

Date: 12/16/2024

PURCHASE ORDER

80999DK

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: **The Bindery**

8309 Brooklyn Blvd

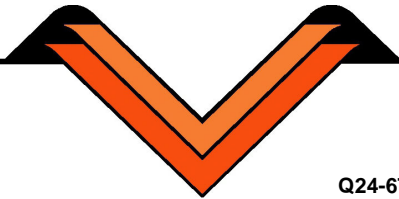
Brooklyn Park, MN 55445

Attn: **JUSTINE CARPENTER**

QUANTITY	DESCRIPTION	UNIT PRICE
2500	Title: EMBROIDERY STITCH GUIDE	0.31
5% Maximum Over Run	For: The Globe Pequot Publishing Group, Inc. - Follow enclosed specs	
5% Maximum Under Run	- 2500 Copies @ \$0.31 Each (per attached quote) - Ship per shipping instructions provided by our shipping dept. and carton label(s) enclosed with materials. Send 2 sample books to Versa Press, Inc. MATERIALS to ship: 01/17/2025 THE BINDERY to ship: 01/27/2025	
Job No:	J24-60717	Total Price: \$775.00

ORDERED BY: **Douglas Kerns**

RECEIVED :



DATE: 12/16/24 DATE NEEDED: 12/16/24

VENDOR: The Bindery

ATTENTION: Justine Carpenter Q24-67501 / J24-60717

QUOTE: Q76409 VERSA CONTACT: Douglas Kerns

TITLE: EMBROIDERY STITCH GUIDE

PUBLISHER: THE GLOBE PEQUOT PUBLISHING GROUP, INC.

RUN QUANTITY: 2500 TOTAL PAGES: 32 TEXT TRIM SIZE: 8 1/2 X 11

SIGNATURES: 1 - 18 pg sig. 1 - 12 pg sig. 1 - 2 pg sig.

HEAD TRIM: 5/8 GUTTER TRIM: 1/4 SIGNATURE SEQUENCE: 12 pg. sig., 2 pg. sig., 18 pg. sig.

TEXT STOCK: 80 lb. White Coated (Matte) - 454 PPI

COVER STOCK: 141 lb. White 12 Pt (C1S) - 166 PPI - plus Soft Touch Matte Laminate

MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Perfect

X

PUR Glue

PACKING: Cartons Supplied by Vendor

INSTRUCTIONS: Put a 10pt sheet on the top & bottom of each box.

ADDITIONAL INSTRUCTIONS:

Check the First and last Box and a Box from the middle of the run to verify the books at the bottom of the box are not damaged.

Estimate



DATE: 11/22/2024
TO: Crystal Gordon
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q76409

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Embroidery Stitch*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 8-1/2" x 11" (11" bind edge)
- bulk pack in cartons

Quantity: see below
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S
16 sheets on 80# matte text

- Text is furnished as folded signatures (1-18pp, 1-12pp, 1-2pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- To prevent additional charges, 2pp sigs should not fall at front or back of the book, and should be the same size as the rest of the sigs
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:

2,000 books	\$0.35 per book
2,500	\$0.31
3,000	\$0.27

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein 763-201-2732	Scott Rooney 763-201-2704	Jane Stire 763-201-2735	Krista Kolstad 763-201-2715	Mike Cress 763-201-2725	Justine Carpenter 763-201-2740
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Finish With Us!