





DATE: 03/17/25

DATE NEEDED: 03/17/25

VENDOR: The Bindery

ATTENTION: Justine Carpenter

QUOTE: Q77423R1

Q25-03761 / J25-02059

VERSA CONTACT: Mark Sanders

TITLE: F\*CKING RAGE JOURNAL

PUBLISHER: SOURCEBOOKS

RUN QUANTITY: 2000

TOTAL PAGES: 176

TEXT TRIM SIZE: 5 X 8

SIGNATURES: 5 - 32 pg sig. 1 - 16 pg sig.

HEAD TRIM: 1/8

GUTTER TRIM:

SIGNATURE SEQUENCE:

TEXT STOCK: 60 lb. White Offset (Smooth) - 436 PPI [D]

COVER STOCK: 123 lb. White 10 Pt (C1S) - 200 PPI - FSC

MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Otabind

PACKING: Cartons Supplied by Vendor

ADDITIONAL INSTRUCTIONS:

Round Corner / 52 books per carton

## Estimate



**DATE:** 3/7/2025  
**TO:** Lisa Poole  
Versa Press, Inc.  
**FROM:** Justine Carpenter  
**QUOTE:** Q77423R1

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

**Project:** *Rage Journal with Round Corners*

- cut covers
- gather signatures
- perfect bind books (PUR layflat/Otabind)
- 3-side trim to 5" x 8" (8" bind edge)
- round corner whole book, 2 corners
- bulk pack in cartons

**Quantity:** 2,000 books all one version  
In order to ensure making quantity, please provide 10% extra materials

**You furnish:** 1 cover-wraparound for perfect binder on 10pt C1S  
88 sheets on 60# offset

- Text is furnished as folded signatures (5-32pp, 1-16pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- First and last page must be free of critical copy and UV or varnish coatings 7/16" + grind
- Inside front and back covers must be free of critical copy and UV or varnish coatings 7/16" + spine thickness + 7/16"
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

**Shipping:** FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

**Price:** \$0.88 per book

- **Prices include cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

### Your Bindery Team

**Eric Feuerstein**  
763-201-2732

**Scott Rooney**  
763-201-2704

**Jane Stire**  
763-201-2735

**Mike Cress**  
763-201-2725

**Justine Carpenter**  
763-201-2740

*Finish With Us!*