

Date: 1/7/2025

## PURCHASE ORDER

81272MS

### VERSA PRESS, INC.

1465 Spring Bay Road  
East Peoria, IL 61611-9788  
Ph. 1-309-822-8272  
FAX 309-822-8141

Plant Location:  
Spring Bay Road/Route 26

(5 Mi. North of Junction of  
Route 26 & Route 116)

To: **The Bindery**

**8309 Brooklyn Blvd**

**Brooklyn Park, MN 55445**

Attn: **Justine**

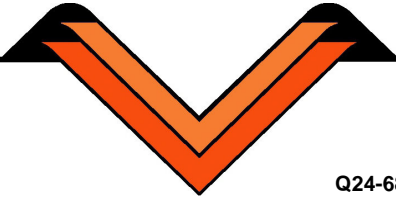
QUANTITY	DESCRIPTION	UNIT PRICE
3000	Title: ITEM# 10722 INSPIRING SPACES	1.68
Maximum 5% Overrun	For: Gryphon House	
5% underrun	3000 Copies @ \$ 1.68/ ea	
	- Ship per attached shipping instructions.	
	Ship Class 65	
	Carton label(s) enclosed	
	Send 2 sample books to Versa Press, Inc.	
	Ship signatures: 02/07/2025	
	Delivery date: 03/06/2025	

Job No: **J25-00103**

Total Price: **\$5,040.00**

ORDERED BY: **Mark Sanders**

RECEIVED :



DATE: 01/07/25

DATE NEEDED: 01/07/25

VENDOR: The Bindery

ATTENTION: Justine Carpenter

QUOTE: Q76594

Q24-68434 / J25-00103

VERSA CONTACT: Mark Sanders

TITLE: ITEM# 10722 INSPIRING SPACES

PUBLISHER: GRYPHON HOUSE

RUN QUANTITY: 3000

TOTAL PAGES: 240

TEXT TRIM SIZE: 11 X 8 1/2

OBLONG: YES

SIGNATURES: 15 - 16 pg sig.

HEAD TRIM: 1/8

GUTTER TRIM:

SIGNATURE SEQUENCE:

TEXT STOCK: 80 lb. White Coated (Matte) - 454 PPI

COVER STOCK: 123 lb. White 10 Pt (C1S) - 200 PPI - FSC

MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Perfect

X

PUR Glue

PACKING: Cartons Supplied by Vendor

ADDITIONAL INSTRUCTIONS:

Perfect bind with flush 2.875" cover flaps

## Estimate



**DATE:** 12/13/2024  
**TO:** Michael Packard  
Versa Press, Inc.  
**FROM:** Justine Carpenter  
**QUOTE:** Q76594

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

**Project:** *Inspiring Spaces*

- cut covers
- score and fold covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 11" x 8-1/2" (8-1/2" bind edge)
- bulk pack in cartons

**Quantity:** see below

In order to ensure making quantity, please provide 15% extra materials for 500 / 10% for 1,500 -3,000

**You furnish:** 1 8pp flush cover on 10pt C1S  
120 sheets on 80# matte text

- Text is furnished as folded signatures (15-16pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

**Shipping:** FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

<b>Price:</b>	500 books	\$3.40 per book
	1,500	\$2.03
	3,000	\$1.68

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

### Your Bindery Team

**Eric Feuerstein**  
763-201-2732

**Scott Rooney**  
763-201-2704

**Jane Stire**  
763-201-2735

**Krista Kolstad**  
763-201-2715

**Mike Cress**  
763-201-2725

**Justine Carpenter**  
763-201-2740

*Finish With Us!*