



82231DK-FFPB

To: **The Bindery**

8309 Brooklyn Blvd

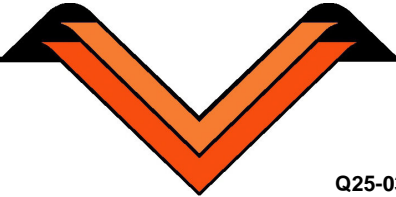
Brooklyn Park, MN 55445

Attn: **JUSTINE CARPENTER**

Plant Location:
Spring Bay Road/Route 26
*(5 Mi. North of Junction of
Route 26 & Route 116)*

Job No:	J25-01839	Total Price:	\$1,250.00
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RECEIVED :



DATE: 03/05/25 DATE NEEDED: 05/02/25

VENDOR: The Bindery

ATTENTION: Justine Carpenter Q25-03163 / J25-01839

QUOTE: Q77307 VERSA CONTACT: Douglas Kerns

TITLE: POLLUTION AND THE DEATH OF MAN REPACKAGE

PUBLISHER: CROSSWAY BOOKS

RUN QUANTITY: 1000 TOTAL PAGES: 144 TEXT TRIM SIZE: 5 1/2 X 8 1/2

SIGNATURES: 4 - 32 pg sig. 1 - 16 pg sig.

HEAD TRIM: 1/8 GUTTER TRIM: 1/16 SIGNATURE SEQUENCE: 1st 32 pg. sig., 16 pg. sig., then 2nd, 3rd and 4th 32 pg. sig.

TEXT STOCK: 50 lb. Natural Offset (Antique) - 400 PPI [D]

COVER STOCK: 123 lb. White 10 Pt (C1S) - 200 PPI w/ Foil Stamp and Matte Lamination

MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Perfect

PACKING: Cartons Supplied by Vendor

INSTRUCTIONS: 72 Books per Carton

ADDITIONAL INSTRUCTIONS:

French Flaps end up with 1/16" overhang. No chipped corners on books.

Estimate



DATE: 2/25/2025
TO: Crystal Gordon
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q77307

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Q25-03163*

- cut covers
- score and fold covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 5-1/2" x 8-1/2" (8-1/2" bind edge)
- bulk pack in cartons

Quantity: see below

In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 8pp flush cover on 10pt C1S
72 sheets on 50# white offset

- Text is furnished as folded signatures (4-32pp, 1-16pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:	1,000 books	\$1.25 per book
	1,500	\$1.09
	2,000	\$1.01

- **Prices include cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Printed with Green Ink