

Job#
52945

Date: 2/24/2025

PURCHASE ORDER

82046EA

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: **The Bindery**

8309 Brooklyn Blvd

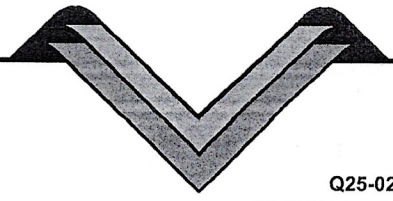
Brooklyn Park, MN 55445

Attn: **Eric Feuerstein**

QUANTITY	DESCRIPTION	UNIT PRICE
2500 (100 Maximum Over Run) (0% Maximum Under Run)	Title: SORRY, I FORGOT TO ASK For: Boys Town Press - Follow enclosed specs - 2,500 Copies @ \$ 0.34 per book (Quote #Q77122) - Ship per attached shipping instructions. Carton label(s) enclosed Send 2 sample books to Versa Press, Inc. Ship signatures: 3/17/25 The Bindery to ship: 3/28/25	0.34
Job No: J25-01473	Total Price: \$850.00	

ORDERED BY: **Eric Anderson**

RECEIVED :



DATE: 02/24/25

DATE NEEDED: 03/28/25

VENDOR: The Bindery

ATTENTION: Justine Carpenter

QUOTE: Q77122

Q25-02330 / J25-01473

VERSA CONTACT: Eric Anderson

TITLE: SORRY, I FORGOT TO ASK

PUBLISHER: BOYS TOWN PRESS

RUN QUANTITY: 2500

TOTAL PAGES: 32

TEXT TRIM SIZE: 9 X 9

SIGNATURES: 1 - 24 pg sig. 1 - 8 pg sig.

HEAD TRIM: 1/8

GUTTER TRIM: 1/4

SIGNATURE SEQUENCE: 1 - 2

TEXT STOCK: 70 lb. White Offset (Smooth) - 384 PPI [D]

COVER STOCK: 123 lb. White 10 Pt (C1S) - 200 PPI - FSC

MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Perfect

☒ PUR Glue

PACKING: Cartons Supplied by Vendor

INSTRUCTIONS: Must use double wall cartons

ADDITIONAL INSTRUCTIONS:

PUR perfect bind. Hinge score cover 1/4" from spine.

Estimate



DATE: 2/10/2025
TO: Andy Guzman
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q77122

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Sorry, I forgot to ask*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 9" x 9" (9" bind edge)
- bulk pack in double-wall cartons

Quantity: see below
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S
16 sheets on 70# offset

- Text is furnished as folded signatures (1-24pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:

2,000 books	\$0.39 per book
2,500	\$0.34

- Prices include double-wall cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!

Standard Shipping Instructions

BOYS TOWN PRESS

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions: **WHEN BOOKS ARE READY TO SHIP CONTACT CINDY SCALF @ cscalf@versapress.com WITH TOTAL COUNT & WEIGHT FOR CARRIER .**

Special Instructions:

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email
Packing List:	True	True	True	False	True	False	True
Bill Of Lading:	True	True	False	False	True	False	True
Skid Topper:	False	False	True	False	False	False	False

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Bound Books	All	BOYS TOWN NAT'L RESEARCH HOSP.		Common Carrier	

259 N. 144 STREET

BOYS TOWN

NE

68010

Phone: 531-355-3205

Ext:

Fax:

Carrier Name: Not Selected

CarrierAcctNo:

Dock Hours:

Payment Type: 3rd Party Bill

Location Instr:

Bill To Information

VERSA PRESS, INC.

1465 SPRING BAY ROAD

EAST PEORIA, IL. 61611

PHONE#: 309-822-8272

Forward Information

2/25/2025

8:17:41 AM

Bindery Work Order

Page: 1

JobNo: J25-01473	Q25-02330	Status Group: 2509.5	Box No:	Qty / Stack:
Sales Rep: JD	Order Entry: ST1	Planner: EA	No of Boxes:	No. Stacks:
BOYS TOWN PRESS	3539		Books / Box:	Approx Maj. Sheets: 0
SORRY, I FORGOT TO ASK			Max Box Wt: 35	Min. Sheets: 0
ISBN:	PO: PO-00041982		Label Box: 1 End	Top Sheets:
Reprint:	Due Date: 3/7/2025		Pallet Size: 48" x 40", 4-Way - P-1	
Trim Size: 9 x 9	Spine: 0.10		Max Pallet Ht:	
Trim Size (mm): Non-Standard	Spine (mm): 2.5		Recipe: 0	Recipe Name: None
Number Books: 2500			No Layers: 0	Toggle: 0
No64s: 0	No32s: 0	No18s: 0	Pattern: 0	Boxer Per Layer: 0
No16s: 0	No12s: 0	No8s: 1	Boxes Per Skid: 0	
No6s: 0			Comments:	
Max Run: 2600	Min Run: 2500			

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions

BOYSTOWN PRESS

978-1-934490-28-0

SORRY, I FORGOT TO ASK

QTY:

WT: --- Lbs