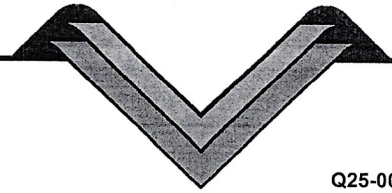


VERSA PRESS, INC.

Rev. 12/05/24



DATE: 01/06/25

DATE NEEDED: 02/12/25

VENDOR: The Bindery

ATTENTION: Justine Carpenter

QUOTE: Q76704

Q25-00018 / J25-00059

VERSA CONTACT: Eric Anderson

TITLE: I TOOK THE PLUNGE, NOW WHAT

PUBLISHER: LIFE SENTENCE PUBLISHING

RUN QUANTITY: 2000 TOTAL PAGES: 40 TEXT TRIM SIZE: 5 1/2 X 8 1/2

SIGNATURES: 1 - 32 pg sig. 1 - 8 pg sig.

HEAD TRIM: 1/8 GUTTER TRIM: 1/16 SIGNATURE SEQUENCE: 1 - 2

TEXT STOCK: 80 lb. White Coated (Matte) - 454 PPI

COVER STOCK: 123 lb. White 10 Pt (C1S) - 200 PPI - FSC

MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Perfect

☒ PUR Glue

PACKING: Cartons Supplied by Vendor

Estimate



DATE: 1/2/2025
TO: Crystal Gordon
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q76704

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *I Took The Plunge Now What*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 5-1/2" x 8-1/2" (8-1/2" bind edge)
- bulk pack in cartons

Quantity: 2,000 books all one version
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S

20 sheets on 100# matte text

- Text is furnished as folded signatures (1-32pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price: \$0.35 per book

- **Prices include cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!

1/7/2025

12:12:33 PM

Bindery Work Order

Page: 1

JobNo: J25-00059 Q25-00018 Status Group: 2504.2	Box-No: Qty / Stack:
Sales Rep: MH5 Order Entry: RW Planner: EA	No of Boxes: No. Stacks:
LIFE SENTENCE PUBLISHING 2752	Books / Box: Approx Maj. Sheets: 0
I TOOK THE PLUNGE, NOW WHAT	Max Box Wt: Min. Sheets: 0
ISBN: PO: 	Label Box: 1 End Top Sheets:
Reprint: J23-55650 Due Date: 1/28/2025	Pallet Size: 48" x 40", 4-Way - P-1
Trim Size : 5 1/2 x 8 1/2 Spine : 0.11	Max PalletHt:
Trim Size (mm): Non-Standard Spine (mm): 2.8	Recipe: 0 Recipe Name: None
Number Books: 2000	No Layers: 0 Toggle: 0
No64s: 0 No32s: 1 No18s: 0	Pattern: 0 Boxer Per Layer: 0
No16s: 0 No12s: 0 No8s: 1	Boxes Per Skid: 0
No6s: 0	Comments:
Max Run: 2100 Min Run: 2100	

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions

Contact Cindy Scaif at Versa for Carrier.

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
All Books		Shipping-LIFE SENTENCE PUBLISHING 203 E. BIRCH	JEREMIAH ZEISET	Common Carrier	

ABBOTSFORD

WI

54405

Phone: 715-223-3013

Ext:

Fax:

Carrier Name: Not Selected

CarrierAcctNo:

Dock Hours:

Payment Type: 3rd Party Bill

Location Instr: Delivery Appointment Required; Lift Gate Required

Bill To Information	Forward Information
LIFE SENTENCE PUBLISHING	
PO BOX 652	
ABBOTSFORD WI 54405	

StandardShippingInstructions

ANEKO PRESS

978-0-57805-508-4

I TOOK THE PLUNGE, NOW WHAT

QTY:

WT:

Lbs