

Date: 1/17/2025

PURCHASE ORDER

81436MS

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric Feuerstein

QUANTITY	DESCRIPTION	UNIT PRICE
4000	Title: LORD, TEACH ME TO STUDY THE BIBLE IN 28 DAYS	0.45
(5% Maximum Over Run)	For: Harvest House Publishers	
	- Follow enclosed specs	
(5% Maximum Under Run)	- 4,000 Copies @ \$ 0.45/each (per quote attached)	
	- Ship per attached shipping instructions.	
	Use 48" x 40", 4-Way - P-2 pallets	
	Carton label(s) enclosed with materials.	
	Send 2 sample books to Versa Press, Inc.	
	Materials Ship: 02/24/2025	
	The Bindery to Ship: 03/17/2025	
Job No: J25-00430	Total Price: \$1,800.00	

ORDERED BY: Mark Sanders

RECEIVED : _____

VERSA PRESS, INC.

Rev. 12/05/24

DATE: **01/17/25**

DATE NEEDED: **01/17/25**

VENDOR: **The Bindery**

ATTENTION: **Justine Carpenter**

QUOTE: **Q76849**

VERSA CONTACT: **Mark Sanders**

Q25-00788 / J25-00430

TITLE: **LORD, TEACH ME TO STUDY THE BIBLE IN 28 DAYS**

PUBLISHER: **HARVEST HOUSE PUBLISHERS**

RUN QUANTITY: **4000**

TOTAL PAGES: **176**

TEXT TRIM SIZE: **5 1/2 X 8 1/2**

SIGNATURES: **5 - 32 pg sig. 1 - 16 pg sig.**

HEAD TRIM: **1/8**

GUTTER TRIM:

SIGNATURE SEQUENCE:

TEXT STOCK: **45 lb. White Alternative (Smooth) - 400 PPI**

COVER STOCK: **123 lb. White 10 Pt (C1S) - 200 PPI - FSC**

MATERIALS PROVIDED AS: **Folded Ungathered Signatures**

BINDING TYPE: **Otabind**

PACKING: **Cartons Supplied by Vendor**

ADDITIONAL INSTRUCTIONS:

60 books per carton

Estimate



DATE: 1/16/2025
TO: Michael Packard
Versa Press, Inc.
FROM: Eric Feuerstein
QUOTE: Q76849

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Lord Teach Me To Study*

- cut covers
- gather signatures
- perfect bind books (PUR layflat)
- 3-side trim to 5-1/2" x 8-1/2" (8-1/2" bind edge)
- bulk pack in cartons

Quantity: 4,000 books all one version

You furnish:

- 1 cover-wraparound for perfect binder on 100# gloss cover
- 88 sheets on 50# offset
- Text is furnished as folded signatures (5-32pp, 1-16pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- First and last page must be free of critical copy and UV or varnish coatings 7/16" + grind
- Inside front and back covers must be free of critical copy and UV or varnish coatings 7/16" + spine thickness + 7/16"
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price: \$0.45 per book

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!

1/20/2025

8:28:03 AM

Bindery Work Order

Page: 1

JobNo: J25-00430	Q25-00788	Status Group: 2507.1	Box No:	Qty / Stack:
Sales Rep: JM	Order Entry: RW	Planner: MS2	No of Boxes:	No. Stacks:
HARVEST HOUSE PUBLISHERS	321		Books / Box:	Approx Maj. Sheets: 0
LORD, TEACH ME TO STUDY THE BIBLE IN 28 DAYS			Max Box Wt: 35	Min. Sheets: 0
ISBN:	PO: HH26912		Label Box: 1 End & 1 Side	Top Sheets:
Reprint: J24-53646	Due Date: 2/17/2025		Pallet Size: New 48" x 40", 4-Way - P-2	
Trim Size : 5 1/2 x 8 1/2	Spine : 0.49		Max Pallet Ht: 46	
Trim Size (mm): Non-Standard	Spine (mm): 12.4		Recipe: 0	Recipe Name: None
Number Books: 4000			No Layers: 0	Toggle: 0
No64s: 0	No32s: 5	No18s: 0	Pattern: 0	Boxer Per Layer: 0
No16s: 1	No12s: 0	No8s: 0	Boxes Per Skid: 0	
No6s: 0			Comments:	
Max Run: 4200	Min Run: 4200			

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
Sample Books - For Approval	2	Office-HARVEST HOUSE PUBLISHERS	JENNIFER BUTENSCHOEN -	2nd Day Air	QTY ON PO.

2975 CHAD DRIVE

EUGENE

OR

97408

Phone: 800-547-8979

Ext:

Fax: 800-547-8979

Carrier Name: FedEx

Carrier Acct No: 109789526

Dock Hours:

Payment Type: 3rd Party Bill

Location Instr: GL # 1300-000

Bill To Information	Forward Information

Contact Cindy at Versa for Carrier.

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
Balance Books		Shipping-CNI DISTRIBUTION		Common Carrier	HOLD FOR APPROVAL; DO NOT USE R & L

5584 MT. VIEW ROAD

ANTIOCH

TN

37013

Phone: 615-641-5550

Ext: 130

Fax:

Carrier Name: Not Selected

Carrier Acct No:

Dock Hours: 8 AM - 3 PM M-F

Payment Type: 3rd Party Bill

Location Instr: 10+ PALLETS REQUIRE APPOINTMENT

Bill To Information	Forward Information
<p>Versa Press, Inc 1465 Spring Bay Rd. East Peoria, IL 61611</p>	

TITLE: LORD, TEACH ME TO STUDY THE BIBLE IN 28 DAYS

AUTHOR: ARTHUR, KAY

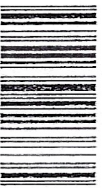
PUBLISHER: HARVEST HOUSE PUBLISHERS

PRINTED IN USA

HHP PRODUCT #: 6923835

PRINT RUN#: 24

HHP PO#: HH26912



9 780736 923835

CTN QTY:



CTN WGT: 1 lbs



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(01)19780736923832

COVER PRICE: \$15.99 USD



(90120)1599USD