



**VERSA PRESS, INC.**

DATE 01/21/25 DATE NEEDED 02/17/25

VENDOR THE BINDERY

QUOTE NUMBER Q76741R1

ATTENTION JUSTINE CARPENTER

VERSA PRESS CONTACT LARRY MILLER

TITLE THE MESSENGERS

PUBLISHER WAKEFIELD PRESS

RUN QUANTITY 1,500 TOTAL PAGES 152 TEXT TRIM SIZE 4 1/2 X 7 OBLONG ☒ **NO**

NUMBER OF SIGNATURES  
☒ 4 32's ☐ 24's ☐ 18's ☒ 1 16's ☐ 12's ☒ 1 8's ☐ 6's ☐ 4's ☐ 2's

HEAD TRIM 1/8 GUTTER TRIM 1/16 SEQUENCE OF SIGNATURES 1-32, 1-8, 1-32, 1-16, 2-32'S

TEXT STOCK 55 # Natural Offset PPI 360

COVER STOCK 10 Pt. Cls Flat Matte Laminated

MATERIALS PROVIDED AS:  
☐ Book Blocks (Trimmed Three Sides) ☒ X Folded Ungathered Signatures ☐ Flat sheets to fold at vendor

CASE COVER CLOTH FINISH

SPINE OF 3 PIECE CASE FINISH

☐ Printed cover ☐ Dust Jacket

CASE STAMPING  
☐ Stamped sample case ☐ Foil Color(s) \_\_\_\_\_  
☐ Foil Stamp Die \_\_\_\_\_  
☐ Deboss Die \_\_\_\_\_ ☐ PDF file provided by Versa

☐ Smythe Sewn ☐ Side Sewn ☐ Adhesive Bound ☐ PUR glue ☐ Shrink Wrap (Convenient Pkgs)  
☐ Bindery Board (Caliper) ☐ Flat Back (With Board Spine) ☒ X Shrink Wrap (Individually)  
☐ 80# Matching End Sheets ☐ Reinforced End Sheet ☐ Shrink Wrap - Qty ☐  
☐ 80# Special End Sheets \_\_\_\_\_  
☐ Head & Foot Bands \_\_\_\_\_

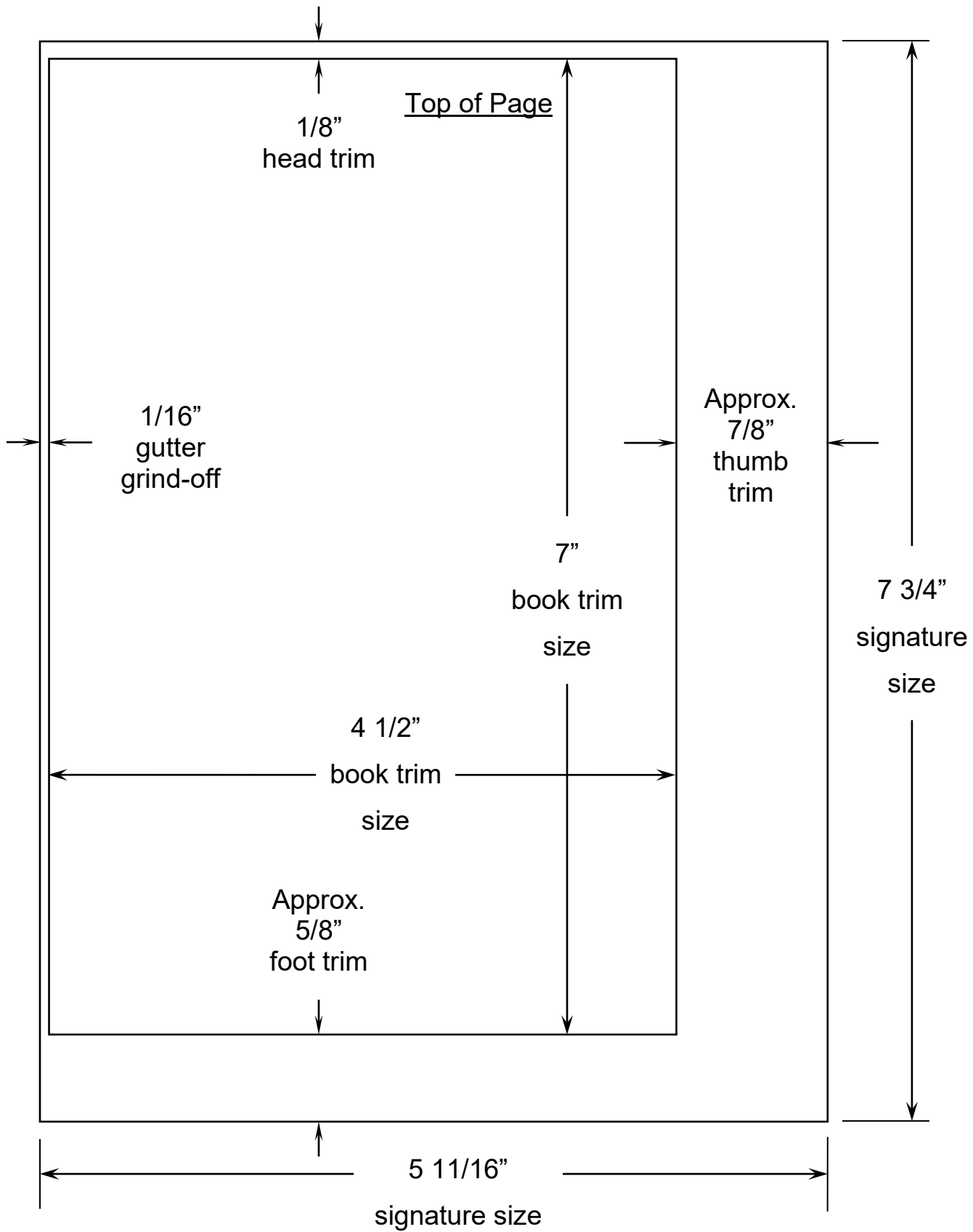
BINDING TYPE  
☒ X Perfect ☐ Otabind ☐ PUR glue  
☐ Spiral Wire (Tin) ☐ Spiral Wire (Color) \_\_\_\_\_  
☐ Double Wire-O (Color) \_\_\_\_\_ ☐ GBC (color) \_\_\_\_\_  
☒ X Other PB with 3" Flush French Flaps

PACKING INSTRUCTIONS ☒ X Cartons Supplied by Vendor ☐ Furnished cartons ☐ SPECIAL CARTON INSTRUCTIONS

Special Instructions

**Score & Fold Covers with 3" flaps.**

**Shrink wrap individual books.**



## Estimate



**DATE:** 1/6/2025  
**TO:** Crystal Gordon  
Versa Press, Inc.  
**FROM:** Justine Carpenter  
**QUOTE:** Q76741R1

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

**Project:** *Q25-00120*

- cut covers
- score and fold covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 4-1/2" x 7" (7" bind edge)
- shrinkwrap finished books individually
- bulk pack in cartons

**Quantity:** 1,500 books all one version  
In order to ensure making quantity, please provide 10% extra materials

**You furnish:** 1 8pp flush (3" French flaps) cover on 10pt C1S  
76 sheets on 55# natural offset text

- Text is furnished as folded signatures (4-32pp, 1-16pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

**Shipping:** FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

**Price:** \$1.72 per book

- **Prices include cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

### Your Bindery Team

**Eric Feuerstein**  
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**Scott Rooney**  
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**Jane Stire**  
763-201-2735

**Krista Kolstad**  
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**Mike Cress**  
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**Justine Carpenter**  
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*Finish With Us!*