Date: 2/13/2025

PURCHASE ORDER

81899MS

VERSA PRESS, INC.

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272

FAX 309-822-8141

Plant Location: Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **Eric Feuerstein**

QUANTITY	DESCRIPTION		UNIT PRICE				
1500	Title: PSALMS VOLUME 1: SONGS ALONG THE WAY						
(10%	For: P & R Publishing						
Maximum Over Run)	- Follow enclosed specs						
(10%	- 1500 Copies @ \$ 0.54/each (per quote attached)						
Maximum Under Run)	- Ship per attached shipping instructions.						
	Use 48" x 40", 4-Way - P-1 pallets						
	Carton label(s) enclosed with materials.						
	Send 2 sample books to Versa Press, Inc.						
	Materials Ship: 03/13/2025						
	The Bindery to Ship: 03/26/2025						
,							
r			<u>.</u>				
			,				
Job No:	J25-01283	Total Price:	\$1,260.00				

ORDERED BY: Mark Sanders

RECEIVED:

VERSA PRESS, IN	C.			Rev. 12/05/2
DATE: 02/13/25	DA	TE NEEDED: 02/13/25		
VENDOR: The Binder	у	Marie Control of the		
ATTENTION: Justine Ca	rpenter		Q25-02328 / J25-0128	
QUOTE: Q77120R2			VERSA CONTACT: Mark Sand	
TITLE: PSALMS V	OLUME 1: SONGS ALONG	THE WAY		
PUBLISHER: P & R PUBI	LISHING			
RUN QUANTITY: 1600	TOTAL PAGES: 136	TEXT TRIM SIZE: 5 3/8 X	8 1/2	
SIGNATURES: 4 - 32 pg	sig. 1 - 8 pg sig.			
HEAD TRIM: 1/8	GUTTER TRIM:	SIGNATURE SEQUENCE:		
TEXT STOCK: 45 lb. Nat	tural Alternative (Smooth)	- 400 PPI		
COVER STOCK: 123 lb. W	hite 10 Pt (C1S) - 200 PPI	- FSC		
MATERIALS PROVIDED AS:	Folded Ungathered Sig	natures		
BINDING TYPE: Otabind				
PACKING: Cartons S	Supplied by Vendor			

Estimate



Brooklyn Park, MN 55445

Receiving Dock Doors 31 - 36

Phone: 763.201.2800

DATE:

2/10/2025

TO:

Shelly Buttrum Versa Press, Inc.

FROM:

Justine Carpenter

O77120R2

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project:

Psalms Vol. 1

- cut covers
- gather signatures
- perfect bind books (PUR layflat)
- 3-side trim to 5-3/8" x 8-3/8" (8-3/8" bind edge)
- bulk pack in cartons

Quantity:

see below

In order to ensure making quantity, please provide 10% extra materials

You furnish:

l cover-wraparound for perfect binder on 10pt C1S

68 sheets on 45# offset

- Text is furnished as folded signatures (4-32pp,1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- First and last page must be free of critical copy and UV or varnish coatings 7/16" +
- Inside front and back covers must be free of critical copy and UV or varnish coatings
- 7/16" + spine thickness + 7/16" UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: would apply. FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

Price:

1,000 books	\$1.13 per book
1,400	\$0.88
1.500	\$0.84
1,600	\$0.80
1,800	\$0.74
2,000	\$0.69

· Prices include cartons

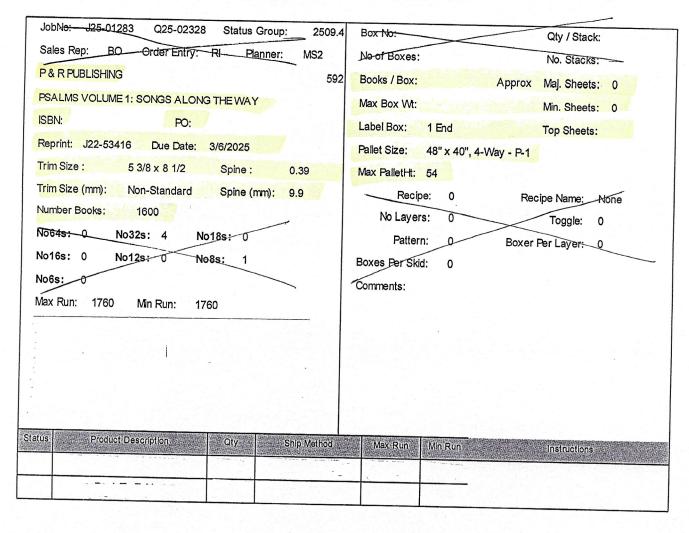
Your Bindery Team

Justine Carpenter Mike Cress Krista Kolstad Jane Stire 763-201-2740 Scott Rooney **Eric Feuerstein** 763-201-2725 763-201-2715 763-201-2735 763-201-2704 763-201-2732

9:59:51 AM

Bindery Work Order

Page: 1



Standard Shipping Instructions

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P & R PUBLISHING

Contact Instructions:									
Fax Instructions:									
Truck Type:									
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Special Instructions:									
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P & R PUBLISHING

978-1-62995-586-5

PSALMS VOLUME 1: SONGS ALONG THE WAY

WT: Lbs