

Date: 1/21/2025

PURCHASE ORDER

81490LM-FFPB

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: JUSTINE CARPENTER

QUANTITY	DESCRIPTION	UNIT PRICE
1500	Title: THE MESSENGERS	1.72
5% Maximum Over Run	For: Wakefield Press - Follow Enclosed Specs	
5% Maximum Under Run	- 1,500 Copies @ \$ 1.72 / ea (Per attached quote) - Ship per shipping instructions provided with materials. Carton label(s) enclosed with materials Send 2 sample books to Versa Press, Inc. Materials Ship: 02/17/2025 The Bindery to Ship: 02/28/2025	
HOLD UNTIL RELEASED BY VERSA PRESS, INC.		
Job No: J25-00519	Total Price:	\$2,580.00

ORDERED BY: Larry Miller

RECEIVED : _____

VERSA PRESS, INC.

DATE 01/21/25 DATE NEEDED 02/17/25

VENDOR
THE BINDERY

ATTENTION
JUSTINE CARPENTER

QUOTE NUMBER
Q76741R1

VERSA PRESS CONTACT
LARRY MILLER

TITLE
THE MESSENGERS

PUBLISHER
WAKEFIELD PRESS

RUN QUANTITY 1,500 TOTAL PAGES 152 TEXT TRIM SIZE 4 1/2 X 7 OBLONG ☐ NO

NUMBER OF SIGNATURES
☐ 4 32's ☐ 24's ☐ 18's ☒ 1 16's ☐ 12's ☒ 1 8's ☐ 6's ☐ 4's ☐ 2's

HEAD TRIM
1/8

GUTTER TRIM
1/16

SEQUENCE OF SIGNATURES
1-32, 1-8, 1-32, 1-16, 2-32'S

TEXT STOCK
55 # Natural Offset

PPI
360

COVER STOCK
10 Pt. C1S Flat Matte Laminated

MATERIALS PROVIDED AS:

☐ Book Blocks (Trimmed Three Sides) ☒ Folded Ungathered Signatures ☐ Flat sheets to fold at vendor

CASE COVER CLOTH

FINISH

SPINE OF 3 PIECE CASE

FINISH

☐ Printed cover ☐ Dust Jacket

CASE STAMPING

☐ Stamped sample case ☐ Foil Color(s) _____
☐ Foil Stamp Die _____
☐ Deboss Die _____ ☐ PDF file provided by Versa

☐ Smythe Sewn ☐ Side Sewn ☐ Adhesive Bound ☐ PUR glue ☐ Shrink Wrap (Convenient Pkgs)

☐ Bindery Board (Caliper) ☐ Flat Back (With Board Spine) ☒ Shrink Wrap (Individually)

☐ 80# Matching End Sheets ☐ Reinforced End Sheet ☐ Shrink Wrap - Qty ☐

☐ 80# Special End Sheets

☐ Head & Foot Bands

BINDING TYPE

☒ Perfect ☐ Otabind ☐ PUR glue
☐ Spiral Wire (Tin) ☐ Spiral Wire (Color) _____
☐ Double Wire-O (Color) _____ ☐ GBC (color) _____
☒ Other **PB with 3" Flush French Flaps**

