Date: 1/22/2025

PURCHASE ORDER

81497EA

VERSA PRESS, INC.

ORDERED BY: Eric Anderson

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272 FAX 309-822-8141

Plant Location:

Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric

QUANTITY	DESCRIPTION	U	NIT PRICE			
6000	Title: FROG AND TOAD COLORING BOOK		0.19			
5% Overrun	For: Harper Collins Publishers					
5% underrun	6000 Copies @ \$ 0.19 / ea					
	- Ship per attached shipping instructions.					
	Carton label(s) enclosed					
	Send 2 sample books to Versa Press, Inc.					
	Ship signatures: 2/10/25					
	Ship date: 2/28/25 (Must be delivered by 3/7/25)					
Job No:	J24-60737 Total	l Price:	\$1,140.00			

RECEIVED:

VERSA PRE	ESS, INC) .			Rev. 12/05/24
DATE: 0	1/22/25	DATE	NEEDED: 02/28/25		
VENDOR: 1	The Bindery				
ATTENTION: J	Justine Carp	penter			Q24-60086 / J24-60737
QUOTE:	Q75024o1R1			VERSA CONTACT: Eric And	lerson
TITLE: F	ROG AND	TOAD COLORING BOOK			
PUBLISHER: I	HARPER CO	LLINS PUBLISHERS			
RUN QUANTITY	: 6000	TOTAL PAGES: 36	TEXT TRIM SIZE: 8 3/8 X	10 7/8	
SIGNATURES	2 - 18 pg s	sig.			
HEAD TRIM: 5	5/8	GUTTER TRIM: 1/4	SIGNATURE SEQUENCE: 1 -	2	
TEXT STOCK	: 70 lb. Whi	te Offset (Smooth) - 384 Pl	PI [D]		
COVER STOCK	123 lb. Wh	nite 10 Pt (C1S) - 200 PPI -	FSC		
MATERIALS PRO	VIDED AS:	Folded Ungathered Sign	natures		
BINDING TYPE: F	Perfect				
_					
PACKING	: Cartons S	upplied by Vendor			_

INSTRUCTIONS: Must pack 81 books per carton

Estimate



8201 Brooklyn Blvd

Brooklyn Park, MN 55445 Phone: 763.201.2800

Receiving Dock Doors 31 - 36

DATE: 1/9/2025

TO: Jackie Miller

Versa Press, Inc.

FROM: Justine Carpenter

QUOTE: Q75024o1R1

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: Frog and Toad Coloring Book

• cut covers

• gather signatures

• perfect bind books (PUR perfect bind)

• 3-side trim to 8-3/8" x 10-7/8" (10-7/8" bind edge)

• bulk pack in cartons

Quantity: see below

In order to ensure making quantity, please provide 6% extra materials for 5,000 – 7,500 / 3% for 10,000

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S

18 sheets on 70# offset

• Text is furnished as folded signatures (2-16pp)

• Maximum head, foot and face trim is 1-9/16", minimum is 1/8"

• Folded sigs must have closed spine (no z-folds)

• Cover stock should have grain running parallel to spine to help prevent cracking

• Covers furnished on press sheets for us to trim

• Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot

• Sigs are furnished skid packed or in skid tubs

• UV and varnish coating knocked out of spine/side glue area of inside cover, and side

glue area of first and last pages

Shipping:

FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

would apply.

Price: 5,000 books \$0.21 per book

7,500 \$0.18 10,000 \$0.16 **6,000** \$**0.19**

• Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

 Eric Feuerstein
 Scott Rooney
 Jane Stire
 Krista Kolstad
 Mike Cress
 Justine Carpenter

 763-201-2732
 763-201-2704
 763-201-2735
 763-201-2715
 763-201-2725
 763-201-2740