

Date: 11/15/2024

PURCHASE ORDER

80509LM

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: **The Bindery**

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **Eric**

QUANTITY	DESCRIPTION	UNIT PRICE
1000	Title: BIRDS OF ASPEN AND THE ROARING FORK VALLEY, 2ND EDITION	1.97
5% Overrun	For: Roaring Fork Birds	
5% Underrun	1,000 Copies @ \$1.97 / Each (Per Quote Q76054)	
	- Ship per shipping instructions provided with materials	
	Carton label(s) enclosed	
	Send 2 sample books to Versa Press, Inc.	
	Ship signatures: 12/06/24	
	Delivery date: 12/18/24	
	<p>HOLD UNTIL RELEASED BY VERSA PRESS, INC.</p>	

Job No: **J24-59764**

Total Price:	\$1,970.00
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ORDERED BY: **Larry Miller**

RECEIVED :

VERSA PRESS, INC.

DATE

11/15/24

DATE NEEDED

12/18/24

VENDOR

THE BINDERY

QUOTE NUMBER

Q76054

ATTENTION

JUSTINE CARPENTER

VERSA PRESS CONTACT

LARRY MILLER

TITLE

BIRDS OF ASPEN AND THE ROARING FORK VALLEY, 2ND EDITION

PUBLISHER

ROARING FORK BIRDS

RUN QUANTITY

1,000

TOTAL PAGES

360

TEXT TRIM SIZE

5 1/2

X

OBLONG

☒ NO

8 1/2

NUMBER OF SIGNATURES

11 32's ☐ 24's ☐ 18's ☐ 16's ☐ 12's ☒ 8's ☐ 6's ☐ 4's ☐ 2's

HEAD TRIM

1/8

GUTTER TRIM

1/16

SEQUENCE OF SIGNATURES

1 - 32, 1 - 8, 10 - 32's

TEXT STOCK

70 # Matte Coated

PPI

512

COVER STOCK

12 Pt. CLS Gloss Laminated

MATERIALS PROVIDED AS:

☐ Book Blocks (Trimmed Three Sides)☒ Folded Ungathered Signatures☐ Flat sheets to fold at vendor

CASE COVER CLOTH

FINISH

SPINE OF 3 PIECE CASE

FINISH

☐ Printed cover☐ Dust Jacket

CASE STAMPING

☐ Stamped sample case☐ Foil Color(s)☐ Foil Stamp Die☐ Deboss Die☐ PDF file provided by Versa☐ Smythe Sewn☐ Side Sewn☐ Adhesive Bound☒ PUR glue☐ Shrink Wrap (Convenient Pkgs)☐ Bindery Board (Caliper)☐ Flat Back (With Board Spine)☐ Shrink Wrap (Individually)☐ 80# Matching End Sheets☐ Reinforced End Sheet☐ Shrink Wrap - Qty☐ 80# Special End Sheets☐ Head & Foot Bands

BINDING TYPE

☒ Perfect☐ Otabind☐ PUR glue☐ Spiral Wire (Tin)☐ Spiral Wire (Color)☐ Double Wire-O (Color)☐ GBC (color)☒ Other **Covers have flush French Flaps**

