Date: 1/28/2025

## **PURCHASE ORDER**

Attn:

81607EA

VERSA PRESS, INC.

ORDERED BY: Eric Anderson

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272 FAX 309-822-8141 Plant Location: Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd.

**Brooklyn Park, MN 55445** 

**QUANTITY DESCRIPTION UNIT PRICE** 3000 Title: HUGHES: MAGNET MAX 0.27 (5 % For: Brown Books Maximum Over Run) - Follow enclosed specs. (5 % 3,000 Copies @ \$ 0.27 / ea per Quote Q76858 Maximum Over Run) - Ship per attached shipping instructions. Carton label(s) enclosed Send 2 sample books to Versa Press, Inc. Ship signatures: 2/21/25 Delivery date: 3/5/25 Total Price: Job No: J25-00685 \$810.00

**RECEIVED:** 

VERSA PRE	:55, INC	<b>7.</b>			Rev. 12/05/24
DATE: 0	1/28/25	DAT	E NEEDED: 03/05/25		
VENDOR: T	he Bindery				
ATTENTION: J	lustine Carp	enter			Q25-00928 / J25-00685
QUOTE:	Q76858			VERSA CONTACT: Eric A	nderson
TITLE: H	HUGHES: MA	AGNET MAX			
PUBLISHER: E	BROWN BOO	oks			
RUN QUANTITY:	: 3000	TOTAL PAGES: 24	TEXT TRIM SIZE: 10 X 8		OBLONG: YES
SIGNATURES:	: 1 - 16 pg s	ig. 1 - 8 pg sig.			
HEAD TRIM: 1	/8	GUTTER TRIM: 1/4	SIGNATURE SEQUENCE: 1 - 2	2	
TEXT STOCK:	: 80 lb. Whit	te Coated (Matte) - 454 PF	P		
COVER STOCK:	CK: 141 lb. White 12 Pt (C1S) - 166 PPI - FSC				
MATERIALS PROV	VIDED AS:	Folded Ungathered Sig	natures		
BINDING TYPE: Perfect					X PUR Glue
PACKING:	: Cartons Si	upplied by Vendor			
INSTRUCTIONS:	Must pac	k 120 books per carto	n		

## **Estimate**



8201 Brooklyn Blvd

Brooklyn Park, MN 55445 Phone: 763.201.2800

Receiving Dock Doors 31 - 36

**DATE:** 1/16/2025

**TO:** Shelly Buttrum

Versa Press, Inc.

**FROM:** Eric Feuerstein

**QUOTE:** Q76858

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: Magnet Max

cut covers

• gather signatures

• perfect bind books (PUR perfect bind)

• 3-side trim to 10" x 8" (8" bind edge)

· bulk pack in cartons

Quantity: see below

You furnish: 1 cover-wraparound for perfect binder on 12pt C1S

12 sheets on 80# matte text

• Text is furnished as folded signatures (1-16pp,1-8pp)

• Maximum head, foot and face trim is 1-9/16", minimum is 1/8"

• Folded sigs must have closed spine (no z-folds)

• Cover stock should have grain running parallel to spine to help prevent cracking

• Covers furnished on press sheets for us to trim

• Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot

• Sigs are furnished skid packed or in skid tubs

• UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: would apply.

FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

Price: 1,500 bo

1,500 books \$0.43 per book

2,000 \$0.35 3,000 \$0.27

• Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

## **Your Bindery Team**

 Eric Feuerstein
 Scott Rooney
 Jane Stire
 Krista Kolstad
 Mike Cress
 Justine Carpenter

 763-201-2732
 763-201-2704
 763-201-2735
 763-201-2715
 763-201-2725
 763-201-2740