Date: 1/22/2025

## **PURCHASE ORDER**

81515DK

VERSA PRESS, INC.

ORDERED BY: Douglas Kerns

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272 FAX 309-822-8141 Plant Location: Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric Feuerstein

**RECEIVED:** 

QUANTITY	DESCRIPTION		UNIT PRICE				
5000	Title: I JUST DON'T LIKE THE SOUND OF NO						
100 Books	For: Boys Town Press						
(Maximum Over Run)	- Follow enclosed specs						
NO UNDERS	- 5,000 Copies @ \$ 0.25./each (per quote attached)						
	- Ship per attached shipping instructions.						
	Use 48" x 40", 4-Way - P-25 pallets						
	Carton label(s) enclosed with materials.						
	IMPORTANT: Send 2 sample books to Versa Press, Inc.						
	Materials Ship: 02/14/25						
	The Bindery to Ship: 02/28/25						
Job No:	J25-00575	Total Price:	\$1,250.00				

VERSA PRE	-SS, INC	,				Rev. 12/05/24
DATE: (	01/22/25	DATE	NEEDED: 01/22/25			
VENDOR: 1	The Bindery				<b>V</b> //	
ATTENTION:	Justine Carp	penter				Q25-00236 / J25-00575
QUOTE:	Q76773R1			VERSA CONTAC	T: <b>Douglas</b>	Kerns
TITLE: I	JUST DON'	T LIKE THE SOUND OF NO	)			
PUBLISHER: E	BOYS TOWN	I PRESS				
RUN QUANTITY	′: <b>5000</b>	TOTAL PAGES: 32	TEXT TRIM SIZE: 9	X 9		
SIGNATURES	5: 1 - 24 pg s	ig. 1 - 8 pg sig.	_			
HEAD TRIM: 5	5/8	GUTTER TRIM: 1/4	SIGNATURE SEQUEN	CE: <b>8 pg. sig., 24 pg. sig.</b>		
TEXT STOCK	: 70 lb. Whit	te Offset (Smooth) - 384 Pl	PI [D]			
COVER STOCK	123 lb. Wh	nite 10 Pt (C1S) w/ Gloss La	amination			
MATERIALS PRO	VIDED AS:	Folded Ungathered Sign	atures			
BINDING TYPE: F	Perfect					X PUR Glue
PACKING	: Cartons S	upplied by Vendor				
INSTRUCTIONS	Double W	Vall Cartons				

ADDITIONAL INSTRUCTIONS:

**HINGE SCORE** 

## **Estimate**



8201 Brooklyn Blvd

Brooklyn Park, MN 55445 Phone: 763.201.2800

Receiving Dock Doors 31 - 36

DATE: 1/16/2025

TO: Andy Guzman

Versa Press, Inc.

FROM: Eric Feuerstein

**QUOTE:** Q76773R1

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: I Just Dont Like The Sound of No

· cut covers

• gather signatures

• perfect bind books (PUR perfect bind)

• 3-side trim to 9" x 9" (9" bind edge)

• bulk pack in cartons

Quantity: see below

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S

16 sheets on 70# offset

• Text is furnished as folded signatures (1-24pp,1-8pp)

• Maximum head, foot and face trim is 1-9/16", minimum is 1/8"

• Folded sigs must have closed spine (no z-folds)

• Cover stock should have grain running parallel to spine to help prevent cracking

• Covers furnished on press sheets for us to trim

• Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot

• Sigs are furnished skid packed or in skid tubs

• UV and varnish coating knocked out of spine/side glue area of inside cover, and side

glue area of first and last pages

Shipping: would apply. FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

Price:

8,000 books \$0.21 per book

10,000 \$0.20 12,000 \$0.19 3,000 \$0.32 5,000 \$0.25

• Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

## **Your Bindery Team**

**Mike Cress** Krista Kolstad **Justine Carpenter Eric Feuerstein Scott Rooney** Jane Stire 763-201-2732 763-201-2704 763-201-2735 763-201-2715 763-201-2725 763-201-2740