

Job #
52914

Date: 2/12/2025

PURCHASE ORDER

81880LM-FFPB

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: JUSTINE CARPENTER

QUANTITY	DESCRIPTION	UNIT PRICE
1250	Title: THE EMPLOYEE	1.49
5% Maximum Over Run	For: Wakefield Press - Follow Enclosed Specs	
5% Maximum Under Run	- 1,250 Copies @ \$ 1.49 / ea (Per attached quote) - Ship per shipping instructions provided with materials.	
	Carton label(s) enclosed with materials	
	Send 2 sample books to Versa Press, Inc.	
	Materials Ship: 03/13/2025	
	The Bindery to Ship: 03/26/2025	
HOLD UNTIL RELEASED BY VERSA PRESS, INC.		

Job No: J25-01191

Total Price: \$1,862.50

ORDERED BY: Larry Miller

RECEIVED : _____

VERSA PRESS, INC.

DATE

02/12/25

DATE NEEDED

03/26/25

VENDOR

THE BINDERY

ATTENTION

JUSTINE CARPENTER

QUOTE NUMBER

Q76991

VERSA PRESS CONTACT

LARRY MILLER

TITLE

THE EMPLOYEE

PUBLISHER

WAKEFIELD PRESS

RUN QUANTITY

1,250

TOTAL PAGES

152

TEXT TRIM SIZE

5 3/8**X**

OBLONG

NO**8**

NUMBER OF SIGNATURES

☒ 4 32's ☐ 24's ☐ 18's ☒ 1 16's ☐ 12's ☒ 1 8's ☐ 6's ☐ 4's ☐ 2's

HEAD TRIM

1/8

GUTTER TRIM

1/16

SEQUENCE OF SIGNATURES

1-32, 1-8, 1-32, 1-16, 2-32's

TEXT STOCK

55 # Natural Offset

PPI

360

COVER STOCK

10 Pt. C1S Flat Matte Laminated

MATERIALS PROVIDED AS:

☐ Book Blocks (Trimmed Three Sides) ☒ Folded Ungathered Signatures ☐ Flat sheets to fold at vendor

CASE COVER CLOTH

FINISH

SPINE OF 3 PIECE CASE

FINISH

☐ Printed cover ☐ Dust Jacket

CASE STAMPING

☐ Stamped sample case ☐ Foil Color(s) ☐ Foil Stamp Die ☐ Deboss Die ☐ PDF file provided by Versa

☐ Smythe Sewn ☐ Side Sewn ☐ Adhesive Bound ☐ PUR glue ☐ Shrink Wrap (Convenient Pkgs)

☐ Bindery Board (Caliper) ☐ Flat Back (With Board Spine) ☒ Shrink Wrap (Individually)

☐ 80# Matching End Sheets ☐ Reinforced End Sheet ☐ Shrink Wrap - Qty ☐
☐ 80# Special End Sheets☐ Head & Foot Bands

