

Date: 2/13/2025

PURCHASE ORDER

81899MS

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric Feuerstein

QUANTITY	DESCRIPTION	UNIT PRICE
1500	Title: PSALMS VOLUME 1: SONGS ALONG THE WAY	0.84
(10% Maximum Over Run)	For: P & R Publishing - Follow enclosed specs	
(10% Maximum Under Run)	- 1500 Copies @ \$ 0.54/each (per quote attached) - Ship per attached shipping instructions.	
	Use 48" x 40", 4-Way - P-1 pallets	
	Carton label(s) enclosed with materials.	
	Send 2 sample books to Versa Press, Inc.	
	Materials Ship: 03/13/2025	
	The Bindery to Ship: 03/26/2025	

Job No: **J25-01283**

Total Price: **\$1,260.00**

ORDERED BY: **Mark Sanders**

RECEIVED :

VERSA PRESS, INC.

Rev. 12/05/24

DATE: **02/13/25**

DATE NEEDED: **02/13/25**

VENDOR: **The Bindery**

ATTENTION: **Justine Carpenter**

QUOTE: **Q77120R2**

Q25-02328 / J25-01283

VERSA CONTACT: **Mark Sanders**

TITLE: **PSALMS VOLUME 1: SONGS ALONG THE WAY**

PUBLISHER: **P & R PUBLISHING**

RUN QUANTITY: **1600** TOTAL PAGES: **136** TEXT TRIM SIZE: **5 3/8 X 8 1/2**

SIGNATURES: **4 - 32 pg sig. 1 - 8 pg sig.**

HEAD TRIM: **1/8** GUTTER TRIM: SIGNATURE SEQUENCE:

TEXT STOCK: **45 lb. Natural Alternative (Smooth) - 400 PPI**

COVER STOCK: **123 lb. White 10 Pt (C1S) - 200 PPI - FSC**

MATERIALS PROVIDED AS: **Folded Ungathered Signatures**

BINDING TYPE: **Otabind**

PACKING: **Cartons Supplied by Vendor**

Estimate



theBindery
INNOVATIVE FINISHING SOLUTIONS

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

DATE: 2/10/2025
TO: Shelly Buttrum
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q77120R2

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Psalms Vol. 1*

- cut covers
- gather signatures
- perfect bind books (PUR lay flat)
- 3-side trim to 5-3/8" x 8-3/8" (8-3/8" bind edge)
- bulk pack in cartons

Quantity: see below
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S
68 sheets on 45# offset

- Text is furnished as folded signatures (4-32pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- First and last page must be free of critical copy and UV or varnish coatings 7/16" + grind
- Inside front and back covers must be free of critical copy and UV or varnish coatings 7/16" + spine thickness + 7/16"
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping:
would apply.

FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

Price:	1,000 books	\$1.13 per book
	1,400	\$0.88
	1,500	\$0.84
	1,600	\$0.80
	1,800	\$0.74
	2,000	\$0.69

- Prices include cartons

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!

2/14/2025

9:59:51 AM

Bindery Work Order

Page: 1

JobNo: J25-01283 Q25-02328 Status Group: 2509.4	Box No: Qty / Stack:
Sales Rep: BO Order Entry: RI Planner: MS2	No. of Boxes: No. Stacks:
P & R PUBLISHING 592	Books / Box: Approx Maj. Sheets: 0
PSALMS VOLUME 1: SONGS ALONG THE WAY	Max Box Wt: Min. Sheets: 0
ISBN: PO: 	Label Box: 1 End Top Sheets:
Reprint: J22-53416 Due Date: 3/6/2025	Pallet Size: 48" x 40", 4-Way - P-1
Trim Size: 5 3/8 x 8 1/2 Spine: 0.39	Max Pallet Ht: 54
Trim Size (mm): Non-Standard Spine (mm): 9.9	Recipe: 0 Recipe Name: None
Number Books: 1600	No Layers: 0 Toggle: 0
No64s: 0 No32s: 4 No18s: 0	Pattern: 0 Boxer Per Layer: 0
No16s: 0 No12s: 0 No8s: 1	Boxes Per Skid: 0
No6s: 0	Comments:
Max Run: 1760 Min Run: 1760	

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions

Standard Shipping Instructions

592

P & R PUBLISHING

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions: Consolidate jobs if possible

Special Instructions:

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email	
Packing List:	False	True	True	False	True	False	True	
Bill Of Lading:	False	False	False	False	True	False	True	
Skid Topper:	False	False	True	False	False	False	False	PrePay Required: False

Contact Cindy Scalf at Versa for Carrier.

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
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All Books

Shipping-P & R PUBLISHING

KIM MCKEEVER

Common Carrier

1102 MARBLE HILL ROAD

PHILLIPSBURG

NJ

08865

Phone: 908-454-0505

Ext:

Fax:

Carrier Name: Not Selected

CarrierAcctNo:

Dock Hours: 9:00 - 4:00

Payment Type: Not Assigned

Location Instr:

Bill To Information

Forward Information

P & R PUBLISHING

978-1-62995-586-5

PSALMS VOLUME 1: SONGS ALONG THE WAY

QTY:

WT:

Lbs