





DATE: 03/07/25	DATE NEEDED: 04/04/25
VENDOR: The Bindery	
ATTENTION: Justine Carpenter	Q25-02627 / J25-01716
QUOTE: Q77186R1	VERSA CONTACT: Eric Anderson

TITLE: THE WAY		
PUBLISHER: SCEPTER PUBLISHERS, INC		
RUN QUANTITY: 20000	TOTAL PAGES: 448	TEXT TRIM SIZE: 3 1/8 X 5
SIGNATURES: 14 - 32 pg sig.		
HEAD TRIM: 1 3/8	GUTTER TRIM: 1/16	SIGNATURE SEQUENCE: 1-14

TEXT STOCK: Special Order: 40 lb. White Offset - 668 PPI
COVER STOCK: 141 lb. White 12 Pt (C1S) - 166 PPI - FSC
MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Perfect	<div>X</div> PUR Glue
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PACKING: Cartons Supplied by Vendor
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ADDITIONAL INSTRUCTIONS:

Sig size is 5.6875 x 7.75 with thumb trim of 2.5in.

## Estimate



**DATE:** 3/3/2025  
**TO:** Carri Kober  
Versa Press, Inc.  
**FROM:** Justine Carpenter  
**QUOTE:** Q77186R1

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

**Project:** *The Way*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 3-1/8" x 5" (5" bind edge)
- bulk pack in cartons

**Quantity:** see below  
In order to ensure making quantity, please provide 3% extra materials

**You furnish:** 1 cover-wraparound for perfect binder on 12pt C1S  
**224 sheets on 40# offset**

- Text is furnished as folded signatures (13-32pp,1-16pp,2-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

**Shipping:** FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

**Price:**

10,000 books	\$1.37 per book
20,000	\$1.28
30,000	\$1.24

- **Prices include cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

## Your Bindery Team

<b>Eric Feuerstein</b> 763-201-2732	<b>Scott Rooney</b> 763-201-2704	<b>Jane Stire</b> 763-201-2735	<b>Krista Kolstad</b> 763-201-2715	<b>Mike Cress</b> 763-201-2725	<b>Justine Carpenter</b> 763-201-2740
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*Finish With Us!*