Date: 1/2/2025

PURCHASE ORDER

81188EA

VERSA PRESS, INC.

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272 FAX 309-822-8141 Plant Location: Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116) To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric Feuerstein

QUANTITY		DESCRIPTION		UNIT PRICE		
2500	Title: BRAVO, JALEN					
(100	For: Boys Town Press					
Maximum Over Run)	- Follow enclosed specs					
(0% Maximum Under Run)	- 2,500 Copies @ \$ 0.35 per book (Quote #Q76509)					
	- Ship per attached shipping instructions.					
	Carton label(s) enclosed					
	Send 2 sample books to Versa Press, Inc.					
	Ship signatures:	1/28/25				
	The Bindery to ship:	3/3/25				
	· ·					

ORDERED BY: Eric Anderson

RECEIVED:

VERSA PRESS,	INC.		Rev. 12/05/24	
DATE: 01/02/2	5 DATE	NEEDED: 03/03/25		
VENDOR: The Bir	ndery			Q24-67956 / J24-61051
ATTENTION: Justine	Carpenter			
QUOTE: Q7650 9			VERSA CONTACT: Eric And	erson
TITLE: BRAVO), JALEN			
PUBLISHER: BOYS	TOWN PRESS			
RUN QUANTITY: 2500	TOTAL PAGES: 32	TEXT TRIM SIZE: 9 X 9		
SIGNATURES: 1 - 2	4 pg sig. 1 - 8 pg sig.			
HEAD TRIM: .625	GUTTER TRIM: .25	SIGNATURE SEQUENCE: 1 - 2		
TEXT STOCK: 70 Ib	o. White Offset (Smooth) - 384 Pl	PI [D]		
COVER STOCK: 123	lb. White 10 Pt (C1S) - 200 PPI -	FSC		
MATERIALS PROVIDED	AS: Folded Ungathered Sign	atures		
BINDING TYPE: Perfec	t			X PUR Glue
PACKING: Cart	ons Supplied by Vendor			
INSTRUCTIONS: Mus	st use double wall cartons			

ADDITIONAL INSTRUCTIONS:

PUR perfect bind, Hinge score cover 1/4" from spine.

Estimate



8201 Brooklyn Blyd

Brooklyn Park, MN 55445 Phone: 763.201.2800

Receiving Dock Doors 31 - 36

DATE:

12/5/2024

TO:

Andy Guzman

Versa Press, Inc.

FROM:

Justine Carpenter

QUOTE:

Q76509

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project:

Bravo, Jalen

- cut covers
- · gather signatures
- perfect bind books (PUR perfect bind)
 3-side trim to 9" x 9" (9" bind edge)
 bulk pack in double-wall cartons

Quantity:

see below

In order to ensure making quantity, please provide 10% extra materials

You furnish:

1 cover-wraparound for perfect binder on 10pt C1S

16 sheets on 70# offset

- Text is furnished as folded signatures (1-24pp,1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- · Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: would apply.

FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

Price:

1,500 books

\$0.48 per book

2,000 2,500

\$0.40 \$0.35

3,000

\$0.32

• Prices include double-wall cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

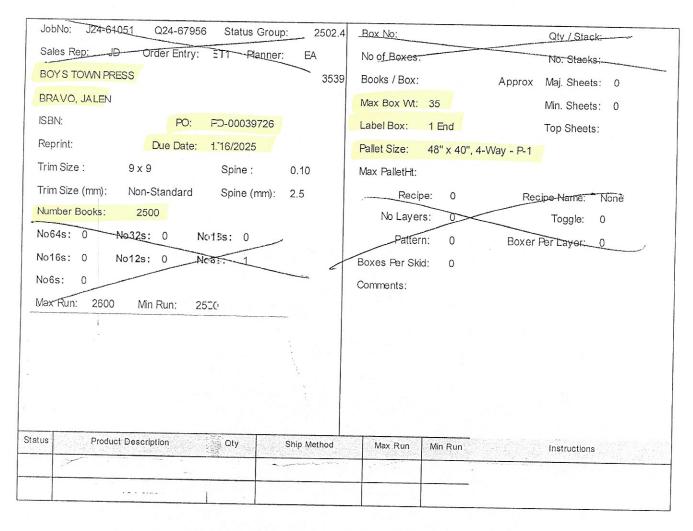
Your Bindery Team

Eric Feuerstein 763-201-2732 **Scott Rooney** 763-201-2704

Jane Stire 763-201-2735 Krista Kolstad 763-201-2715 Mike Cress 763-201-2725 Justine Carpenter 763-201-2740

Bindery Work Order

Page: 1



Contact Cindy Scalf at Versa For Cattier

Product

Shipping-V L_AGE
WAREHOUSE RECEIVING
259 N. 144-TH STREET

BOYS TOWN

Phone: 531-355-3205

Carrier Name: R & L

CarrierAcctNo:

Contact Name Ship Method

pivetnod

Common Carrier

Ship Instructions

NE

FRANK MOREY

68010

Ext:

Fax:

Dock Hours:

Payment Type: 3rd Parity Bill Location Instr:

Versa Press, Inc 1465 Spring Bay Rd. East Peoria, IL 61611 Forward Information

719710106880101010 600101010

BRAVO, JALEN

TY:

T: Lbs