

Job#
52927

Date: 2/14/2025

PURCHASE ORDER

81927DK-OTBD

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: **The Bindery**

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **JUSTINE CARPENTER**

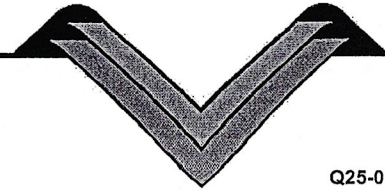
QUANTITY	DESCRIPTION	UNIT PRICE
3000	Title: 3355 GOSPEL OF JOHN WITH AUGUSTINE	0.85
(5% Maximum Over Run)	For: Saint Benedict Press - Follow enclosed specs	
(5% Maximum Under Run)	- 3M Copies @ \$ 85./each (per quote attached) - Ship per instructions provided by our shipping dept. Carton label(s) enclosed with materials. Send 2 sample books to Versa Press, Inc. Materials to Ship: 03/13/25 The Bindery to Ship: 04/04/25	
Job No: J25-00766	Total Price: \$2,550.00	

ORDERED BY: **Douglas Kerns**

RECEIVED :

VERSAPRESS, INC.

Rev. 12/05/24



DATE: 02/14/25

DATE NEEDED: 04/04/25

VENDOR: The Bindery

ATTENTION: Justine Carpenter

QUOTE: Q76907R1

Q25-01074 / J25-00766

VERSA CONTACT: Douglas Kerns

TITLE: 3355 GOSPEL OF JOHN WITH AUGUSTINE

PUBLISHER: SAINT BENEDICT PRESS

RUN QUANTITY: 3000

TOTAL PAGES: 240

TEXT TRIM SIZE: 5 1/2 X 8 1/2

SIGNATURES: 7 - 32 pg sig. 1 - 16 pg sig.

HEAD TRIM: 1/8

GUTTER TRIM: 1/16

SIGNATURE SEQUENCE: 1st 32 pg. sig., 16 pg. sig., 2nd thru 7th 32 pg. sigs.

TEXT STOCK: 50 lb. Natural Offset (Antique) - 400 PPI [D]

COVER STOCK: 80 lb. White Cover (Felt) (Embossed on FC)

MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Otabind

☒ PUR Glue

PACKING: Cartons Supplied by Vendor

ADDITIONAL INSTRUCTIONS:

ROUND CORNER 2 CORNERS

Estimate



DATE: 1/22/2025
TO: Michael Packard
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q76907R1

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Gospel of John With Augustine*

- cut covers
- gather signatures
- perfect bind books (PUR layflat)
- 3-side trim to 5-1/2" x 8-1/2" (8-1/2" bind edge)
- round corner whole book, 2 corners
- bulk pack in cartons

Quantity: see below
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 80# cover
124 sheets on 50# offset

- Text is furnished as folded signatures (7-32pp, 1-16pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- First and last page must be free of critical copy and UV or varnish coatings 7/16" + grind
- Inside front and back covers must be free of critical copy and UV or varnish coatings 7/16" + spine thickness + 7/16"
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:

3,000 books	\$0.85 per book
4,000	\$0.78
5,000	\$0.73

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein	Scott Rooney	Jane Stire	Krista Kolstad	Mike Cress	Justine Carpenter
763-201-2732	763-201-2704	763-201-2735	763-201-2715	763-201-2725	763-201-2740

Finish With Us!

2/17/2025

8:40:32 AM

Bindery Work Order

Page: 1

Job No: J25-00766 Q25-01074 Status Group: 2509.2	Box No: Qty / Stack:
Sales Rep: JM Order Entry: TS2 Planner: DK	No of Boxes: No. Stacks:
SAINT BENEDICT PRESS 1802	Books / Box: Approx Maj. Sheets: 0
3355 GOSPEL OF JOHN WITH AUGUSTINE	Max Box Wt: 50 Min. Sheets: 0
ISBN: PO: PO000100	Label Box: 1 End & 1 Side Top Sheets:
Reprint: Due Date: 3/4/2025	Pallet Size: New 48" x 40", 4-Way - P-2
Trim Size: 5 1/2 x 8 1/2 Spine: 0.65	Max Pallet Ht: 54
Trim Size (mm): Non-Standard Spine (mm): 16.5	Recipe: 0 Recipe Name: None
Number Books: 3000	No Layers: 0 Toggle: 0
No64s: 0 No32s: 7 No18s: 0	Pattern: 0 Boxer Per Layer: 0
No16s: 1 No12s: 0 No8s: 0	Boxes Per Skid: 0
No6s: 0	Comments:
Max Run: 3150 Min Run: 3150	

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions

Standard Shipping Instructions

1802

SAINT BENEDICT PRESS

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions:

Special Instructions:

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email	
Packing List:	True	True	True	False	True	False	True	
Bill Of Lading:	True	True	False	False	True	False	True	
Skid Topper:	False	False	True	False	False	False	False	PrePay Required: False

Contact Cindy Sealf at Versa for Carrier.

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
Balance Books		Shipping-CENGAGE WAREHOUSE 10650 TOEBBEN DRIVE		Common Carrier	

INDEPENDENCE

KY

41051

Phone: 859-657-4317

Ext:

Fax:

Carrier Name: Not Selected

CarrierAcctNo:

Dock Hours: 7 AM - 3 PM M-F

Payment Type: Not Assigned

Location Instr: Email cengage@rxo.com for carrier & candy.gatman@cengage.com; CLDC.Logistics@cengage.com

Bill To Information

Forward Information

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Sample Books - Boxed	20	Office-SAINT BENEDICT PRFSS 1520 S. York Road PO Box 269 GASTONIA	ISABELLA BRUNO	Ground	
			NC	28053	
		Phone: 704-998-1847	Ext:	Fax:	
		Carrier Name: FedEx	Carrier Acct No: 682719281	Dock Hours:	
		Payment Type: 3rd Party Bill			

Location Instr:

Bill To Information	Forward Information

TITLE: 3355 GOSPEL OF JOHN WITH AUGUSTINE

AUTHOR: DOUAY-RHEIMS

ON SALE: 04/2025

PUBLISHER: SAINT BENEDICT PRESS

PRINTED IN USA

PPON: PO000100



(251) PO000100

BARCODE

EAN

PRINTING #: 01



(10) 01

CTN QTY:



(30)

CTN WGT:



Lbs.

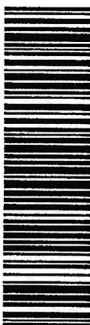
(340) 1

ISBN 13: 978-1-50513-551-0



(01) 19781505135517

COVER PRICE: \$18.95USD



(9012Q) 1895 USD