

Date: 12/4/2024

Rev: 12/5/2024 1:19:00 PM

## PURCHASE ORDER

**REVISED**  
80780LM-FFPB

### VERSA PRESS, INC.

1465 Spring Bay Road  
East Peoria, IL 61611-9788  
Ph. 1-309-822-8272  
FAX 309-822-8141

Plant Location:  
Spring Bay Road/Route 26

(5 Mi. North of Junction of  
Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: JUSTINE CARPENTER

QUANTITY	DESCRIPTION	UNIT PRICE
1250	Title: BURGER - DIABELLI	1.84
5% Maximum Over Run	For: Wakefield Press - Follow Enclosed Specs	
5% Maximum Under Run	- 1,250 Copies @ \$ 1.84 / ea (Per attached quote) - Ship per shipping instructions provided with materials. Carton label(s) enclosed with materials Send 2 sample books to Versa Press, Inc. Materials Ship: 01/07/2025 The Bindery to Ship: 01/16/2025	
Job No: J24-60368	Total Price:	\$2,300.00

ORDERED BY: Larry Miller

RECEIVED : \_\_\_\_\_

**VERSA PRESS, INC.**

DATE

12/04/24

DATE NEEDED

01/16/25

VENDOR

**THE BINDERY**

QUOTE NUMBER

**Q76308**

ATTENTION

**JUSTINE CARPENTER**

VERSA PRESS CONTACT

**LARRY MILLER**

TITLE

**BURGER - DIABELLI**

PUBLISHER

**WAKEFIELD PRESS**

RUN QUANTITY

**1,000**

TOTAL PAGES

**160**

TEXT TRIM SIZE

**4 1/2****X**OBLONG **NO****7**

NUMBER OF SIGNATURES

**5** 32's **1** 24's **1** 18's **1** 16's **1** 12's **1** 8's **1** 6's **1** 4's **1** 2's

HEAD TRIM

**1/8**

GUTTER TRIM

**1/16**

SEQUENCE OF SIGNATURES

**2-32'S**

TEXT STOCK

**55 # Natural Offset**

PPI

**360**

COVER STOCK

**10 Pt. C1S Flat Matte Laminated**

MATERIALS PROVIDED AS:

☐ Book Blocks (Trimmed Three Sides)☒ Folded Ungathered Signatures☐ Flat sheets to fold at vendor

CASE COVER CLOTH

FINISH

SPINE OF 3 PIECE CASE

FINISH

☐ Printed cover☐ Dust Jacket

CASE STAMPING

☐ Stamped sample case☐ Foil Color(s)☐ Foil Stamp Die☐ Deboss Die☐ PDF file provided by Versa☐ Smythe Sewn☐ Side Sewn☐ Adhesive Bound☐ PUR glue☐ Shrink Wrap (Convenient Pkgs)☐ Bindery Board (Caliper)☐ Flat Back (With Board Spine)☒ Shrink Wrap (Individually)☐ 80# Matching End Sheets☐ Reinforced End Sheet☐ Shrink Wrap - Qty☐ 80# Special End Sheets☐ Head & Foot Bands

BINDING TYPE

☒ Perfect☐ Otabind☐ PUR glue☐ Spiral Wire (Tin)☐ Spiral Wire (Color)☐ Double Wire-O (Color)☐ GBC (color)☒ Other **PB with 3" Flush French Flaps**

