Date: 12/19/2024

PURCHASE ORDER



VERSA PRESS, INC.

ORDERED BY: Douglas Kerns

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272 FAX 309-822-8141 Plant Location:

Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: JUSTINE CARPENTER

QUANTITY	DESCRIPTION			
1000	Title: CHARLIE AND THE OCTOPUS			
5% Maximum	For: Center For Responsive Schools			
Over Run	- Follow Enclosed Specs			
5% Maximum	- 1,000 Copies @ \$ 1.40 / ea (Per attached quote)			
Under Run	- Ship per shipping instructions provided with materials.			
	Carton label(s) enclosed with materials			
	Send 2 sample books to Versa Press, Inc.			
	Materials Ship: 01/21/2025			
	The Bindery to Ship: 01/30/2025			
Job No:	J24-60679 Total Price:	\$1,400.00		

RECEIVED:

VERSA PRE	SS, INC	· ·			Rev. 12/05/24
DATE: 12	2/19/24	DATE	NEEDED: 12/30/24		
VENDOR: T	he Bindery				
ATTENTION: J	ustine Carp	enter			Q24-67294 / J24-60679
QUOTE: Q	76444R2			VERSA CONTACT: Dougl	as Kerns
TITLE: C	HARLIE AN	ID THE OCTOPUS			
PUBLISHER: C	ENTER FOI	R RESPONSIVE SCHOOLS	3		
RUN QUANTITY:	1000	TOTAL PAGES: 36	TEXT TRIM SIZE: 9 X 11		
SIGNATURES:	2 - 18 pg s	ig.			
HEAD TRIM: 5/	/8	GUTTER TRIM: 1/4	SIGNATURE SEQUENCE: 1st	t 18 pg. sig. then 2nd 18 pg. sig	j.
TEXT STOCK:	80 lb. Whit	e Coated (Matte) - 454 PPI			
COVER STOCK:	141 lb. Wh	ite 12 Pt (C1S) - 166 PPI pl	lus Gloss Lamination		
MATERIALS PROV	/IDED AS:	Folded Ungathered Sign	atures		
BINDING TYPE: P	erfect				X PUR Glue
PACKING:	Cartons S	upplied by Vendor			

ADDITIONAL INSTRUCTIONS:

Cover is 8 pg. (3-3/4" French Flaps) - Flush

1465 Spring Bay Road East Peoria, II. 61611 Ph: (309) 822-8272 Fax: (309) 822-8141

Perfect Bound Cover Layout - Flush Flaps

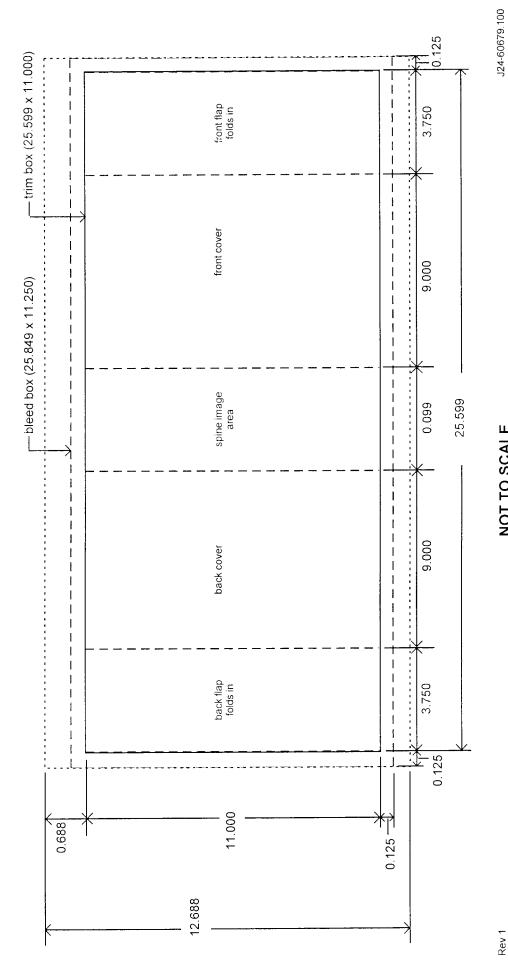
For: CENTER FOR RESPONSIVE SCHOOLS

Title: CHARLIE AND THE OCTOPUS

Trim: 9 x 11

Text: 80 lb. White Coated (Matte) - 454 PPI

Pages: 36



Estimate



8201 Brooklyn Blvd

Brooklyn Park, MN 55445 Phone: 763.201.2800

Receiving Dock Doors 31 - 36

DATE: 12/10/2024

TO: Crystal Gordon

Versa Press, Inc.

FROM: Justine Carpenter

QUOTE: Q76444R2

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

024-67294 Project:

· cut covers

· score and fold covers

• gather signatures

• perfect bind books (PUR perfect bind)

• 3-side trim to 9" x 11" (11" bind edge)

• bulk pack in cartons

Quantity: see below

In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 8pp flush cover on 12pt C1S

18 sheets on 80# matte text

• Text is furnished as folded signatures (2-16pp)

• Maximum head, foot and face trim is 1-9/16", minimum is 1/8"

• Folded sigs must have closed spine (no z-folds)

• Cover stock should have grain running parallel to spine to help prevent cracking

• Covers furnished on press sheets for us to trim

• Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot

• UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: would apply. FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

Price:	1,000 books	\$1.40 per book

1,200	\$1.31
1,500	\$1.22
2,000	\$1.12
2,500	\$1.06
3,500	\$0.99
4,500	\$0.95

• Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein	Scott Rooney	Jane Stire	Krista Kolstad	Mike Cress	Justine Carpenter
763-201-2732	763-201-2704	763-201-2735	763-201-2715	763-201-2725	763-201-2740