Carpenter 763-201-2740