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To: **The Bindery**

8309 Brooklyn Blvd

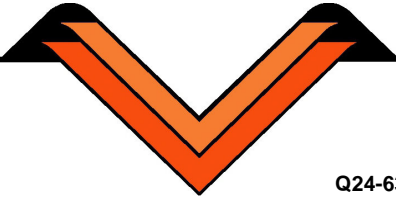
Brooklyn Park, MN 55445

Attn:

Plant Location:
Spring Bay Road/Route 26
*(5 Mi. North of Junction of
Route 26 & Route 116)*

Total Price:	\$5,916.00
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RECEIVED :



DATE: 12/17/24	DATE NEEDED: 12/17/24
VENDOR: The Bindery	
ATTENTION: Justine Carpenter	Q24-63035 / J24-60686
QUOTE: Q75566R1	VERSA CONTACT: Douglas Kerns

TITLE: GROWING IN THE WORD: BIBLE HISTORY LESSONS SL		
PUBLISHER: NORTHWESTERN PUBLISHING HOUSE		
RUN QUANTITY: 3400	TOTAL PAGES: 240	TEXT TRIM SIZE: 8 1/2 X 11
SIGNATURES: 13 - 18 pg sig. 1 - 6 pg sig.		
HEAD TRIM: 1/4	GUTTER TRIM: 1/4	SIGNATURE SEQUENCE: 1st 18 pg. sig., 6 pg. sig., 2nd thru 13th 18 pg sig.

TEXT STOCK: 60 lb. White Offset (Smooth) - 436 PPI [D]	
COVER STOCK: 123 lb. White 10 Pt (C1S) - 200 PPI plus Gloss Laminate	
MATERIALS PROVIDED AS: Folded Ungathered Signatures	
BINDING TYPE: Plastic Coil	BINDING COLOR: Black

PACKING: Cartons Supplied by Vendor

Estimate



DATE: 12/16/2024
TO: Crystal Gordon
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q75566R1

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: ***Q24-63035***

- cut covers to signature size
- gather signatures and covers
- 4-side trim to 8-1/2" x 11" (11" spine)
- punch holes for binding
- bind with a black plastic spiral binding on the 11" edge
- bulk pack in cartons

Quantity: see below
In order to ensure making quantity, please provide 3% extra materials

You furnish: 2 covers-2pp on 10pt C1S
120 sheets on 60# offset

- Text is furnished as folded signatures (13-18pp, 1-6pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Heavy paper (>5pt) must have grain parallel to the spine
- Covers furnished on press sheets for us to trim to the same size as the signatures
- All materials are flat (ie no foldouts, perfs, reinforcing, tabs, etc)

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:	800 books	\$2.39 per book
	2,100	\$1.84
	3,400	\$1.74
	4,700	\$1.66

- **Prices include cartons**
- If you wish to have slipsheets between finished books please furnish them and add \$0.07 per book to the above pricing.

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein 763-201-2732	Scott Rooney 763-201-2704	Jane Stire 763-201-2735	Krista Kolstad 763-201-2715	Mike Cress 763-201-2725	Justine Carpenter 763-201-2740
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Finish With Us!