

Job#
52866

Date: 1/31/2025

PURCHASE ORDER

81674MS-FFPB

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: **The Bindery**

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **JUSTINE CARPENTER**

QUANTITY	DESCRIPTION	UNIT PRICE
3000	Title: FOLLOWING THE CALL	1.50
5% Maximum Overrun	For: Plough Publishing House	
	Reprint: J24-50491, 75200KG-FFPB	
5% Maximum Underrun	- Follow Enclosed Specs	
	3000 Copies @ \$ 1.50 / ea (Per attached)	
	- Use 48" x 40", 4-Way - P-1 pallets	
	- Ship per shipping instructions provided with materials.	
	Carton label(s) enclosed with materials	
	Send 2 sample books to Versa Press, Inc.	
	Materials Ship: 02/26/2025	
	The Bindery to Ship: 03/07/2025	
Job No: J25-00761		Total Price: \$4,500.00

ORDERED BY: **Mark Sanders**

RECEIVED :

VERSA PRESS, INC.

Rev. 12/05/24

DATE: 01/31/25

DATE NEEDED: 01/31/25

VENDOR: The Bindery

ATTENTION: Jusstine Carpenter

QUOTE: Q76885

Q25-01007 / J25-00761

VERSA CONTACT: Mark Sanders

TITLE: FOLLOWING THE CALL

PUBLISHER: PLOUGH PUBLISHING HOUSE

RUN QUANTITY: 3000 TOTAL PAGES: 400 TEXT TRIM SIZE: 5 1/2 X 8

SIGNATURES: 12 - 32 pg sig. 1 - 16 pg sig.

HEAD TRIM: 1/8 GUTTER TRIM: SIGNATURE SEQUENCE:

TEXT STOCK: 50 lb. Natural Offset (Antique) - 400 PPI [D]

COVER STOCK: 141 lb. White 12 Pt (C1S) - 166 PPI - FSC

MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Perfect

PACKING: Cartons Supplied by Vendor

ADDITIONAL INSTRUCTIONS:

3.5" cover flaps (1/16" overhang) Hinge score, 20 books per carton

Estimate



theBindery
INNOVATIVE FINISHING SOLUTIONS

DATE: 1/20/2025
TO: Crystal Gordon
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q76885

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: ***Following the Cell***

- cut covers
- score and fold covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 5-1/2" x 8" (8" bind edge)
- bulk pack in cartons

Quantity: 3,000 books all one version
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S
200 sheets on 50# offset

- Text is furnished as folded signatures (12-32pp, 1-16pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price: \$1.50 per book
• **Prices include cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!

2/3/2025

12:33:41 PM

Bindery Work Order

Page: 1

JobNo: J25-00761	Q25-01007	Status Group: 2507.4	Box No:	Qty / Stack:
Sales Rep: MH5	Order Entry: ST1	Planner: MS2	No of Boxes:	No. Stacks:
PLOUGH PUBLISHING HOUSE			Books / Box:	Approx Maj. Sheets: 0
433			Max Box Wt: 40	Min. Sheets: 0
FOLLOWING THE CALL			Label Box: 1 End & 1 Side	Top Sheets:
ISBN:	PO: SPL012725PA		Pallet Size: New 48" x 40", 4-Way - P-2	
Reprint: J24-50491	Due Date: 2/20/2025		Max Pallet Ht: 49	
Trim Size: 5 1/2 x 8	Spine: 1.02		Recipe: 0	Recipe Name: None
Trim Size (mm): Non-Standard	Spine (mm): 25.9		No Layers: 0	Toggle: 0
Number Books: 3000			Pattern: 0	Boxer Per Layer: 0
No64s: 0	No32s: 12	No18s: 0	Boxes Per Skid: 0	
No16s: 1	No12s: 0	No8s: 0	Comments:	
No6s: 0				
Max Run: 3150	Min Run: 3150			

Status	Product Description	Qty.	Ship Method	Max Run	Min Run	Instructions

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Sample books	1	Office-PLOUGH PUBLISHING HOUSE 151 BOWNE DRIVE	MIRIAM BURLESON	Ground	

WALDEN

NY

12586

Phone: 845-776-1825

Ext:

Fax:

Carrier Name: UPS

CarrierAcctNo: 4F36CY

Dock Hours:

Payment Type: 3rd Party Bill

Location Instr:

Bill To Information	Forward Information

Contact Cindy Seal at Versa for Carrier.

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Perfect Bound Books - Bal		Shipping-INGRAM PUBLISHER SERVICES C/O PLOUGH PUBLISHING 210 AMERICAN DRIVE		Common Carrier	HOLD FOR APPROVAL

JACKSON

TN

38301

Phone: 731-988-3129

Ext: 51305

Fax:

Carrier Name: ABF

CarrierAcctNo:

Dock Hours: 7 AM - 2:30 PM M-F

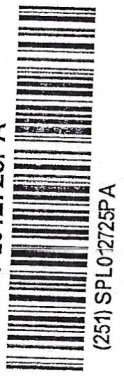
Payment Type: Collect

Location Instr: Delivery Appt. required for truckloads; DEADHEAD PER ANDY UPCHURCH

Bill To Information	Forward Information

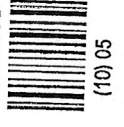
TITLE: FOLLOWING THE CALL
AUTHOR: ARNOLD, EBERHARD
PUBLISHER: PLOUGH PUBLISHING HOUSE
ON SALE: PRINTED IN USA

PPON: SPL012725PA



BARCODE
EAN

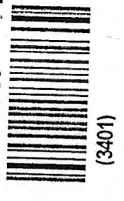
PRINTING #: 05



CTN QTY: 20



CTN WGT: Lbs.



ISBN 13: 978-1-63608-004-8



COVER PRICE: \$19.95USD

