

Job #
49724

Date: 12/20/2024

PURCHASE ORDER

81051MS

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: **The Bindery**

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **Eric Feuerstein**

QUANTITY	DESCRIPTION	UNIT PRICE
1000	Title: LILY'S HOPE	0.93
2% Maximum Over Run	For: Bright Communications Llc - Follow enclosed specs	
5% Maximum Under Run	- 1000 Copies @ \$0.93 Each - Ship per shipping instructions and carton label(s) enclosed with materials. - Use 48" x 40", 4-Way - P-1 pallets Send 2 sample books to Versa Press, Inc. Ship Signatures & Covers: 01/17/2025 The Bindery ship date : 01/29/2025	
HOLD UNTIL RELEASED BY VERSA PRESS, INC.		
Job No: J24-60840	Total Price: \$930.00	

ORDERED BY: **Mark Sanders**

RECEIVED :

VERSA PRESS, INC.

Rev. 12/05/24

DATE: 12/20/24

DATE NEEDED: 12/20/24

VENDOR: The Bindery

ATTENTION: Justine Carpenter

QUOTE: Q76090

VERSA CONTACT: Mark Sanders

Q24-65895 / J24-60840

TITLE: LILY'S HOPE

PUBLISHER: BRIGHT COMMUNICATIONS LLC

RUN QUANTITY: 1000 TOTAL PAGES: 32 TEXT TRIM SIZE: 8 1/2 X 8 1/2

SIGNATURES: 1 - 24 pg sig. 1 - 8 pg sig.

HEAD TRIM: 3/32

GUTTER TRIM:

SIGNATURE SEQUENCE:

TEXT STOCK: 70 lb. White Coated (Matte) - 512 PPI

COVER STOCK: 141 lb. White 12 Pt (C1S) - 166 PPI - FSC

MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Perfect

PACKING: Cartons Supplied by Vendor

Estimate



theBindery
INNOVATIVE FINISHING SOLUTIONS

DATE: 10/22/2024
TO: Shelly Buttrum
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q76090

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Lilys Hope*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 8-1/2" x 8-1/2" (8-1/2" bind edge)
- bulk pack in cartons

Quantity: see below

In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 12pt C1S
16 sheets on 70# matte text

- Text is furnished as folded signatures (1-24pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:	500 books	\$1.44 per book
	750	\$1.10
	1,000	\$0.93
	1,500	\$0.75

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!

HOLD UNTIL RELEASED
BY VERSA PRESS, INC.

Product

Qty

Branch Name

Contact Name

Ship Method

Ship Instructions

All
books

Lily's Hope Foundation

6801 Tilghman Street

Suite 111

Allentown PA 18106

Need lift gate and pallet jack, short truck, call for appt.

Common
Carrier

Fax:

Carrier Name:

PH#-267-776-4673

Dock Hours:

Payment Type:

3rd Party to -

Location Instr:

Contact Cindy Scalf@Versa Press for carrier

Bill To Information

Forward Information

Versa Press, Inc.
1465 Spring Bay Rd.
East Peoria, IL 61611
(309) 822-8272

12/26/2024

8:48:26 AM

Bindery Work Order

Page: 1

JobNo: J24-60840	Q24-65895	Status Group: 2501.3	Box No:	Qty / Stack:
Sales Rep: BO	Order Entry: RI	Planner: MS2	No of Boxes:	No. Stacks:
BRIGHT COMMUNICATIONS LLC			Books / Box:	Approx Maj. Sheets: 0
LILY'S HOPE			Max Box Wt: 40	Min. Sheets: 0
ISBN:	PO:		Label Box: 1 End	Top Sheets:
Reprint: J22-53206	Due Date: 1/8/2025		Pallet Size: 48" x 40", 4-Way - P-1	
Trim Size: 8 1/2 x 8 1/2	Spine: 0.08		Max PalletHt:	
Trim Size (mm): Non-Standard	Spine (mm): 2.0		Recipe: 0	Recipe Name: None
Number Books: 1000			No Layers: 0	Toggle: 0
No64s: 0	No32s: 0	No18s: 0	Pattern: 0	Boxer Per Layer: 0
No16s: 0	No12s: 0	No8s: 1	Boxes Per Skid: 0	
No6s: 0			Comments:	
Max Run: 1020	Min Run: 1050			

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions

BRIGHT COMMUNICATIONS LLC

9781940927183

LILY'S HOPE

QTY:

WT:

Lbs