PACKING INSTRUCTIONS

☒ Cartons Supplied by Vendor

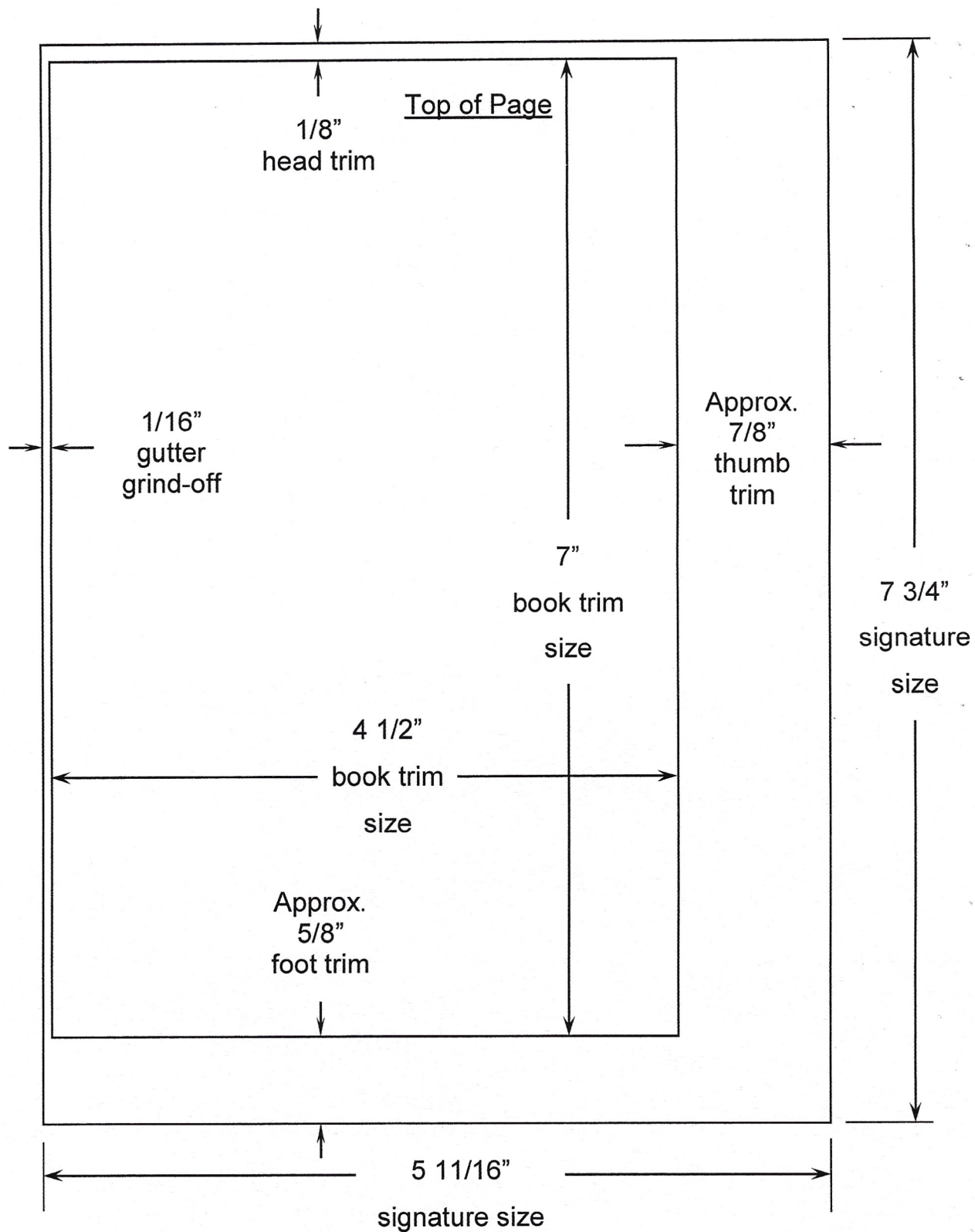
☐ Furnished cartons

SPECIAL CARTON INSTRUCTIONS

Special Instructions

Score & Fold Covers with 3" flaps.

Shrink wrap individual books.



Estimate



DATE: 1/6/2025
TO: Crystal Gordon
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q76741R1

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: **Q25-00120**

- cut covers
- score and fold covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 4-1/2" x 7" (7" bind edge)
- shrinkwrap finished books individually
- bulk pack in cartons

Quantity: 1,500 books all one version
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 8pp flush (3" French flaps) cover on 10pt C1S
76 sheets on 55# natural offset text

- Text is furnished as folded signatures (4-32pp, 1-16pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price: \$1.72 per book

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!

1/22/2025

12:17:48 PM

Bindery Work Order

Page: 1

JobNo: J25-005T9	Q25-00120	Status Group: 2506.2	Box No:	Qty / Stack:
Sales Rep: M15	Order Entry: ST1	Planner: LM	No of Boxes:	No. Stacks:
WAKEFIELD PRESS		6581	Books / Box:	Approx Maj. Sheets: 0
THE MESSENGERS			Max Box Wt: 40	Min. Sheets: 0
ISBN:	PO:		Label Box: 1 End & 1 Side	Top Sheets:
Reprint:	Due Date: 2/11/2025		Pallet Size: New 48" x 40", 4-Way - P-2	
Trim Size: 4 1/2 x 7	Spine: 0.44		Max Pallet Ht: 49	
Trim Size (mm): Non-Standard	Spine (mm): 11.2		Recipe: 0	Recipe Name: None
Number Books: 1500			No Layers: 0	Toggle: 0
No64s: 0	No32s: 4	No18s: 0	Pattern: 0	Boxer Per Layer: 0
No16s: 1	No12s: 0	No8s: 1	Boxes Per Skid: 0	
No6s: 0			Comments:	
Max Run: 1575	Min Run: 1575			

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions

Contact Cindy Sealf at Versa for Carrier

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
Balance Books		WAKEFIELD PRESS	MARC LOWENTHAL	Common Carrier	
71 CHERRY STREET					

SOMERVILLE

MA

02144

Phone: 617-625-2603

Ext:

Fax:

Carrier Name:

Carrier Acct No:

Dock Hours:

Payment Type: 3rd Party Bill

Location Instr:

Bill To Information	Forward Information
Versa Press, Inc 1465 Spring Bay Rd. East Peoria, IL 61611	

Contact Cindy Sealf @ Versa for Carrier

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
Perfect Bound Drop	1400	Shipping-INGRAM PUBLISHER SERVICES			
DAP NEW STOCK RECEIVING					

210 AMERICAN DRIVE

JACKSON

TN

38301

Phone: 731-988-4440

Ext: 1130

Fax:

Carrier Name: Not Selected

Carrier Acct No:

Dock Hours: 7 AM - 2:30 PM M-F

Payment Type: 3rd Party Bill

Location Instr: 10+ Pallet require Delivery Appt.

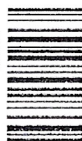
Bill To Information	Forward Information
Versa Press, Inc 1465 Spring Bay Rd. East Peoria, IL 61611	

TITLE: THE MESSENGERS

AUTHOR: CHATEAUREYNAUD, GEORGES-OLI ON SALE: 02/2025

PUBLISHER: WAKEFIELD PRESS PRINTED IN USA

PPON:

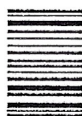


(251)

BARCODE

EAN

PRINTING #: 01



(10) 01

CTN QTY:



CTN WGT: .bs.



ISBN 13: 9781939663993



(01) 19781939663990