Date: 3/12/2025

## **PURCHASE ORDER**

82365MS

## VERSA PRESS, INC.

ORDERED BY: Mark Sanders

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272 FAX 309-822-8141

Plant Location:

Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: JUSTINE CARPENTER

QUANTITY	DESCRIPTION				
2000	Title: TIME CAPSULE	0.83			
( 3% Maximum	For: Sourcebooks				
Over Run )	- Follow enclosed specs				
NO UNDERS	- 2000 Copies @ \$ 0.83/each (per quote attached)				
	- Ship per attached shipping instructions.				
	Use 48" x 40", 4-Way - P-25 pallets				
	Carton label(s) enclosed with materials.				
	Send 2 sample books to Versa Press, Inc.				
	Materials Ship: 04/15/2025				
	The Bindery to Ship: 04/28/2025				
Job No:	<b>J25-02009</b> Total Price:	\$1,660.00			

**RECEIVED:** 

VERSA PRE	SS, INC	<b>)</b> .			Rev. 12/05/24			
DATE: <b>03/12/25</b>		DATE NEEDED: 03/12/25						
VENDOR: <b>T</b>	he Bindery	,						
ATTENTION: J	ustine Carp	penter			Q25-03767 / J25-02009			
QUOTE: C	277424			VERSA CONTACT: Mark Sa	nders			
TITLE: T	IME CAPSU	JLE						
PUBLISHER: <b>S</b>	OURCEBO	окѕ						
RUN QUANTITY:	2000	TOTAL PAGES: 144	TEXT TRIM SIZE: 5 3/4 X 8					
SIGNATURES:	4 - 32 pg	sig. 1 - 16 pg sig.						
HEAD TRIM: 1	/8	GUTTER TRIM:	SIGNATURE SEQUENCE:					
TEXT STOCK:	70 lb. Whi	te Offset (Smooth) - 384 P	PI [D]					
COVER STOCK:	COVER STOCK: 160 lb. White 14 Pt (C1S) - 142 PPI - FSC							
MATERIALS PRO\	/IDED AS:	Folded Ungathered Sign	atures					
BINDING TYPE: C	Otabind							
PACKING:	Cartons S	supplied by Vendor						

ADDITIONAL INSTRUCTIONS:

Round corner, 68 books per carton

## Estimate



8201 Brooklyn Blvd Brooklyn Park, MN 55445

Phone: 763.201.2800

Receiving Dock Doors 31 - 36

DATE:

3/7/2025

TO:

Lisa Poole

Versa Press, Inc.

FROM:

Justine Carpenter

QUOTE:

Q77424

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated...

Project:

Time Capsule

cut covers

· gather signatures

• perfect bind books (PUR layflat/Otabind)

• 3-side trim to 5-3/4" x 8" (8" bind edge)

• round corner whole book, 2 corners

· bulk pack in cartons

Quantity:

2.000 books all one version

In order to ensure making quantity, please provide 10% extra materials

You furnish:

1 cover-wraparound for perfect binder on 14pt C1S

72 sheets on 70# offset

• Text is furnished as folded signatures (4-32pp,1-16pp)

Maximum head, foot and face trim is 1-9/16", minimum is 1/8"

Folded sigs must have closed spine (no z-folds)

Cover stock should have grain running parallel to spine to help prevent cracking

· Covers furnished on press sheets for us to trim

 Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot

· Sigs are furnished skid packed or in skid tubs

• First and last page must be free of critical copy and UV or varnish coatings 7/16" +

 Inside front and back covers must be free of critical copy and UV or varnish coatings 7/16'' + spine thickness + 7/16''• UV and varnish coating knocked out of spine/side glue area of inside cover, and side

glue area of first and last pages

Shipping: would apply: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

Price: .

\$0.83 per book

Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

**Eric Feuerstein** 763-201-2732

**Scott Rooney** 763-201-2704

Jane Stire 763-201-2735

Mike Cress 763-201-2725 **Justine Carpenter** 763-201-2740