Date: 1/17/2025

PURCHASE ORDER

81436MS

VERSA PRESS, INC.

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272 FAX 309-822-8141 Plant Location: Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric Feuerstein

QUANTITY	DESCRIPTION		UNIT PRICE			
4000	Title: LORD, TEACH ME TO STUDY THE BIBLE IN 28 DAYS		0.45			
(5% Maximum Over Run)	For: Harvest House Publishers					
	- Follow enclosed specs					
(5% Maximum Under Run)	- 4,000 Copies @ \$ 0.45/each (per quote attached)					
	- Ship per attached shipping instructions.					
	Use 48" x 40", 4-Way - P-2 pallets					
	Carton label(s) enclosed with materials.					
	Send 2 sample books to Versa Press, Inc.					
	Materials Ship: 02/24/2025					
	The Bindery to Ship: 03/17/2025					
Job No:	J25-00430 Total	tal Price:	\$1,800.00			

ORDERED BY: Mark Sanders

RECEIVED:

VERSA PRESS, I	NC.			Rev. 12/05/24	
DATE: 01/17/25	DATE N	EEDED: 01/17/25			
VENDOR: The Bind	ery				
ATTENTION: Justine C	Carpenter			Q25-00788 / J25-00430	
QUOTE: Q76849			VERSA CONTACT: Mark Sanders		
TITLE: LORD, TI	EACH ME TO STUDY THE BIBLE	IN 28 DAYS			
PUBLISHER: HARVES	T HOUSE PUBLISHERS				
RUN QUANTITY: 4000	TOTAL PAGES: 176	TEXT TRIM SIZE: 5 1/2 X	8 1/2		
SIGNATURES: 5 - 32	og sig. 1 - 16 pg sig.				
HEAD TRIM: 1/8	GUTTER TRIM:	SIGNATURE SEQUENCE:			
TEXT STOCK: 45 lb. V	White Alternative (Smooth) - 400	PPI			
COVER STOCK: 123 lb.	White 10 Pt (C1S) - 200 PPI - FS0	C			
MATERIALS PROVIDED A	S: Folded Ungathered Signatu	ıres			
BINDING TYPE: Otabind					
PACKING: Carton	s Supplied by Vendor				

ADDITIONAL INSTRUCTIONS:

60 books per carton

Estimate



8201 Brooklyn Blvd Brooklyn Park, MN 55445

Phone: 763.201.2800

Receiving Dock Doors 31 - 36

DATE:

1/16/2025

TO:

Michael Packard

Versa Press, Inc.

FROM:

Eric Feuerstein

OUOTE:

Q76849

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated...

Project:

Lord Teach Me To Study

cut covers

· gather signatures

• perfect bind books (PUR layflat)

• 3-side trim to 5-1/2" x 8-1/2" (8-1/2" bind edge)

· bulk pack in cartons

Quantity:

4,000 books all one version

You furnish:

1 cover-wraparound for perfect binder on 100# gloss cover

88 sheets on 50# offset

• Text is furnished as folded signatures (5-32pp,1-16pp)

• Maximum head, foot and face trim is 1-9/16", minimum is 1/8"

• Folded sigs must have closed spine (no z-folds)

· Cover stock should have grain running parallel to spine to help prevent cracking

· Covers furnished on press sheets for us to trim

• Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot

· Sigs are furnished skid packed or in skid tubs

• First and last page must be free of critical copy and UV or varnish coatings 7/16" + grind

• Inside front and back covers must be free of critical copy and UV or varnish coatings 7/16" + spine thickness + 7/16"

• UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: would apply.

FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

Price:

\$0.45 per book

• Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

 Eric Feuerstein
 Scott Rooney
 Jane Stire
 Krista Kolstad
 Mike Cress
 Justine Carpenter

 763-201-2732
 763-201-2704
 763-201-2735
 763-201-2715
 763-201-2725
 763-201-2740