Date: 3/7/2025

PURCHASE ORDER

82291EA

VERSA PRESS, INC.

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272 FAX 309-822-8141 Plant Location:

Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric Feuerstein

QUANTITY	DESCRIPTION					
20000	DESCRIPTION Title: THE WAY					
5%	For: Scepter Publishers, Inc					
Maximum Over Run	- Follow enclosed specs					
5% Maximum Under Run						
	- 20,000 Copies @ \$ 1.28 per book (Quote #Q77186R1)					
	- Ship per attached shipping instructions.					
	Carton label(s) enclosed Send 2 sample books to Versa Press, Inc.					
	Ship signatures: 3/24/25					
	The Bindery to ship: 4/4/25					
Job No:	J25-01716 Total Prior	ee: \$25,600.00				

ORDERED BY: Eric Anderson

RECEIVED:

VERSA PRE	SS, INC	· ·			Rev. 12/05/24			
DATE: 0	3/07/25	DATE	NEEDED: 04/04/25					
VENDOR: T	he Bindery							
ATTENTION: J	ustine Carp	penter			Q25-02627 / J25-01716			
QUOTE: Q	77186R1		_	VERSA CONTACT: Eric Ande	rson			
TITLE: T	HE WAY							
PUBLISHER: S	CEPTER P	UBLISHERS, INC						
RUN QUANTITY:	20000	TOTAL PAGES: 448	TEXT TRIM SIZE: 3 1/8 X 5					
SIGNATURES:	14 - 32 pg	sig.						
HEAD TRIM: 1	3/8	GUTTER TRIM: 1/16	SIGNATURE SEQUENCE: 1-14					
TEXT STOCK:	Special O	rder: 40 lb. White Offset - 6	68 PPI					
COVER STOCK:	/ER STOCK: 141 lb. White 12 Pt (C1S) - 166 PPI - FSC							
MATERIALS PRO\	/IDED AS:	Folded Ungathered Signa	atures					
BINDING TYPE: P	erfect				PUR Glue			
PACKING:	Cartons S	upplied by Vendor						

ADDITIONAL INSTRUCTIONS:

Sig size is 5.6875 x 7.75 with thumb trim of 2.5in.

Estimate



8201 Brooklyn Blvd

Brooklyn Park, MN 55445 Phone: 763.201.2800

Receiving Dock Doors 31 - 36

DATE: 3/3/2025

TO: Carri Kober

Versa Press, Inc.

FROM: Justine Carpenter

QUOTE: Q77186R1

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: The Way

cut covers

• gather signatures

• perfect bind books (PUR perfect bind)

• 3-side trim to 3-1/8" x 5" (5" bind edge)

• bulk pack in cartons

Quantity: see below

In order to ensure making quantity, please provide 3% extra materials

You furnish: 1 cover-wraparound for perfect binder on 12pt C1S

224 sheets on 40# offset

• Text is furnished as folded signatures (13-32pp,1-16pp,2-8pp)

• Maximum head, foot and face trim is 1-9/16", minimum is 1/8"

• Folded sigs must have closed spine (no z-folds)

• Cover stock should have grain running parallel to spine to help prevent cracking

• Covers furnished on press sheets for us to trim

• Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot

• Sigs are furnished skid packed or in skid tubs

• UV and varnish coating knocked out of spine/side glue area of inside cover, and side

glue area of first and last pages

Shipping: would apply. FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

Price:

10,000 books \$1.37 per book

20,000 \$1.28 30.000 \$1.24

Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Mike Cress Krista Kolstad **Justine Carpenter Eric Feuerstein Scott Rooney** Jane Stire 763-201-2732 763-201-2725 763-201-2704 763-201-2735 763-201-2715 763-201-2740