



82459KG-FFPB

To: **The Bindery**

8309 Brooklyn Blvd

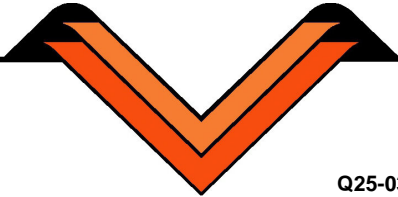
Brooklyn Park, MN 55445

Attn: **JUSTINE CARPENTER**

Plant Location:
Spring Bay Road/Route 26
*(5 Mi. North of Junction of
Route 26 & Route 116)*

Job No:	J25-02278	Total Price:	\$6,060.00
---------	-----------	--------------	------------

RECEIVED:



DATE: 03/19/25	DATE NEEDED: 04/18/25
VENDOR: THE BINDERY	
ATTENTION: JUSTINE CARPENTER	Q25-03721 / J25-02278
QUOTE: Q77415R1	VERSA CONTACT: Kelli Gatton

TITLE: ANCESTORS		
PUBLISHER: AK PRESS		
RUN QUANTITY: 6000	TOTAL PAGES: 280	TEXT TRIM SIZE: 5 X 7
SIGNATURES: 8 - 32 pg sig. 1 - 16 pg sig. 1 - 8 pg sig.		
HEAD TRIM: 1/8	GUTTER TRIM: 1/16	SIGNATURE SEQUENCE: 1-32, 1-8, 1-32, 1-16, 6-32's

TEXT STOCK: 55 lb. Natural Offset (Antique) - 360 PPI [D]
COVER STOCK: 141 lb. White 12 Pt (C1S) - 166 PPI - FSC
MATERIALS PROVIDED AS: Folded Ungathered Signatures
BINDING TYPE: Perfect

PACKING: Cartons Supplied by Vendor

ADDITIONAL INSTRUCTIONS:

SCORE & FOLD COVERS (3" FLAPS) **Perfect Bind with 3" FLUSH FLAPS.**

Estimate



DATE: 3/17/2025
TO: Victoria Atherton
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q77415R1

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

Project: *Ancestors*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 5" x 7" (7" bind edge)
- score and fold covers
- bulk pack in cartons

Quantity: see below
In order to ensure making quantity, please provide 6% extra materials

You furnish: 1 8pp flush cover with French Flaps on 12pt C1S
140 sheets on 55# natural offset text

- Text is furnished as folded signatures (8-32pp, 1-16pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price: 5,000 books \$1.03 per book
6,000 \$1.01

- **Prices include cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!