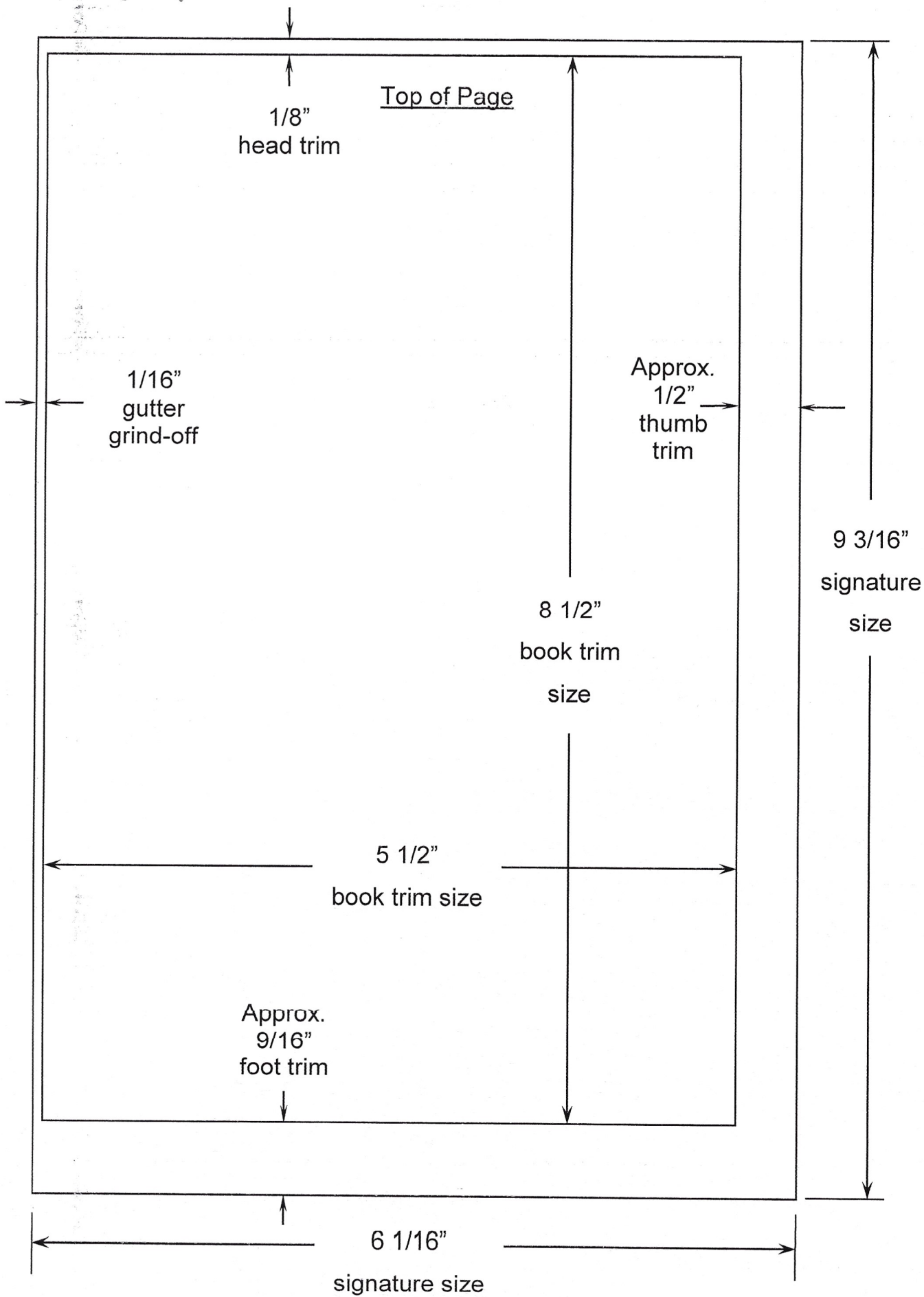
PACKING INSTRUCTIONS

☒ Cartons Supplied by Vendor☐ Furnished cartons

SPECIAL CARTON INSTRUCTIONS

Special Instructions

Reprint reference: J22-04615 / PO 67603EA / 9-9-2022.**Score and fold covers. PUR perfect bind with 3" cover flaps FLUSH on thumb edge of front and back covers.**



Estimate



DATE: 10/18/2024
TO: Denise Fandel
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q76054

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Birds Of Aspen*

- cut covers
- score and fold covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 5-1/2" x 8-1/2" (8-1/2" bind edge)
- bulk pack in cartons

Quantity: see below
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 8pp flush cover with French flaps on 12pt C1S
180 sheets on 70# matte text

- Text is furnished as folded signatures (11-32pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:	500 books	\$2.75 per book
	750	\$2.23
	1,000	\$1.97

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!

HOLD UNTIL RELEASED
BY VERSA PRESS, INC.

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
balance books		Shipping-ROARING FORK BIRDS 238 FAWN DRIVE	MARK FULLER	Common Carrier	

CARBONDALE

CO

81623

Phone: 970-963-2523

Ext:

Fax:

Carrier Name:

CarrierAcctNo:

Dock Hours:

Payment Type:

3rd Party Bill to -

Location Instr: Delivery Appointment Required; Lift Gate Required; Inside Delivery; Residential Delivery;

Bill To Information

Versa Press, Inc.
1465 Spring Bay Rd.
East Peoria, IL 61614
(309) 822-8272

Forward Information

Contact Cindy Scalf @ Versa Press for carrier

Standard Shipping Instructions

5109

ROARING FORK BIRDS

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions:

Special Instructions:

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email	
Packing List:	True	True	True	False	True	False	True	
Bill Of Lading:	True	True	False	False	True	False	True	
Skid Topper:	False	False	True	False	False	False	False	PrePay Required: False

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
Sample Books	3	Office-ROARING FORK BIRDS	MARK FULLER	Ground	
		238 FAWN DRIVE			

CARBONDALE

CO

81623

Phone: 970-963-2523

Ext:

Fax:

Carrier Name: UPS

CarrierAcctNo:

Dock Hours:

Payment Type: PrePaid

Location Instr:

Bill To Information

Forward Information

11/19/2024

10:48:51 AM

Bindery Work Order

Page: 1

JobNo: J24-59764	Q24-65725	Status Group: 2448.1	Box No:	Qty / Stack:
Sales Rep: VA	Order Entry: R	Planner: LM	No of Boxes:	No. Stacks:
ROARING FORK BIRDS	5109		Books / Box:	Approx Maj. Sheets: 0
BIRDS OF ASPEN AND THE ROARING FORK VALLEY, 2ND EDITION			Max Box Wt: 45	Min. Sheets: 0
ISBN:	PO:		Label Box: 1 End	Top Sheets:
Reprint: J22-04615	Due Date: 11/25/2024		Pallet Size: 48" x 40", 4-Way - P-1	
Trim Size: 5 1/2 x 8 1/2	Spine: 0.72		Max Pallet Ht:	
Trim Size (mm): Non-Standard	Spine (mm): 18.3		Recipe: 0	Recipe Name: None
Number Books: 1000			No Layers: 0	Toggle: 0
No64s: 0	No32s: 11	No18s: 0	Pattern: 0	Boxes Per Layer: 0
No16s: 0	No12s: 0	No8s: 1	Boxes Per Skid: 0	
No6s: 0			Comments:	
Max Run: 1050	Min Run: 1050			

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions

ROARING FORK BIRDS

9798989233557

**BIRDS OF ASPEN AND THE ROARING FORK
VALLEY, 2ND EDITION**

QTY:

WT:

Lbs