



81880LM-FFPB

To: **The Bindery**

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **JUSTINE CARPENTER**

Plant Location:
Spring Bay Road/Route 26
*(5 Mi. North of Junction of
Route 26 & Route 116)*

ORDERED BY: **Larry Miller**

RECEIVED :

VERSA PRESS, INC.

DATE

02/12/25

DATE NEEDED

03/26/25

VENDOR

THE BINDERY

QUOTE NUMBER

Q76991

ATTENTION

JUSTINE CARPENTER

VERSA PRESS CONTACT

LARRY MILLER

TITLE

THE EMPLOYEE

PUBLISHER

WAKEFIELD PRESS

RUN QUANTITY

1,250

TOTAL PAGES

152

TEXT TRIM SIZE

5 3/8

X

OBLONG

NO**8**

NUMBER OF SIGNATURES

4

32's

24's

18's

1

16's

12's

1

8's

6's

4's

2's

HEAD TRIM

1/8

GUTTER TRIM

1/16

SEQUENCE OF SIGNATURES

1-32, 1-8, 1-32, 1-16, 2-32'S

TEXT STOCK

55 # Natural Offset

PPI

360

COVER STOCK

10 Pt. ClS Flat Matte Laminated

MATERIALS PROVIDED AS:

☐

Book Blocks (Trimmed Three Sides)

☒

Folded Ungathered Signatures

☐

Flat sheets to fold at vendor

CASE COVER CLOTH

FINISH

SPINE OF 3 PIECE CASE

FINISH

☐

Printed cover

☐

Dust Jacket

CASE STAMPING

☐

Stamped sample case

☐

Foil Color(s)

☐

Foil Stamp Die

☐

Deboss Die

☐

PDF file provided by Versa

☐

Smythe Sewn

☐

Side Sewn

☐

Adhesive Bound

☐

PUR glue

☐

Shrink Wrap (Convenient Pkgs)

☐

Bindery Board (Caliper)

☐

Flat Back (With Board Spine)

☒

Shrink Wrap (Individually)

☐

80# Matching End Sheets

☐

Reinforced End Sheet

☐

Shrink Wrap - Qty

☐

80# Special End Sheets

☐

Head & Foot Bands

BINDING TYPE

☒

Perfect

☐

Otabind

☐

PUR glue

☐

Spiral Wire (Tin)

☐

Spiral Wire (Color)

☐

Double Wire-O (Color)

☐

GBC (color)

☒Other **PB with 3 1/2" Flush French Flaps**

PACKING INSTRUCTIONS

☒

Cartons Supplied by Vendor

☐

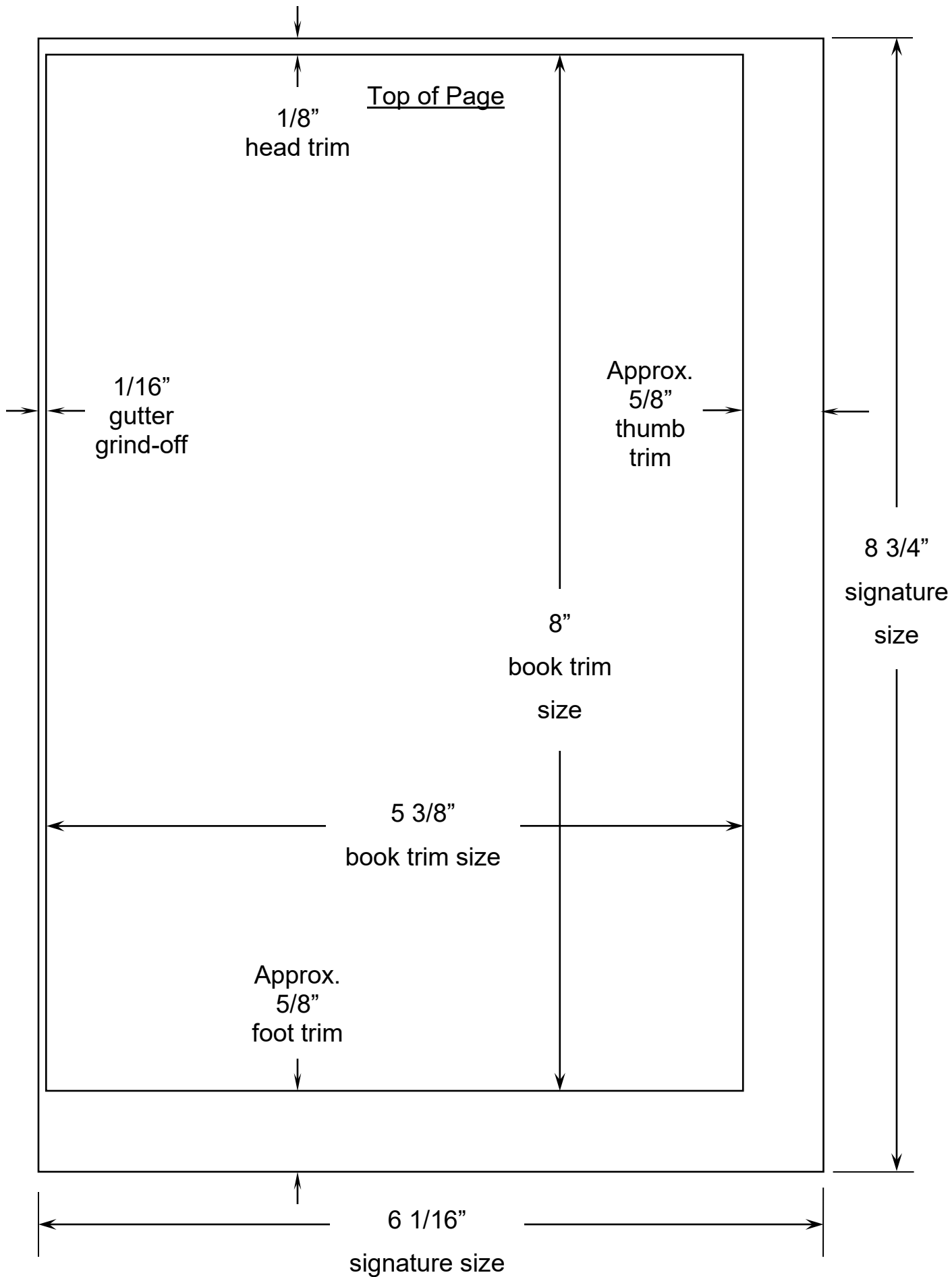
Furnished cartons

☐

SPECIAL CARTON INSTRUCTIONS

Special Instructions

Score & Fold Covers with 3 1/2" flaps.**Shrink wrap individual books.**



Estimate



DATE: 1/28/2025
TO: Crystal Gordon
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q76991

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: ***Q25-01381***

- cut covers
- score and fold covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 5-3/8" x 8" (8" bind edge)
- shrinkwrap finished books individually
- bulk pack in cartons

Quantity: see below

In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 8pp flush cover with French flaps on 10pt C1S
76 sheets on 55# natural offset text

- Text is furnished as folded signatures (4-32pp, 1-16pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price: 1,250 books \$1.49 per book
1,500 \$1.42

- **Prices include cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein 763-201-2732	Scott Rooney 763-201-2704	Jane Stire 763-201-2735	Krista Kolstad 763-201-2715	Mike Cress 763-201-2725	Justine Carpenter 763-201-2740
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Finish With Us!