

Date: **2/12/2025**

Rev: 2/19/2025 9:45:00 AM

PURCHASE ORDER

REVISED
81850MS

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

*(5 Mi. North of Junction of
Route 26 & Route 116)*

To: **The Bindery**

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **Eric Feuerstein**

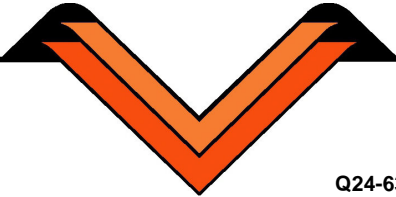
QUANTITY	DESCRIPTION	UNIT PRICE
1000	Title: CONTEMPLATIVE BEHOLDING	3.24
5% Maximum Over Run	For: Steiner Books - Follow enclosed specs	
5% Maximum Under Run	- 1000 Copies @ \$ 3.24/each (per quote attached) - Ship per attached shipping instructions.	
	Carton label(s) enclosed with materials.	
	Send 2 sample books to Versa Press, Inc.	
	Materials Ship: 03/07/2025	
	The Bindery to Ship: 03/17/2025	

Job No: **J25-01110**

Total Price: **\$3,240.00**

ORDERED BY: **Mark Sanders**

RECEIVED :



DATE: 02/12/25

DATE NEEDED: 02/12/25

VENDOR: The Bindery

ATTENTION: Justine Carpenter

QUOTE: Q77208

Q24-63527 / J25-01110

VERSA CONTACT: Mark Sanders

TITLE: CONTEMPLATIVE BEHOLDING

PUBLISHER: STEINER BOOKS

RUN QUANTITY: 1000

TOTAL PAGES: 488

TEXT TRIM SIZE: 7 X 9

SIGNATURES: 15 - 32 pg sig. 1 - 8 pg sig.

HEAD TRIM: 3/32

GUTTER TRIM:

SIGNATURE SEQUENCE:

TEXT STOCK: 70 lb. White Coated (Matte) - 512 PPI

COVER STOCK: 141 lb. White 12 Pt (C1S) - 166 PPI - FSC

MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Otabind

Shrink Wrap (Individually)

PACKING: Cartons Supplied by Vendor

ADDITIONAL INSTRUCTIONS:

Otabind with flush 3.5" cover flaps

Estimate



DATE: 2/18/2025
TO: Crystal Gordon
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q77208

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Otabind with French Flaps*

- cut covers
- score and fold covers
- gather signatures
- perfect bind books (PUR layflat)
- 3-side trim to 7" x 9" (9" bind edge)
- **shrinkwrap finished books individually**
- bulk pack in cartons

Quantity: see below
In order to ensure making quantity, please provide 3% extra materials

You furnish: 1 8pp flush cover on 12pt C1S
240 sheets on 70# matte text

- Text is furnished as folded signatures (15-32pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- First and last page must be free of critical copy and UV or varnish coatings 7/16" + grind
- Inside front and back covers must be free of critical copy and UV or varnish coatings 7/16" + spine thickness + 7/16"
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price: 1,000 books \$3.24 per book
1,500 \$2.86

- **Prices include cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!