



81709KG-BIND

To: **The Bindery**

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

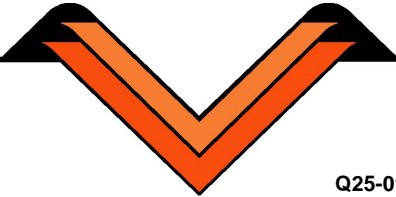
Attn: **JUSTINE CARPENTER**

Plant Location:
Spring Bay Road/Route 26
*(5 Mi. North of Junction of
Route 26 & Route 116)*

QUANTITY	DESCRIPTION	UNIT PRICE
2000	Title: IF WINNING ISN'T EVERYTHING	0.38
Maximum 100 Books Overrun	For: Boys Town Press	
0% underrun	2,000 Copies @ \$ 0.38 / each per attached quote	
	- Ship per attached shipping instructions provided by our shipping dept.	
	- use 48" x 40", 4-Way - P-1 pallets	
	Ship per instructions from Versa Press shipping department.	
	Carton label(s) enclosed	
	Send 2 sample books to Versa Press, Inc.	
	MATERIALS TO SHIP: 02/26/2025	
	THE BINDERY TO SHIP: 03/14/2025	

Total Price:	\$760.00
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RECEIVED :



DATE:	02/03/25	DATE NEEDED:	03/14/25
VENDOR:	THE BINDERY		
ATTENTION:	JUSTINE CARPENTER		
QUOTE:	Q76961	VERSA CONTACT:	Kelli Gatton

TITLE:			IF WINNING ISN'T EVERYTHING
PUBLISHER:			BOYS TOWN PRESS
RUN QUANTITY:	2000	TOTAL PAGES:	32
		TEXT TRIM SIZE:	9 X 9
SIGNATURES: 1 - 24 pg sig. 1 - 8 pg sig.			
HEAD TRIM:	1/8	GUTTER TRIM:	1/4
		SIGNATURE SEQUENCE:	1-8, 1-24

TEXT STOCK:	70 lb. White Offset (Smooth) - 384 PPI [D]
COVER STOCK:	123 lb. White 10 Pt (C1S) - 200 PPI - FSC
MATERIALS PROVIDED AS:	Folded Ungathered Signatures
BINDING TYPE:	Perfect

PACKING:	Cartons Supplied by Vendor
INSTRUCTIONS:	DOUBLE WALL CARTONS

ADDITIONAL INSTRUCTIONS:

HINGE SCORE

Estimate



DATE: 1/27/2025
TO: Andy Guzman
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q76961

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *If Winning Isn't Everything*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 9" x 9" (9" bind edge)
- bulk pack in double-wall cartons

Quantity: see below
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S
16 sheets on 70# offset

- Text is furnished as folded signatures (1-24pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:

1,500 books	\$0.45 per book
2,000	\$0.38
2,500	\$0.33

- **Prices include double-wall cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein 763-201-2732	Scott Rooney 763-201-2704	Jane Stire 763-201-2735	Krista Kolstad 763-201-2715	Mike Cress 763-201-2725	Justine Carpenter 763-201-2740
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Finish With Us!