

Date: 1/16/2025

PURCHASE ORDER

81420DK

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric Feuerstein

QUANTITY	DESCRIPTION	UNIT PRICE
3000	Title: AWESOME DAWSON MY EMOTIONS HAVE A JOB	0.31
100 Books (Maximum Over Run)	For: Boys Town Press	
	- Follow enclosed specs	
NO UNDERS	- 3,000 Copies @ \$ 0.31./each (per quote attached)	
	- Ship per attached shipping instructions.	
	Use 48" x 40", 4-Way - P-25 pallets	
	Carton label(s) enclosed with materials.	
	IMPORTANT: Send 2 sample books to Versa Press, Inc.	
	Materials Ship: 02/07/25	
	The Bindery to Ship: 02/26/25	

E-MAILED

Job No: J25-00394

Total Price: \$930.00

ORDERED BY: Douglas Kerns

RECEIVED :

VERSAPRESS, INC.

Rev. 12/05/24

DATE: 01/16/25

DATE NEEDED: 02/26/25

VENDOR: The Bindery

ATTENTION: Justine Carpenter

QUOTE: Q76746

Q25-00160 / J25-00394

VERSAPRESS CONTACT: Douglas Kerns

TITLE: AWESOME DAWSON MY EMOTIONS HAVE A JOB

PUBLISHER: BOYS TOWN PRESS

RUN QUANTITY: 3000 TOTAL PAGES: 32 TEXT TRIM SIZE: 9 X 9

SIGNATURES: 1 - 24 pg sig. 1 - 8 pg sig.

HEAD TRIM: 5/8 GUTTER TRIM: 1/4 SIGNATURE SEQUENCE: 8 pg. sig., then 24 pg.. sig.

TEXT STOCK: 70 lb. White Offset (Smooth) - 384 PPI [D]

COVER STOCK: 123 lb. White 10 Pt (C1S) - 200 PPI w/ Gloss Lamination

MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Perfect

☒ PUR Glue

PACKING: Cartons Supplied by Vendor

INSTRUCTIONS: Use Double Wall Cartons

ADDITIONAL INSTRUCTIONS:

HINGE SCORE

Estimate



the Bindery
INNOVATIVE FINISHING SOLUTIONS

DATE: 1/6/2025
TO: Andy Guzman
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q76746

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Awesome Dawson*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 9" x 9" (9" bind edge)
- bulk pack in double-wall cartons

Quantity: see below
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S
16 sheets on 70# offset

- Text is furnished as folded signatures (1-24pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:	1,500 books	\$0.47 per book
	2,000	\$0.39
	2,500	\$0.34
	3,000	\$0.31

- Prices include double-wall cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!

1/17/2025

7:56:55 AM

Bindery Work Order

Page: 1

Job No: J25-00394 Q25-00160 Status Group: 2504.3		Box No: Qty / Stack: 	
Sales Rep: JD Order Entry: DD Planner: DK		No of Boxes: No. Stacks: 	
BOYS TOWN PRESS 3539		Books / Box: Approx Maj. Sheets: 0	
AWESOME DAWSON MY EMOTIONS HAVE A JOB		Max Box Wt: 35 Min. Sheets: 0	
ISBN: PO: PO-00040338		Label Box: 1 End Top Sheets:	
Reprint: Due Date: 1/29/2025		Pallet Size: 48" x 40", 4-Way - P-1	
Trim Size: 9 x 9 Spine: 0.10		Max Pallet Ht: 	
Trim Size (mm): Non-Standard Spine (mm): 2.5		Recipe: 0 Recipe Name: None	
Number Books: 3000		No Layers: 0 Toggle: 0	
No64s: 0 No32s: 0 No18s: 0		Pattern: 0 Boxer Per Layer: 0	
No16s: 0 No12s: 0 No8s: 1		Boxes Per Skid: 0	
No6s: 0		Comments:	
Max Run: 3000 Min Run: 3000			

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions

Contact Cindy Sealf @ Versa for shipping

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
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All Books

Shipping-VILLAGE
WAREHOUSE RECEIVING
259 N. 144TH STREET

FRANK MOREY

Common Carrier

BOYS TOWN

NE

68010

Phone: 531-355-3205

Ext:

Fax:

Carrier Name: R & L

CarrierAcctNo:

Dock Hours:

Payment Type. 3rd Party

Location Instr:

Bill To Information

Versa Press, Inc
1465 Spring Bay Rd.
East Peoria, IL 61611

Forward Information

BOYS TOWN PRESS

979-8-889070-26-9

AWESOME DAWSON MY EMOTIONS HAVE A JOB

QTY: WT: Lbs