

RECEIVED :

VERSA PRESS, INC.

Rev. 5/10/24

DATE: 11/13/24

DATE NEEDED: 12/31/24

VENDOR: THE BINDERY

ATTENTION: JUSTINE CARPENTER

Q24-66084 / J24-59738

QUOTE: Q76132

VERSA CONTACT: Kelli Gatton

TITLE: 562547 / I WILL NOT BE AFRAID

PUBLISHER: CONCORDIA PUBLISHING HOUSE

RUN QUANTITY: 1500

TOTAL PAGES: 32

TEXT TRIM SIZE: 9 X 10

SIGNATURES: 1 - 24 pg sig. 1 - 8 pg sig.

HEAD TRIM: 3/32

GUTTER TRIM: 1/4

SIGNATURE SEQUENCE: 1-8, 1-24

TEXT STOCK: 80 lb. White Coated (Matte) - 454 PPI

COVER STOCK: 123 lb. White 10 Pt (C1S) - 200 PPI - FSC

MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Perfect

☒ PUR Glue

PACKING: Cartons Supplied by Vendor

INSTRUCTIONS: MUST PACK 144/CTN

ADDITIONAL INSTRUCTIONS:

REPRINT OF J22-54432 / PO 68820MS / 12-1-22

PACK SAME AS PREVIOUS (144/CTN)

Estimate



theBindery
INNOVATIVE FINISHING SOLUTIONS

DATE: 10/25/2024
TO: Hailie Johnson
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q76132

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *I Will Not Be Afraid*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 9" x 10" (10" bind edge)
- bulk pack in cartons

Quantity: see below
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S
16 sheet on 80# matte text

- Text is furnished as folded signatures (1-24pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:

1,000 books	\$0.51 per book
1,500	\$0.37
2,000	\$0.30

- Prices do not include cartons.

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!

Standard Shipping Instructions

CONCORDIA PUBLISHING HOUSE

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions: **WHEN BOOKS ARE READY TO SHIP YOU MUST CONTACT CINDY SCALF @ VERSA PRESS WITH TOTAL COUNTS & WEIGHTS FOR A FREIGHT CARRIER.**

Special Instructions: **DO NOT SHIP BEFORE 1/2/2024.**

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email
Packing List:	True	True	True	True	True	False	True
Bill Of Lading:	True	False	False	False	True	False	False
Skid Topper:	False	False	True	False	False	False	False

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
Bound Books	Bal	Shipping-CONCORDIA PUBLISHING HOUSE 3558 SOUTH JEFFERSON AVENUE ST. LOUIS	MO	Common Carrier 63118	ITEM# 562547; PO# 14605 & THE TITLE MUST BE PRINTED ON THE PACKING LIST & THE BOL. WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST TO THE FOLLOWING EMAIL ADDRESSES: mary.rakoski@cph.org; mike.resendez@cph.org; mark.jarus@cph.org; charlie.carretti@cph.org; mschwinn@versapress.com; hjohnson@versapress.com

Phone: 314-268-1000

Ext:

Fax:

Carrier Name: Not Selected

CarrierAcctNo:

Dock Hours: 8 AM – 3:30 PM MON-FRI

Payment Type: 3rd Party Bill

Location Instr: **5 OR MORE PALLETS REQUIRE A DELIVERY APPOINTMENT.**

Bill To Information

VERSA PRESS, INC.
1465 SPRING BAY ROAD
EAST PEORIA, IL. 61611

PHONE#: 309-822-8272

Forward Information

Standard Shipping Instructions

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Sample Books	1	Shipping-CONCORDIA PUBLISHING HOUSE ATTN: SAMPLES DEPT. 3558 SOUTH JEFFERSON AVENUE ST. LOUIS	MO	Send With Load 63118	ITEM# 562547; PO# 418141 & THE TITLE MUST BE PRINTED ON THE PACKING LIST. WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF PACKING LIST TO THE FOLLOWING EMAIL ADDRESSES: mary.rakoski@cph.org; mike.resendez@cph.org; charlie.carretti@cph.org; mark.jarus@cph.org; mschwinn@versapress.com; hjohnson@versapress.com

Phone: 314-268-1000

Ext:

Fax:

Carrier Name: UPS

CarrierAcctNo:

Dock Hours

Payment Type: 3rd Party Bill

Location Instr: **PACK THESE SAMPLES IN A SEPARATE PACKAGE WITH ITS OWN PACKING LIST & PLACE ON TOP OF SKID.
CLEARLY MARK PACKAGE - "TO SAMPLES DEPT."**

Bill To Information	Forward Information

From Versa Press to Concordia Publishing House

562547 / I WILL NOT BE AFRAID

ITEM NO. 562547



P.O. NO.: 14605



JOB NO. 418141



ISBN 978-0-7586-6070-1



QTY/BOX 144



From Versa Press to Concordia Publishing House

562547 / I WILL NOT BE AFRAID

ITEM NO. 562547



P.O. NO.: 14605



JOB NO. 418141



ISBN 978-0-7586-6070-1



QTY/BOX 144



Bindery Work Order

Page: 1

JobNo: J24-59738	Q24-66084	Status Group: 2450.1	Box No:	Qty / Stack:
Sales Rep: MS	Order Entry: BD	Planner: KG1	No of Boxes:	No. Stacks:
CONCORDIA PUBLISHING HOUSE	35		Books / Box:	Maj. Sheets: 0
562547 / I WILL NOT BE AFRAID			Max Box Wt:	Min. Sheets: 0
ISBN:	PO: 14605		Label Box: 1 End & 1 Side	Top Sheets:
Reprint: J22-54432	Due Date: 12/9/2024		Pallet Size: 48" x 40", 4-Way - P-1	
Trim Size: 9 x 10	Spine: 0.09		Max PalletHt: 45	
Trim Size (mm): Non-Standard	Spine (mm): 2.3		Recipe: 0	Recipe Name: None
Number Books: 1500			No Layers: 0	Toggle: 0
No64s: 0	No32s: 0	No18s: 0	Pattern: 0	Boxer Per Layer: 0
No16s: 0	No12s: 0	No8s: 1	Boxes Per Skid: 0	
No6s: 0			Comments:	
Max Run: 1545	Min Run: 1500			

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions
	Sample Books -	1	Send With Load	0	0	ITEM# 562547; PO# 418141 & THE TITLE MUST BE PRINTED ON THE PACKING LIST. WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF PACKING LIST TO THE FOLLOWING EMAIL ADDRESSES: mary.rakoski@cph.org;mike.resendez@cph.org;charlie.carretti@cph.org;mark.jarus@cph.org;mschwinn@versapress.com;hjohnson@versapress.com
	Bound Books - Bal	1499	Common Carrier	1544	1499	ITEM# 562547; PO# 14605 & THE TITLE MUST BE PRINTED ON THE PACKING LIST & THE BOL. WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST TO THE FOLLOWING EMAIL ADDRESSES: mary.rakoski@cph.org;mike.resendez@cph.org;charlie.carretti@cph.org;mark.jarus@cph.org;mschwinn@versapress.com;hjohnson@versapress.com