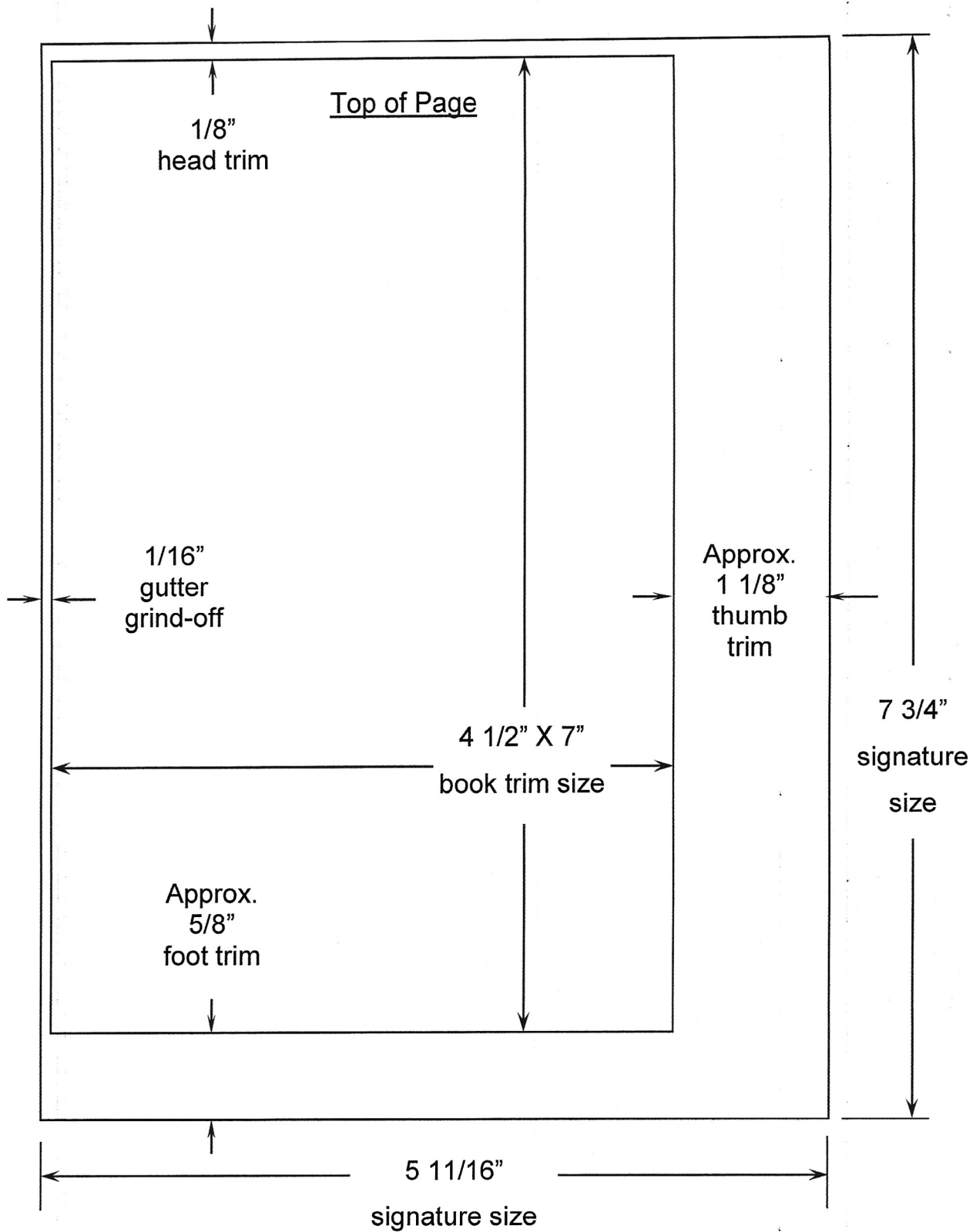
PACKING INSTRUCTIONS

☒ Cartons Supplied by Vendor☐ Furnished cartons

SPECIAL CARTON INSTRUCTIONS

Special Instructions

**Score & Fold Covers with 3" flaps.****Shrink wrap individual books.**



## Estimate



**DATE:** 12/5/2024  
**TO:** Larry Miller  
Versa Press, Inc.  
**FROM:** Justine Carpenter  
**QUOTE:** Q76308R2

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

**Project:** ***Q24-66866 Burger - Diabelli***

- cut covers
- score and fold covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 4-1/2" x 7" (7" bind edge)
- **shrinkwrap finished books individually**
- bulk pack in cartons

**Quantity:** see below  
In order to ensure making quantity, please provide 10% extra materials

**You furnish:** **1 8pp flush cover on 10pt C1S**  
80 sheets on 55# natural offset text

- Text is furnished as folded signatures (5-32pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

**Shipping:** FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

**Price:** 1,000 books \$1.94 per book  
1,250 \$1.84

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

### Your Bindery Team

**Eric Feuerstein**  
763-201-2732

**Scott Rooney**  
763-201-2704

**Jane Stire**  
763-201-2735

**Krista Kolstad**  
763-201-2715

**Mike Cress**  
763-201-2725

**Justine Carpenter**  
763-201-2740

***Finish With Us!***



# Standard Shipping Instructions

6581

## WAKEFIELD PRESS

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions:

Special Instructions:

**HOLD UNTIL RELEASED  
BY VERSA PRESS, INC.**

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email	
Packing List:	True	True	True	False	True	False	True	
Bill Of Lading:	True	True	False	False	True	False	True	
Skid Topper:	False	False	True	False	False	False	False	PrePay Required: False

*Contact Cindy Scalf @ Versa for Carrier*

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
Perfect Bound Books - Bal		Shipping-INGRAM PUBLISHER SERVICES DAP NEW STOCK RECEIVING 210 AMERICAN DRIVE JACKSON TN 38301	Ext: 1130	Common Carrier	
Phone: 731-988-4440		Fax:		Dock Hours: 7 AM - 2:30 PM M-F	
Carrier Name: Not Selected		Carrier Acct No:			
Payment Type: 3rd Party					
Location Instr: 10+ Pallet require Delivery Appt.					

### Bill To Information

**Versa Press, Inc.**  
1465 Spring Bay Rd.  
East Peoria, IL 61611

### Forward Information

HOLD UNTIL RELEASED  
BY VERSA PRESS, INC.

J24-60368

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Sample Books - Boxed	100	Office-WAKEFIELD PRESS 71 CHERRY STREET  SOMERVILLE	MARC LOWENTHAL	Ground	NEW TITLES ONLY
			MA	02144	
	Phone:	617-625-2603	Ext:	Fax:	
Carrier Name:	UPS	CarrierAcctNo:		Dock Hours:	
Payment Type:	PrePaid				
Location Instr:					

Bill To Information	Forward Information

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Sample Books - For Approval	1	Office-WAKEFIELD PRESS 71 CHERRY STREET  SOMERVILLE	MARC LOWENTHAL	Next Day Air	
			MA	02144	
	Phone:	617-625-2603	Ext:	Fax:	
Carrier Name:	UPS	CarrierAcctNo:		Dock Hours:	
Payment Type:	PrePaid				
Location Instr:					

Bill To Information	Forward Information
Unassigned Unassigned	Unassigned Unassigned

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Sample Books - Boxed	100	Office-WAKEFIELD PRESS	MARC LOWENTHAL	Ground	NEW TITLES ONLY

71 CHERRY STREET

SOMERVILLE

MA

02144

Phone: 617-625-2603

Ext:

Fax:

Carrier Name: UPS

CarrierAcctNo:

Dock Hours:

Payment Type: PrePaid

Location Instr:

**Bill To Information**

**Forward Information**

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Sample Books - For Approval	1	Office-WAKEFIELD PRESS	MARC LOWENTHAL	Next Day Air	

71 CHERRY STREET

SOMERVILLE

MA

02144

Phone: 617-625-2603

Ext:

Fax:

Carrier Name: UPS

CarrierAcctNo:

Dock Hours:

Payment Type: PrePaid

Location Instr:

**Bill To Information**

**Forward Information**

Unassigned

Unassigned

Unassigned

Unassigned

12/6/2024

12:58:06 PM

# Bindery Work Order

Page: 1

JobNo: <del>J24-60368</del> Q24-66866 Status Group: 2452.5	Box No: <del>                    </del> Qty / Stack: <del>                    </del>
Sales Rep: <del>MH5</del> Order Entry: TS2 Planner: LM	No of Boxes: <del>                    </del> No. Stacks: <del>                    </del>
WAKEFIELD PRESS 6581	Books / Box: <del>                    </del> Approx Maj. Sheets: 0
BURGER - DIABELLI	Max Box Wt: 40 Min. Sheets: 0
ISBN: <del>                    </del> PO: <del>                    </del>	Label Box: 1 End & 1 Side Top Sheets: <del>                    </del>
Reprint: <del>                    </del> Due Date: 12/27/2024	Pallet Size: New 48" x 40", 4-Way - P-2
Trim Size: 4 1/2 x 7 Spine: 0.46	Max PalletHt: 49
Trim Size (mm): Non-Standard Spine (mm): 11.7	<del>Recipe: 0 Recipe Name: None</del>
Number Books: 1250	<del>No Layers: 0 Toggle: 0</del>
No64s: 0 No32s: 5 No18s: 0	<del>Pattern: 0 Boxer Per Layer: 0</del>
No16s: 0 No12s: 0 No8s: 0	Boxes Per Skid: 0
No6s: 0	Comments: <del>                    </del>
Max Run: 1312 Min Run: 1312	

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions



TITLE: BURGER - DIABELLI

AUTHOR: BURGER, HERMAN

PUBLISHER: WAKEFIELD PRESS

ON SALE: 1/2025

PRINTED IN USA

PPON:



(251)

BARCODE

EAN

PRINTING #: 01



(10) 01

CTN QTY:



(30) 40

CTN WGT:



(3401) 000403

Lbs.

ISBN 13: 9781962728065



(01)19781962728062