

Date: 2/10/2025

PURCHASE ORDER

81809HG-WIRO

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Justine Carpenter

QUANTITY	DESCRIPTION	UNIT PRICE
7000	Title: QUILT ART 2026 ENGAEMENT CALENDAR	1.15
(5% Maximum Over Run)	For: American Quilters Society - Follow enclosed specs	
(5% Maximum Under Run)	- 7,000 Copies @ \$ 1.15/each (per quote attached) - Ship per attached shipping instructions.	
	Use 48" x 40", 4-Way - P-2 pallets	
	Carton label(s) enclosed with materials.	
	Send 2 sample books to Versa Press, Inc.	
	Materials Ship: 03/06/2025	
	The Bindery to Ship: 03/13/2025	
Job No: J25-01038		Total Price: \$8,050.00

ORDERED BY: Howard Gerdorn

RECEIVED : _____

VERSA PRESS, INC.

Rev. 12/05/24

DATE: **02/10/25**

DATE NEEDED: **03/13/25**

VENDOR: **TheBindery**

ATTENTION: **Justine Carpenter**

QUOTE:

Q24-65528 / J25-01038

VERSA CONTACT: **Howard Gerdum**

TITLE: **QUILT ART 2026 ENGAEMENT CALENDAR**

PUBLISHER: **AMERICAN QUILTERS SOCIETY**

RUN QUANTITY: **7000** TOTAL PAGES: **128** TEXT TRIM SIZE: **7 X 9**

SIGNATURES: **5 - 24 pg sig. 1 - 8 pg sig.**

HEAD TRIM: **1/8** GUTTER TRIM: SIGNATURE SEQUENCE: **1-24, 1-8 & 4-24's**

TEXT STOCK: **80 lb. White Coated (Matte) - 454 PPI**

COVER STOCK: **160 lb. White 14 Pt (C1S) - 142 PPI - FSC**

MATERIALS PROVIDED AS: **Folded Ungathered Signatures**

BINDING TYPE: **Double Wire-O**

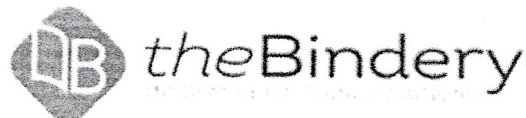
BINDING COLOR: **White**

PACKING: **Cartons Supplied by Vendor**

ADDITIONAL INSTRUCTIONS:

Cut covers to sig size, gather sigs & covers, 4-side trim to 7" x 9", punch holes, bind w/ white wire loop (Double Wir-O) binding on 9" edge, bulk pack in cartons.

Estimate



DATE: 10/15/2024
TO: Andy Guzman
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q75995

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31-36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: **2026 Engagement Calendar**

- cut covers to signature size
- gather signatures and covers
- 4-side trim to 7" x 9" (9" spine)
- punch holes for binding
- bind with a white wire loop (Wire-O) binding on the 9" edge
- bulk pack in cartons

Quantity: see below

In order to ensure making quantity, please provide 3% extra materials

You furnish: 2 covers-2pp on 14pt C1S
64 sheets on 80# matte text

- Text is furnished as folded signatures (5-24pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Heavy paper (>5pt) must have grain parallel to the spine
- Covers furnished on press sheets for us to trim to the same size as the signatures
- All materials are flat (ie no foldouts, perfs, reinforcing, tabs, etc)

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:	7,000 books	\$1.15 per book
	7,500	\$1.14
	8,000	\$1.13
	8,500	\$1.11

- **Prices include cartons**
- If you wish to have slipsheets between finished books please furnish them and add \$0.07 per book to the above pricing.

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein 763-201-2732	Scott Rooney 763-201-2704	Jane Stire 763-201-2735	Krista Kolstad 763-201-2715	Mike Cress 763-201-2725	Justine Carpenter 763-201-2740
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Finish With Us!

Standard Shipping Instructions

3117

AMERICAN QUILTERS SOCIETY

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions:

Special Instructions:

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email	
Packing List:	True	True	True	False	True	False	True	
Bill Of Lading:	True	True	False	False	True	False	True	
Skid Topper:	False	False	True	False	False	False	False	PrePay Required: False

Product

Qty

Branch Name

Contact Name

Ship Method

Ship Instructions

All Books

Shipping-AMERICAN
QUILTER'S SOCIETY
5801 KENTUCKY DAM ROAD

BILL SCHROEDER

Common Carrier

MUST USE R & L CARRIERS

PADUCAH

KY

42003

Phone: 800-626-5420

Ext:

Fax: 270-898-1173

Carrier Name: R & L

Carrier Acct No:

Dock Hours:

Payment Type:

3rd Party Bill to -

Location Instr:

Bill To Information

Versa Press, Inc.
1465 Spring Bay Rd.
East Peoria, IL 61611
(309) 622-8272

Forward Information

2/11/2025

8:47:28 AM

Bindery Work Order

Page: 1

JobNo: J25-01038	Q24-65528	Status Group: 2508.2	Box No:	Qty / Stack:
Sales Rep: JD	Order Entry: TS2	Planner: HG	No of Boxes:	No. Stacks:
AMERICAN QUILTERS SOCIETY			Books / Box:	Approx Maj. Sheets: 0
3117			Max Box Wt: 35	Min. Sheets: 0
QUILT ART 2026 ENGAGEMENT CALENDAR			Label Box: 1 End	Top Sheets:
ISBN:	PO:		Pallet Size: 48" x 40", 4-Way - P-1	
Reprint:	Due Date: 2/25/2025		Max Pallet Ht:	
Trim Size: 7 x 9	Spine: 0.55		Recipe: 0	Recipe Name: None
Trim Size (mm): Non-Standard	Spine (mm): 14.0		No Layers: 0	Toggle: 0
Number Books: 7000			Pattern: 0	Boxer Per Layer: 0
No64s: 0	No32s: 0	No18s: 0	Boxes Per Skid: 0	
No16s: 0	No12s: 0	No8s: 1	Comments:	
No6s: 0				
Max Run: 7350	Min Run: 7000			

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions

AMERICAN QUILTERS SOCIETY

978-1-68339-178-4

QUILT ART 2026 ENGAGEMENT CALENDAR

QTY:

WT:

Lbs