Date: 1/31/2025

## **PURCHASE ORDER**

81674MS-FFPB

## VERSA PRESS, INC.

ORDERED BY: Mark Sanders

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272 FAX 309-822-8141 Plant Location:

Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: JUSTINE CARPENTER

	Title: FOLLOWING THE CALL	4.50				
5%		1.50				
Maximum	For: Plough Publishing House					
Overrun	Reprint: J24-50491, 75200KG-FFPB					
5% Maximum	- Follow Enclosed Specs					
	3000 Copies @ \$ 1.50 / ea (Per attached)					
	- Use 48" x 40", 4-Way - P-1 pallets					
	- Ship per shipping instructions provided with materials.					
	Carton label(s) enclosed with materials					
,	Send 2 sample books to Versa Press, Inc.					
	Materials Ship: 02/26/2025					
	The Bindery to Ship: 03/07/2025					
Job No:	<b>J25-00761</b> Total Price:	   \$4,500.00				

**RECEIVED:** 

VERSA PRI	ESS, INC	· ·			Rev. 12/05/24
DATE: (	<b>01/31/25</b> DATE N		NEEDED: 01/31/25		
VENDOR:	The Bindery				
ATTENTION:	Jusstine Ca	rpenter			Q25-01007 / J25-00761
QUOTE:	Q76885			VERSA CONTACT: Mark Sa	inders
TITLE:	FOLLOWING	THE CALL			
PUBLISHER: I	PLOUGH PU	IBLISHING HOUSE			
RUN QUANTITY	7: <b>3000</b>	TOTAL PAGES: 400	TEXT TRIM SIZE: 5 1/2 X 8		
SIGNATURES	S: <b>12 - 32 pg</b>	sig. 1 - 16 pg sig.			
HEAD TRIM:	1/8	GUTTER TRIM:	SIGNATURE SEQUENCE:		
TEXT STOCK	(: <b>50 lb. Na</b> tı	ural Offset (Antique) - 400 F	PPI [D]		
COVER STOCK	(: <b>141 lb. W</b> l	nite 12 Pt (C1S) - 166 PPI - F	FSC		
MATERIALS PRO	VIDED AS:	Folded Ungathered Signa	atures		
BINDING TYPE:	Perfect				
-					
PACKING	Cartons S	unnlied by Vendor			

ADDITIONAL INSTRUCTIONS:

3.5" cover flaps (1/16" overhang) Hinge score, 20 books per carton

## Estimate



8201 Brooklyn Blvd

Brooklyn Park, MN 55445 Phone: 763.201.2800

Receiving Dock Doors 31 - 36

DATE:

1/20/2025

TO:

Crystal Gordon

Versa Press, Inc.

FROM:

Justine Carpenter

QUOTE:

Q76885

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project:

## Following the Cell

- cut covers
- · score and fold covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 5-1/2" x 8" (8" bind edge)
- bulk pack in cartons

Quantity:

3,000 books all one version

In order to ensure making quantity, please provide 10% extra materials

You furnish:

1 cover-wraparound for perfect binder on 10pt C1S

200 sheets on 50# offset

- Text is furnished as folded signatures (12-32pp,1-16pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: would apply.

FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

Price:

\$1.50 per book

• Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

**Eric Feuerstein Scott** 763-201-2732 763-2

**Scott Rooney** 763-201-2704

**Jane Stire** 763-201-2735

Krista Kolstad 763-201-2715 Mike Cress 763-201-2725 Justine Carpenter 763-201-2740