

## 81927DK-OTBD

To: **The Bindery**

**8309 Brooklyn Blvd**

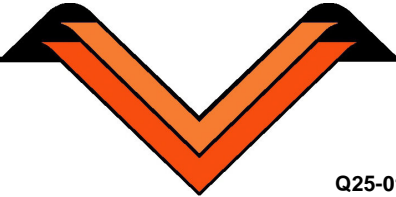
**Brooklyn Park, MN 55445**

Attn: **JUSTINE CARPENTER**

Plant Location:  
Spring Bay Road/Route 26  
*(5 Mi. North of Junction of  
Route 26 & Route 116)*

Job No:	J25-00766	Total Price:	\$2,550.00
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RECEIVED :



DATE: 02/14/25

DATE NEEDED: 04/04/25

VENDOR: The Bindery

ATTENTION: Justine Carpenter

QUOTE: Q76907R1

Q25-01074 / J25-00766

VERSA CONTACT: Douglas Kerns

TITLE: 3355 GOSPEL OF JOHN WITH AUGUSTINE

PUBLISHER: SAINT BENEDICT PRESS

RUN QUANTITY: 3000

TOTAL PAGES: 240

TEXT TRIM SIZE: 5 1/2 X 8 1/2

SIGNATURES: 7 - 32 pg sig. 1 - 16 pg sig.

HEAD TRIM: 1/8

GUTTER TRIM: 1/16

SIGNATURE SEQUENCE: 1st 32 pg. sig., 16 pg. sig., 2nd thru 7th 32 pg. sigs.

TEXT STOCK: 50 lb. Natural Offset (Antique) - 400 PPI [D]

COVER STOCK: 80 lb. White Cover (Felt) (Emobossed on FC)

MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Otabind

X

PUR Glue

PACKING: Cartons Supplied by Vendor

ADDITIONAL INSTRUCTIONS:

ROUND CORNER 2 CORNERS

## Estimate



**DATE:** 1/22/2025  
**TO:** Michael Packard  
Versa Press, Inc.  
**FROM:** Justine Carpenter  
**QUOTE:** Q76907R1

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

**Project:** *Gospel of John With Augustine*

- cut covers
- gather signatures
- perfect bind books (PUR layflat)
- 3-side trim to 5-1/2" x 8-1/2" (8-1/2" bind edge)
- round corner whole book, 2 corners
- bulk pack in cartons

**Quantity:** see below  
In order to ensure making quantity, please provide 10% extra materials

**You furnish:** 1 cover-wraparound for perfect binder on 80# cover  
124 sheets on 50# offset

- Text is furnished as folded signatures (7-32pp, 1-16pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- First and last page must be free of critical copy and UV or varnish coatings 7/16" + grind
- Inside front and back covers must be free of critical copy and UV or varnish coatings 7/16" + spine thickness + 7/16"
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

**Shipping:** FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

**Price:**

3,000 books	\$0.85 per book
4,000	\$0.78
5,000	\$0.73

- **Prices include cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

## Your Bindery Team

<b>Eric Feuerstein</b> 763-201-2732	<b>Scott Rooney</b> 763-201-2704	<b>Jane Stire</b> 763-201-2735	<b>Krista Kolstad</b> 763-201-2715	<b>Mike Cress</b> 763-201-2725	<b>Justine Carpenter</b> 763-201-2740
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*Finish With Us!*