



81899MS

To: **The Bindery**

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **Eric Feuerstein**

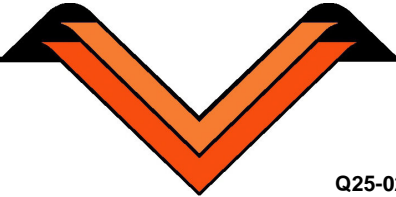
1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26
*(5 Mi. North of Junction of
Route 26 & Route 116)*

QUANTITY	DESCRIPTION	UNIT PRICE
1500 (10% Maximum Over Run) (10% Maximum Under Run)	Title: PSALMS VOLUME 1: SONGS ALONG THE WAY For: P & R Publishing - Follow enclosed specs - 1500 Copies @ \$ 0.54/each (per quote attached) - Ship per attached shipping instructions. Use 48" x 40", 4-Way - P-1 pallets Carton label(s) enclosed with materials. Send 2 sample books to Versa Press, Inc. Materials Ship: 03/13/2025 The Bindery to Ship: 03/26/2025	0.84

Total Price:	\$1,260.00
--------------	------------

RECEIVED :



DATE:	02/13/25	DATE NEEDED:	02/13/25
VENDOR:	The Bindery		
ATTENTION:	Justine Carpenter		Q25-02328 / J25-01283
QUOTE:	Q77120R2		VERSA CONTACT: Mark Sanders

TITLE:			PSALMS VOLUME 1: SONGS ALONG THE WAY
PUBLISHER:			P & R PUBLISHING
RUN QUANTITY:	1600	TOTAL PAGES:	136
		TEXT TRIM SIZE:	5 3/8 X 8 1/2
SIGNATURES: 4 - 32 pg sig. 1 - 8 pg sig.			
HEAD TRIM:	1/8	GUTTER TRIM:	
		SIGNATURE SEQUENCE:	

TEXT STOCK:		45 lb. Natural Alternative (Smooth) - 400 PPI
COVER STOCK:		123 lb. White 10 Pt (C1S) - 200 PPI - FSC
MATERIALS PROVIDED AS:		Folded Ungathered Signatures
BINDING TYPE:		Otabind

PACKING:	Cartons Supplied by Vendor
----------	----------------------------

Estimate



theBindery
INNOVATIVE FINISHING SOLUTIONS

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

DATE: 2/10/2025
TO: Shelly Buttrum
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q77120R2

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Psalms Vol. 1*

- cut covers
- gather signatures
- perfect bind books (PUR layflat)
- 3-side trim to 5-3/8" x 8-3/8" (8-3/8" bind edge)
- bulk pack in cartons

Quantity: see below
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S
68 sheets on 45# offset

- Text is furnished as folded signatures (4-32pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- First and last page must be free of critical copy and UV or varnish coatings 7/16" + grind
- Inside front and back covers must be free of critical copy and UV or varnish coatings 7/16" + spine thickness + 7/16"
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping:
would apply.

FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. **Shipping charges**

Price:	1,000 books	\$1.13 per book
	1,400	\$0.88
	1,500	\$0.84
	1,600	\$0.80
	1,800	\$0.74
	2,000	\$0.69

- Prices include cartons

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!