

Date: 2/6/2025

## PURCHASE ORDER

81775DK-OTBD

### VERSA PRESS, INC.

1465 Spring Bay Road  
East Peoria, IL 61611-9788  
Ph. 1-309-822-8272  
FAX 309-822-8141

Plant Location:  
Spring Bay Road/Route 26

(5 Mi. North of Junction of  
Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: JUSTINE CARPENTER

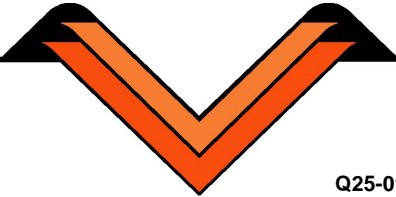
QUANTITY	DESCRIPTION	UNIT PRICE
4000	Title: THE NEXT RIGHT THING GUIDED JOURNAL	0.56
(5% Maximum Over Run)	For: Baker Book House	
	- Follow enclosed specs	
(5% Maximum Under Run)	- 4M Copies @ \$ 0.56/each (per quote attached)	
	- Ship per instructions provided by our shipping dept.	
	Carton label(s) enclosed with materials.	
	Send 2 sample books to Versa Press, Inc.	
	Materials to Ship: 03/03/25	
	The Bindery to Ship: 03/21/25	

Job No: J25-00971

Total Price: \$2,240.00

ORDERED BY: Douglas Kerns

RECEIVED :



DATE: 02/06/25      DATE NEEDED: 03/21/25

VENDOR: The Bindery

ATTENTION: Justine Carpenter      Q25-01533 / J25-00971

QUOTE: Q76988      VERSA CONTACT: Douglas Kerns

TITLE: THE NEXT RIGHT THING GUIDED JOURNAL

PUBLISHER: BAKER BOOK HOUSE

RUN QUANTITY: 4000      TOTAL PAGES: 224      TEXT TRIM SIZE: 6 X 8

SIGNATURES: 7 - 32 pg sig.

HEAD TRIM: 1/8      GUTTER TRIM: 1/16      SIGNATURE SEQUENCE: 1st 32 pg. sig. thru 7th 32 pg. sig.

TEXT STOCK: 70 lb. White Offset (Smooth) - 384 PPI [D]

COVER STOCK: 123 lb. White 10 Pt (C1S) w/ gloss lamination and spot matte varnish

MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Otabind

PACKING: Cartons Supplied by Vendor

ADDITIONAL INSTRUCTIONS:

To avoid scuffing and bent covers, place a sheet of C1S 10pt on the top and bottom of each box.



theBindery

**DATE:** 1/28/2025  
**TO:** Carri Kober  
Versa Press, Inc.  
**FROM:** Justine Carpenter  
**QUOTE:** Q76988

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

**Project:** *Next Right Thing - Guided Journal*

- cut covers
- gather signatures
- perfect bind books (PUR layflat)
- 3-side trim to 6" x 8" (8" bind edge)
- bulk pack in cartons

**Quantity:** see below  
In order to ensure making quantity, please provide 10% extra materials

**You furnish:** 1 cover-wraparound for perfect binder on 10pt C1S  
112 sheets on 70# offset

- Text is furnished as folded signatures (7-32pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- First and last page must be free of critical copy and UV or varnish coatings 7/16" + grind
- Inside front and back covers must be free of critical copy and UV or varnish coatings 7/16" + spine thickness + 7/16"
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

**Shipping:** FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

**Price:** ~~2,500 books~~ ~~\$0.69 per book~~  
4,000 \$0.56

- **Prices include cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

**Eric Feuerstein**  
763-201-2732

**Scott Rooney**  
763-201-2704

**Jane Stire**  
763-201-2735

**Krista Kolstad**  
763-201-2715

**Mike Cress**  
763-201-2725

**Justine Carpenter**  
763-201-2740