Date: 3/6/2025

PURCHASE ORDER

82265MS

VERSA PRESS, INC.

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272 FAX 309-822-8141

Plant Location:

Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric Feuerstein

QUANTITY	DESCRIPTION	UNIT PRICE					
2500	Title: PAUL REVERE'S RIDE						
5% overs	For: Paul Revere Memorial Association						
5% unders	- Follow enclosed specs						
	- 2,500 Copies @ \$ 0.35 / each						
	- Ship per attached shipping instructions.						
	Carton label(s) enclosed						
	Send 2 sample books to Versa Press, Inc.						
	Covers & SIGS Ship: 03/27/2025						
	The Bindery to ship: 04/09/2025						
Job No:	J25-01670 Total Price:	\$875.00					
		-					

ORDERED BY: Mark Sanders

RECEIVED:

VERSA PR	RESS, INC) .						Rev. 12/	/05/24
DATE:	E: 03/06/25		DATE NEE	EDED: 03/06/25					
VENDOR:	The Bindery	_							
ATTENTION:	Justine Carp	enter					Q24-63	3543 / J25-	01670
QUOTE:	Q77055R1					VERSA CONTACT:	Mark Sanders		
TITLE:	PAUL REVE	RE'S RIDE							
PUBLISHER:	PAUL REVE	RE MEMORIAL AS	SOCIATION						
RUN QUANTIT	Y: 2500	TOTAL PAGES:	48	TEXT TRIM SIZE:	11 X 8 1/2		OBLONG:	YES	
SIGNATURE	S: 3 - 16 pg s	sig.	_						
HEAD TRIM:	1/8	GUTTER TRIM:		SIGNATURE SEQU	ENCE:				
TEXT STOC	CK: 80 lb. Whi	te Coated (Matte) -	454 PPI						
COVER STOC	K: 141 lb. W	nite 12 Pt (C1S) - 16	66 PPI - FSC						
MATERIALS PR	OVIDED AS:	Folded Ungather	ed Signature	es					
BINDING TYPE:	Perfect								

PACKING: Cartons Supplied by Vendor

Estimate



8201 Brooklyn Blvd Brooklyn Park, MN 55445

Phone: 763.201.2800

Receiving Dock Doors 31 - 36

DATE:

2/20/2025

TO:

Shelly Buttrum

Versa Press, Inc.

FROM:

Justine Carpenter

QUOTE:

Q77055R1

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project:

Paul Revere

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 11" x 8-1/2" (8-1/2" bind edge)

bulk pack in cartons

Quantity:

see below

In order to ensure making quantity, please provide 10% extra materials

You furnish:

1 cover-wraparound for perfect binder on 12pt C1S

24 sheets on 80# matte text

- Text is furnished as folded signatures (3-16pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: would apply.

FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

Price:

2,000 books

\$0.40 per book

2,500

\$0.35

Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team