BINDING TYPE

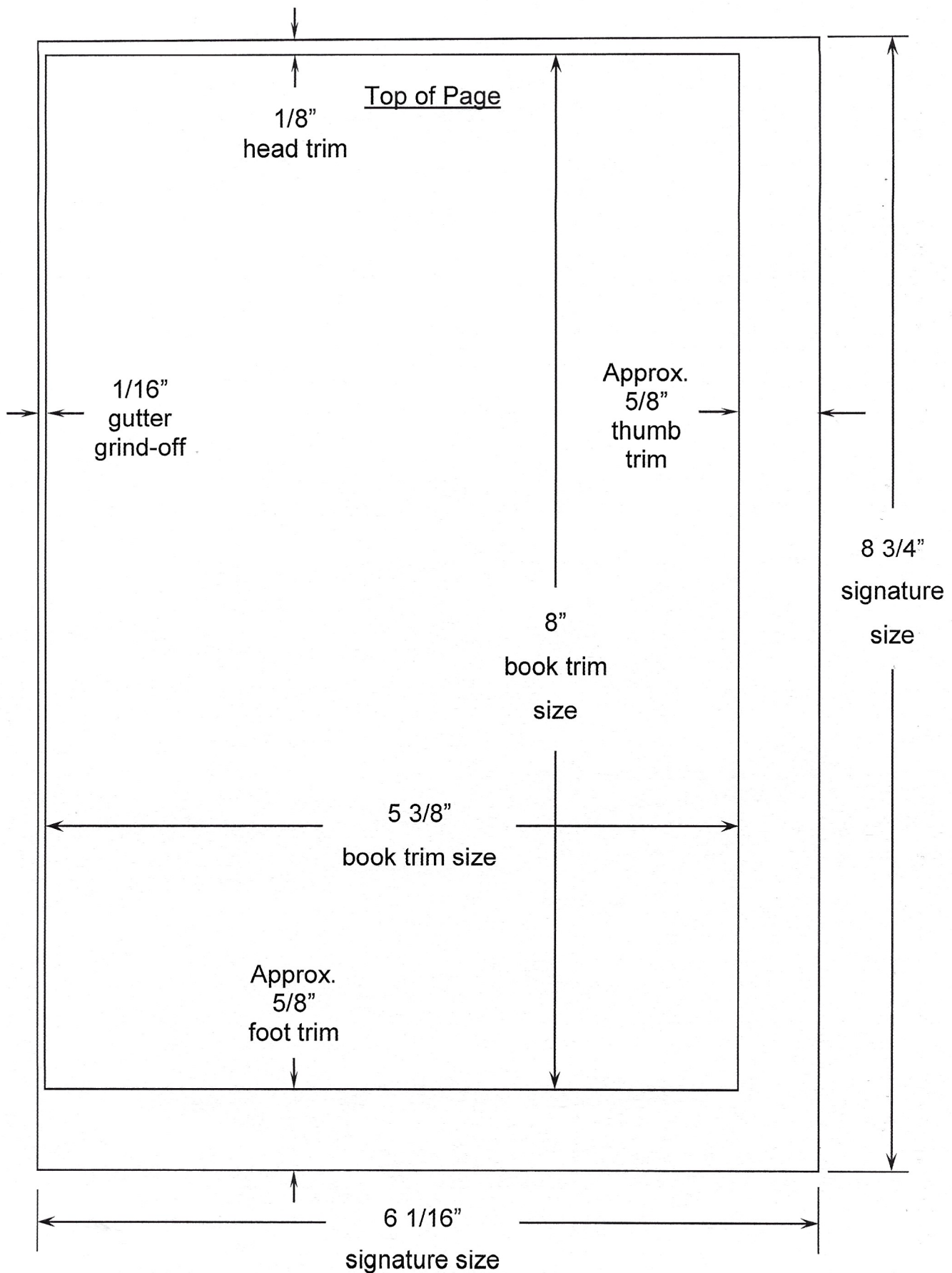
☒ Perfect ☐ Otabind ☐ PUR glue ☐ Spiral Wire (Tin) ☐ Spiral Wire (Color) ☐ Double Wire-O (Color) ☐ GBC (color) ☒ Other **PB with 3 1/2" Flush French Flaps**

PACKING INSTRUCTIONS

☒ Cartons Supplied by Vendor ☐ Furnished cartons ☐ SPECIAL CARTON INSTRUCTIONS

Special Instructions

Score & Fold Covers with 3 1/2" flaps.**Shrink wrap individual books.**



Estimate



DATE: 1/28/2025
TO: Crystal Gordon
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q76991

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: Q25-01381

- cut covers
- score and fold covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 5-3/8" x 8" (8" bind edge)
- shrinkwrap finished books individually
- bulk pack in cartons

Quantity: see below

In order to ensure making quantity, please provide 10% extra materials

You furnish:

- 1 8pp flush cover with French flaps on 10pt C1S
- 76 sheets on 55# natural offset text
- Text is furnished as folded signatures (4-32pp, 1-16pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price: 1,250 books \$1.49 per book
1,500 \$1.42

• Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
Text Proof	1	Office-WAKEFIELD PRESS	MARC LOWENTHAL	Next Day Air	

71 CHERRY STREET

SOMERVILLE

MA

02144

Phone: 617-625-2603

Ext:

Fax:

Carrier Name: UPS

CarrierAcctNo:

Dock Hours:

Payment Type: PrePaid

eMail: marc@wakefieldpress.com

Location Instr:

Bill To Information	Forward Information
Unassigned	Unassigned
Unassigned	Unassigned

HOLD UNTIL RELEASED BY VERSA PRESS, INC.

** Contact Cindy Scalf @ Versa Press for carrier **

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
Balance		Shipping-INGRAM PUBLISHER SERVICES		Common Carrier	

Boobs

DAP NEW STOCK RECEIVING

210 AMERICAN DRIVE

JACKSON

TN

38301

Phone: 731-988-4440

Ext: 1130

Fax:

Carrier Name:

CarrierAcctNo:

Dock Hours: 7 AM - 2:30 PM M-F

Payment Type: 3rd Party Bill

Location Instr: 10+ Pallet require Delivery Appt.

Bill To Information	Forward Information
<p>Versa Press, Inc. 1465 Spring Bay Rd. East Peoria, IL 61611 (309) 922-8272</p>	

HOLD UNTIL RELEASED
BY VERSA PRESS, INC.

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Sample Books - Boxed	100	Office-WAKEFIELD PRESS	MARC LOWENTHAL	Ground	

71 CHERRY STREET

SOMERVILLE

MA

02144

Phone: 617-625-2603

Ext:

Fax:

Carrier Name: UPS

CarrierAcctNo:

Dock Hours:

Payment Type: PrePaid

Location Instr:

Bill To Information	Forward Information

Ship this book as soon as done

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Sample Books - For Approval	1	Office-WAKEFIELD PRESS	MARC LOWENTHAL	Next Day Air	

71 CHERRY STREET

SOMERVILLE

MA

02144

Phone: 617-625-2603

Ext:

Fax:

Carrier Name: UPS

CarrierAcctNo:

Dock Hours:

Payment Type: PrePaid

Location Instr:

Bill To Information	Forward Information

2/13/2025

1:04:21 PM

Bindery Work Order

Page: 1

JobNo: J25-01191	Q25-01381	Status Group: 2509.2	Box No:	Qty / Stack:
Sales Rep: MH5	Order Entry: RW	Planner: LM	No of Boxes:	No. Stacks:
WAKEFIELD PRESS	658	Books / Box:	Approx	Maj. Sheets: 0
THE EMPLOYEE		Max Box Wt: 40		Min. Sheets: 0
ISBN:	PO:	Label Box: 1 End & 1 Side		Top Sheets:
Reprint:	Due Date: 3/4/2025	Pallet Size: New 48" x 40", 4-Way - P-2		
Trim Size: 5 3/8 x 8	Spine: 0.44	Max PalletHt: 49		
Trim Size (mm): Non-Standard	Spine (mm): 11.2	Recipe: 0	Recipe Name: None	
Number Books: 1250		No Layers: 0	Toggle: 0	
No64s: 0	No32s: 4	Pattern: 0	Boxer Per Layer: 0	
No16s: 1	No12s: 0	Boxes Per Skid: 0		
No8s: 1		Comments:		
No6s: 0				
Max Run: 1312	Min Run: 1312			

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions

TITLE: THE EMPLOYEE

AUTHOR: STERNBERG, JACQUES

ON SALE: 03/2025

PUBLISHER: WAKEFIELD PRESS

PRINTED IN USA

PPON:



(251)

BARCODE

EAN



(10) 01

PRINTING #: 01

CTN QTY:



(30)

CTN WGT:



(3401)

Lbs.

ISBN 13: 9781962728058



(01)19781962728055