

Date: 2/3/2025

## PURCHASE ORDER

81709KG-BIND

### VERSA PRESS, INC.

1465 Spring Bay Road  
East Peoria, IL 61611-9788  
Ph. 1-309-822-8272  
FAX 309-822-8141

Plant Location:  
Spring Bay Road/Route 26

(5 Mi. North of Junction of  
Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: JUSTINE CARPENTER

QUANTITY	DESCRIPTION	UNIT PRICE
2000	Title: IF WINNING ISN'T EVERYTHING	0.38
Maximum 100 Books Overrun  0% underrun	For: Boys Town Press  2,000 Copies @ \$ 0.38 / each per attached quote  - Ship per attached shipping instructions provided by our shipping dept.  - use 48" x 40", 4-Way - P-1 pallets  Ship per instructions from Versa Press shipping department.  Carton label(s) enclosed  Send 2 sample books to Versa Press, Inc.  MATERIALS TO SHIP: 02/26/2025  THE BINDERY TO SHIP: 03/14/2025	
Job No: J25-00901		Total Price: \$760.00

ORDERED BY: Kelli Gatton

RECEIVED : \_\_\_\_\_

# VERSA PRESS, INC.

Rev. 12/05/24

DATE: 02/03/25

DATE NEEDED: 03/14/25

VENDOR: THE BINDERY

ATTENTION: JUSTINE CARPENTER

QUOTE: Q76961

Q25-01394 / J25-00901

VERSA CONTACT: Kelli Gatton

TITLE: IF WINNING ISN'T EVERYTHING

PUBLISHER: BOYS TOWN PRESS

RUN QUANTITY: 2000 TOTAL PAGES: 32 TEXT TRIM SIZE: 9 X 9

SIGNATURES: 1 - 24 pg sig. 1 - 8 pg sig.

HEAD TRIM: 1/8 GUTTER TRIM: 1/4 SIGNATURE SEQUENCE: 1-8, 1-24

TEXT STOCK: 70 lb. White Offset (Smooth) - 384 PPI [D]

COVER STOCK: 123 lb. White 10 Pt (C1S) - 200 PPI - FSC

MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Perfect

PACKING: Cartons Supplied by Vendor

INSTRUCTIONS: DOUBLE WALL CARTONS

ADDITIONAL INSTRUCTIONS:

**HINGE SCORE**

## Estimate



**DATE:** 1/27/2025  
**TO:** Andy Guzman  
Versa Press, Inc.  
**FROM:** Justine Carpenter  
**QUOTE:** Q76961

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

**Project:** *If Winning Isn't Everything*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 9" x 9" (9" bind edge)
- bulk pack in double-wall cartons

**Quantity:** see below

In order to ensure making quantity, please provide 10% extra materials

**You furnish:** 1 cover-wraparound for perfect binder on 10pt C1S  
16 sheets on 70# offset

- Text is furnished as folded signatures (1-24pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

**Shipping:** FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

<b>Price:</b>	1,500 books	\$0.45 per book
	2,000	\$0.38
	2,500	\$0.33

- Prices include double-wall cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

### Your Bindery Team

<b>Eric Feuerstein</b> 763-201-2732	<b>Scott Rooney</b> 763-201-2704	<b>Jane Stire</b> 763-201-2735	<b>Krista Kolstad</b> 763-201-2715	<b>Mike Cress</b> 763-201-2725	<b>Justine Carpenter</b> 763-201-2740
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*Finish With Us!*

Product 111 Books Qty            Branch Name Shipping-VILLAGE Contact Name FRANK MOREY Ship Method Common Carrier Ship Instructions             
WAREHOUSE RECEIVING  
259 N. 144TH STREET

BOYS TOWN NE 68010  
Phone: 531-355-3205 Ext:            Fax:           

Carrier Name:            Carrier Acct No:            Dock Hours:           

Payment Type: 3rd Party Bill to

Location Instr: Contact Cindy Scalf at Versa Press for carrier

Bill To Information	Forward Information
<p>Versa Press, Inc. 1465 Spring Bay Rd. East Peoria, IL 61611 (309) 822-8272</p>	

2/4/2025

9:21:11 AM

# Bindery Work Order

Page: 1

JobNo: J25-00901		Q25-01394		Status Group: 2507.3		Box No:		Qty / Stack:	
<del>Sales Rep: JD</del>		<del>Order Entry: KC</del>		<del>Planner: KG1</del>		<del>No of Boxes:</del>		<del>No. Stacks:</del>	
BOYS TOWN PRESS		3539		<del>Books / Box:</del>		<del>Approx Maj. Sheets:</del>		0	
IF WINNING ISN'T EVERYTHING				Max Box Wt: 35		Min. Sheets: 0			
ISBN:		PO: PO-00041353		Label Box: 1 End		Top Sheets:			
Reprint:		Due Date: 2/19/2025		Pallet Size: 48" x 40", 4-Way - P-1		Max PalletHt:			
Trim Size: 9 x 9		Spine: 0.10		Recipe: 0		Recipe Name: None			
Trim Size (mm): Non-Standard		Spine (mm): 2.5		No Layers: 0		Toggle: 0			
Number Books: 2000				Pattern: 0		Boxer Per Layer: 0			
No64s: 0		No32s: 0		Boxes Per Skid: 0		Comments:			
No16s: 0		No12s: 0							
No6s: 0		No8s: 1							
Max Run: 2100		Min Run: 2000							

  

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions