

## 81073MS

To: **The Bindery**

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**8309 Brooklyn Blvd**

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**Brooklyn Park, MN 55445**

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Attn: **Eric**

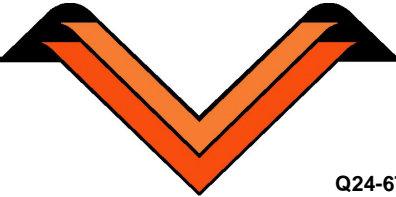
1465 Spring Bay Road  
East Peoria, IL 61611-9788  
Ph. 1-309-822-8272  
FAX 309-822-8141

Plant Location:  
Spring Bay Road/Route 26  
*(5 Mi. North of Junction of  
Route 26 & Route 116)*

QUANTITY	DESCRIPTION	UNIT PRICE
3000	Title: DIFFERENT THINKERS: AUTISM	0.33
Maximum 100 Books Overrun	For: Boys Town Press  3,000 Copies @ \$ 0.33 / ea	
0% underrun	- Ship per attached shipping instructions.  - use 48" x 40", 4-Way - P-1 pallets  Ship Class 65  Carton label(s) enclosed  Send 2 sample books to Versa Press, Inc.  Ship signatures:   01/17/2025  Delivery date:       01/31/2025	

Total Price:	\$990.00
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RECEIVED :



DATE: 12/20/24	DATE NEEDED: 12/20/24
VENDOR: The Bindery	
ATTENTION: Justine Carpenter	Q24-67909 / J24-60881
QUOTE: Q76292R1	VERSA CONTACT: Mark Sanders

TITLE: DIFFERENT THINKERS: AUTISM		
PUBLISHER: BOYS TOWN PRESS		
RUN QUANTITY: 3000	TOTAL PAGES: 40	TEXT TRIM SIZE: 9 X 9
SIGNATURES: 1 - 24 pg sig. 2 - 8 pg sig.		
HEAD TRIM: 1/8	GUTTER TRIM:	SIGNATURE SEQUENCE:

TEXT STOCK: 70 lb. White Offset (Smooth) - 384 PPI [D]
COVER STOCK: 123 lb. White 10 Pt (C1S) - 200 PPI - FSC
MATERIALS PROVIDED AS: Folded Ungathered Signatures
BINDING TYPE: Perfect

PACKING: Cartons Supplied by Vendor
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ADDITIONAL INSTRUCTIONS:

Double wall cartons

## Estimate



**theBindery**  
INNOVATIVE FINISHING SOLUTIONS

**DATE:** 12/4/2024  
**TO:** Andy Guzman  
Versa Press, Inc.  
**FROM:** Justine Carpenter  
**QUOTE:** Q76292R1

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

**Project:** *Different Thinkers ADHD*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 9" x 9" (9" bind edge)
- bulk pack in cartons

**Quantity:** see below  
In order to ensure making quantity, please provide 10% extra materials

**You furnish:** 1 cover-wraparound for perfect binder on 10pt C1S  
20 sheets on 70# offset

- Text is furnished as folded signatures (1-24pp, 2-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

**Shipping:** FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

<b>Price:</b>	1,500 books	\$0.50 per book
	2,000	\$0.41
	2,500	\$0.36
	3,000	\$0.33

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

### Your Bindery Team

**Eric Feuerstein**  
763-201-2732

**Scott Rooney**  
763-201-2704

**Jane Stire**  
763-201-2735

**Krista Kolstad**  
763-201-2715

**Mike Cress**  
763-201-2725

**Justine Carpenter**  
763-201-2740

*Finish With Us!*