

Date: 12/20/2024

PURCHASE ORDER

81065KG-BIND

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: **The Bindery**

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **JUSTINE CARPENTER**

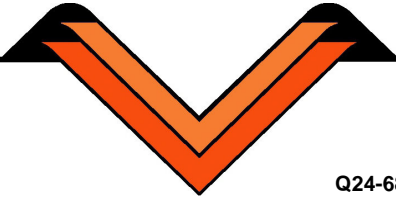
QUANTITY	DESCRIPTION	UNIT PRICE
2000	Title: LOVE IT'S SHOW AND TELL	0.39
Maximum 100 Books Overrun	For: Boys Town Press	
	REPRINT of PO: 79911MS / J24-58895 / 10-16-24	
0% underrun	DUE TO MIXED SIGS ON PREVIOUS PRINTING, A SET OF F&G'S WILL BE DELIVERED TO JUSTINE DIRECTLY.	
	2,000 Copies @ \$ 0.39 / each per attached quote	
	- Ship per attached shipping instructions provided by our shipping dept.	
	- use 48" x 40", 4-Way - P-1 pallets	
	Ship per instructions from Versa Press shipping department.	
	Carton label(s) enclosed	
	Send 2 sample books to Versa Press, Inc.	
	MATERIALS TO SHIP: 01/07/2025	
	THE BINDERY TO SHIP: 01/17/2025	

Job No: **J24-60833**

Total Price: **\$780.00**

ORDERED BY: **Kelli Gatton**

RECEIVED :



DATE: 12/20/24 DATE NEEDED: 01/17/25

VENDOR: THE BINDERY

ATTENTION: JUSTINE CARPENTER Q24-68592 / J24-60833

QUOTE: Q75892 VERSA CONTACT: Kelli Gatton

TITLE: LOVE IT'S SHOW AND TELL

PUBLISHER: BOYS TOWN PRESS

RUN QUANTITY: 2000 TOTAL PAGES: 32 TEXT TRIM SIZE: 9 X 9

SIGNATURES: 1 - 24 pg sig. 1 - 8 pg sig.

HEAD TRIM: 1/8 GUTTER TRIM: 1/4 SIGNATURE SEQUENCE: 1-8, 1-24

TEXT STOCK: 70 lb. White Offset (Smooth) - 384 PPI [D]

COVER STOCK: 123 lb. White 10 Pt (C1S) - 200 PPI - FSC

MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Perfect

PACKING: Cartons Supplied by Vendor

INSTRUCTIONS: MUST USE DOUBLE WALL CARTONS

ADDITIONAL INSTRUCTIONS:

HINGE SCORE DUE TO MIXED SIGS ON PREVIOUS PRINTING, A SET OF F&G'S WILL BE SENT DIRECTLY TO JUSTINE.

Estimate



DATE: 10/7/2024
TO: Andy Guzman
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q75892

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Love Its Show and Tell*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 9" x 9" (9" bind edge)
- bulk pack in double wall cartons

Quantity: see below
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S
16 sheets on 70# offset

- Text is furnished as folded signatures (1-24pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:	1,000 books	\$0.63 per book
	1,500	\$0.47
	2,000	\$0.39
	2,500	\$0.34
	3,000	\$0.31

- Prices include double wall cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein	Scott Rooney	Jane Stire	Krista Kolstad	Mike Cress	Justine Carpenter
763-201-2732	763-201-2704	763-201-2735	763-201-2715	763-201-2725	763-201-2740

Finish With Us!