

Purchase Order



POS Professional Office Services, Inc.
P.O. Box 450
WATERLOO, IA 50704

PO NUMBER	DATE	PAGE
431303	2/03/25	1

VENDOR: 97785
BINDERY, INC., THE
8201 BROOKLYN BLVD #1500
BROOKLYN PARK MN 55445

SHIP TO:
POS - MINNESOTA
2902 3RD ST S
WAITE PARK, MN 56387

ATTN:

NOTIFY:

User: CSTEARNs

LINE	QUANTITY	UM	ITEM	DESCRIPTION	COST	
1.00	2500	EA	BOOKS	BOOKS	5536.05	L

DELIVERY DATE 4/22/25

BERNINA #2180827 - QTY 2500 - DUE 4/22
QUOTE #Q76918R5 - SEE ATTACHED FORMS FOR DETAILS
PALMER TO SUPPLY +5% ADD'L MATERIAL FOR SPOIALGE

PO TOTAL

5536.05

Purchase Order Request

Date of Request: 1/29/25

Contact Person: Steve Menk

Customer Name: Bernina of America

Customer #: 520745

Sales Order #: 2180827

Form ID #: 2501858

Job Description: The Big Book of Serger book

Quantity: 2,500

Samples Requested: 5

Vendor Name: The Bindery

Vendor #: 97785

Quote #: Q76918R5

Price: \$5,536.05

Date to Vendor:

Date Back From Vendor:

Vendor instructions:

Palmer to supply:

2,505 (+ 5% spoilage) Covers, printed on 24 pt. stock, laminated on 2 sides with 1.7 mil., trimmed to final size and folded backward on the punch score.

2,505 (+ 5% spoilage) each of (12) 16-page & (1) 4-page folded sigs.

Sample.

150 Cartons 11x11x10 #S-19098. Labels will be supplied by The Bindery.

Instructions:

Please produce 2,500 books plus 5 samples packaged separately.

Semi-conceal wire loop bind with white wire.

196 pages (98 sheets). Final trimmed text page size is 8.5 x 11.

This is a repeat of Palmer PO 200245-2 / job # 200245.

Special instructions:

Bulk carton in supplied cartons. Print and apply labels to cartons.

Carton label Info.:

Bernina of America

Order #2180827

P.O. # P2003148

#BBOS The Big Book of Serging

Qty. ___ per carton

2,500 ship direct to Bernina in IL. 5 samples ship to Palmer. Palmer will supply packing list and B.O.L.

Estimate



theBindery
INNOVATIVE FINISHING SOLUTIONS

DATE: 1/23/2025
TO: Dan Hartmann
Palmer Printing Company
FROM: Justine Carpenter
QUOTE: Q76918R5

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *The Big Book of Stitches* *Serging*

- gather signatures
- 4-side trim to 8-1/2" x 11" (11" spine)
- punch holes for binding
- bind with a semi-concealed white wire loop (Wire-O) binding on the 11" edge
- bulk pack in cartons

Quantity: see below
In order to ensure making quantity, please provide 5% extra materials

You furnish: 1 covers-wrap semi-concealed on 24pt stock 1.7 mil lam 2S
98 sheets on 80# silk text

- Text is furnished as folded signatures (12-16pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Heavy paper (>5pt) must have grain parallel to the spine
- Covers furnished trimmed to final size
- Covers are furnished appropriately scored and folded backwards on the punch score
- All materials are flat (ie no foldouts, perfs, reinforcing, tabs, etc)

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:	1,000 books	\$2.55 per book
	1,500	\$2.39
	2,000	\$2.27
	2,500	\$2.21
	5,000	\$2.06

- Prices do not include cartons.
- If you wish to have slipsheets between finished books please furnish them and add \$0.07 per book to the above pricing.
- If you want us to fold the covers backward on the punch score extra charges will apply.

It is our pleasure to serve you! Please review all specifications (paper caliber, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!

5250