

Date: 1/2/2025

## PURCHASE ORDER

81188EA

### VERSA PRESS, INC.

1465 Spring Bay Road  
East Peoria, IL 61611-9788  
Ph. 1-309-822-8272  
FAX 309-822-8141

Plant Location:  
Spring Bay Road/Route 26

(5 Mi. North of Junction of  
Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric Feuerstein

QUANTITY	DESCRIPTION	UNIT PRICE
2500	Title: BRAVO, JALEN	0.35
(100 Maximum Over Run)	For: Boys Town Press	
	- Follow enclosed specs	
(0% Maximum Under Run)	- 2,500 Copies @ \$ 0.35 per book (Quote #Q76509)	
	- Ship per attached shipping instructions.	
	Carton label(s) enclosed	
	Send 2 sample books to Versa Press, Inc.	
	Ship signatures: 1/28/25	
	The Bindery to ship: 3/3/25	
Job No: J24-61051		Total Price: \$875.00

ORDERED BY: Eric Anderson

RECEIVED :

**VERSA PRESS, INC.**

Rev. 12/05/24

DATE: 01/02/25

DATE NEEDED: 03/03/25

VENDOR: The Bindery

ATTENTION: Justine Carpenter

QUOTE: Q76509

Q24-67956 / J24-61051

VERSA CONTACT: Eric Anderson

TITLE: BRAVO, JALEN

PUBLISHER: BOYS TOWN PRESS

RUN QUANTITY: 2500

TOTAL PAGES: 32

TEXT TRIM SIZE: 9 X 9

SIGNATURES: 1 - 24 pg sig. 1 - 8 pg sig.

HEAD TRIM: .625

GUTTER TRIM: .25

SIGNATURE SEQUENCE: 1 - 2

TEXT STOCK: 70 lb. White Offset (Smooth) - 384 PPI [D]

COVER STOCK: 123 lb. White 10 Pt (C1S) - 200 PPI - FSC

MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Perfect

☒ PUR Glue

PACKING: Cartons Supplied by Vendor

INSTRUCTIONS: Must use double wall cartons

ADDITIONAL INSTRUCTIONS:

PUR perfect bind, Hinge score cover 1/4" from spine.



## Estimate



**DATE:** 12/5/2024  
**TO:** Andy Guzman  
Versa Press, Inc.  
**FROM:** Justine Carpenter  
**QUOTE:** Q76509

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

**Project:** *Bravo, Jalen*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 9" x 9" (9" bind edge)
- bulk pack in double-wall cartons

**Quantity:** see below  
In order to ensure making quantity, please provide 10% extra materials

**You furnish:** 1 cover-wraparound for perfect binder on 10pt C1S  
16 sheets on 70# offset

- Text is furnished as folded signatures (1-24pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

**Shipping:** FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

**Price:**

1,500 books	\$0.48 per book
2,000	\$0.40
2,500	\$0.35
3,000	\$0.32

- Prices include double-wall cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

### Your Bindery Team

**Eric Feuerstein**  
763-201-2732

**Scott Rooney**  
763-201-2704

**Jane Stire**  
763-201-2735

**Krista Kolstad**  
763-201-2715

**Mike Cress**  
763-201-2725

**Justine Carpenter**  
763-201-2740

*Finish With Us!*

1/6/2025

8:08:54 AM

# Bindery Work Order

Page: 1

JobNo: J24-64051	Q24-67956	Status Group: 2502.4	Box No:	Qty / Stack:
Sales Rep: JD	Order Entry: ET1	Planner: EA	No of Boxes:	No. Stacks:
BOYS TOWN PRESS		3539	Books / Box:	Approx Maj. Sheets: 0
BRAVO, JALEN			Max Box Wt: 35	Min. Sheets: 0
ISBN:	PO: PD-00039726		Label Box: 1 End	Top Sheets:
Reprint:	Due Date: 1/16/2025		Pallet Size: 48" x 40", 4-Way - P-1	
Trim Size: 9 x 9	Spine: 0.10		Max Pallet Ht:	
Trim Size (mm): Non-Standard	Spine (mm): 2.5		Recipe: 0	Recipe Name: None
Number Books: 2500			No Layers: 0	Toggle: 0
No64s: 0	No32s: 0	No15s: 0	Pattern: 0	Boxer Per Layer: 0
No16s: 0	No12s: 0	No8s: 1	Boxes Per Skid: 0	
No6s: 0			Comments:	
Max Run: 2600	Min Run: 2500			

  

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions

Contact Cindy Scalf at Versa for Carrier

Product

Qty

Branch Name

Contact Name

Ship Method

Ship Instructions

All books

Shipping-VILLAGE  
WAREHOUSE RECEIVING  
259 N. 14TH STREET

FRANK MOREY

Common Carrier

BOYS TOWN

NE

68010

Phone: 531-355-3205

Ext:

Fax:

Carrier Name: R & L

Carrier Acct No:

Dock Hours:

Payment Type: 3rd Party Bill

Location Instr:

Bill To Information

Versa Press, Inc

1465 Spring Bay Rd.  
East Peoria, IL 61611

Forward Information

BOYS TOWN PRESS

979-8-889070-25-2

BRAVO, JALEN

QTY:

WT: Lbs