

Job#
47553

Date: 11/12/2024

PURCHASE ORDER

80417KG-OTBD

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: **The Bindery**

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **Justine Carpenter**

QUANTITY	DESCRIPTION	UNIT PRICE
2500	Title: CATECHISM CONNECTIONS: EXPRESSIONS OF MY FAITH	0.63
5% Maximum Over Run	For: Northwestern Publishing House - Follow enclosed specs	
5% Maximum Under Run	- 2500 Copies @ \$ 0.63/each (per quote attached) - Ship per instructions provided by our shipping dept. Carton label(s) enclosed with materials. Send 2 sample books to Versa Press, Inc. Materials Ship: 12/06/2024 The Bindery to Ship: 12/17/2024	
Job No:	J24-59718	Total Price: \$1,575.00

ORDERED BY: **Kelli Gatton**

RECEIVED :

VERSA PRESS, INC.

Rev. 5/10/24

DATE: 11/12/24

DATE NEEDED: 12/17/24

VENDOR: THE BINDERY

ATTENTION: JUSTINE CARPENTER

QUOTE: Q75674

Q24-63582 / J24-59718

VERSA CONTACT: Kelli Gatton

TITLE: CATECHISM CONNECTIONS: EXPRESSIONS OF MY FAITH

PUBLISHER: NORTHWESTERN PUBLISHING HOUSE

RUN QUANTITY: 2500 TOTAL PAGES: 184 TEXT TRIM SIZE: 5 X 8

SIGNATURES: 5 - 32 pg sig. 1 - 16 pg sig. 1 - 8 pg sig.

HEAD TRIM: 1/8 GUTTER TRIM: 1/16 SIGNATURE SEQUENCE: 1-32, 1-8, 1-32, 1-16, 3-32's

TEXT STOCK: 70 lb. White Offset (Smooth) - 384 PPI [D]

COVER STOCK: 141 lb. White 12 Pt (C1S) - 166 PPI - FSC

MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Otabind

PACKING: Cartons Supplied by Vendor

Estimate



DATE: 9/12/2024
TO: Crystal Gordon
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q75674

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: **Q24-63582**

- cut covers
- gather signatures
- perfect bind books (Otabind)
- 3-side trim to 5" x 8" (8" bind edge)
- bulk pack in cartons

Quantity: see below
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 12pt
92 sheets on 70# offset

- Text is furnished as folded signatures (5-32pp, 1-16pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- First and last page must be free of critical copy and UV or varnish coatings 7/16" + grind
- Inside front and back covers must be free of critical copy and UV or varnish coatings 7/16" + spine thickness + 7/16"
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:	500 books	\$2.01 per book
	2,500	\$0.63
	3,000	\$0.58
	3,500	\$0.54

- **Prices include cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!

Standard Shipping Instructions

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NORTHWESTERN PUBLISHING HOUSE

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions:

Special Instructions:

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email	
Packing List:	True	True	True	False	True	False	True	
Bill Of Lading:	True	False	False	False	True	False	False	
Skid Topper:	False	False	True	False	False	False	False	PrePay Required: False

Contact Cindy Scalf at Versa Press for Carrier.

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
Perfect Bound Books - Bal		Shipping-BANG PRINTING FULFILLMENT CENTER 217 ETAK DRIVE		Common Carrier	

BRAINERD

MN

56401

Phone: 218-829-2877

Ext:

Fax:

Carrier Name: Not Selected

CarrierAcctNo:

Dock Hours:

Payment Type: 3rd party Bill

Location Instr:

Bill To Information Versa Press, Inc 1465 Spring Bay Rd. East Peoria, IL 61611	Forward Information
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<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Sample Books	1	Office-NORTHWESTERN PURI ISHING HOUSE W16N23379 STONE RIDGE DR	TANYA GERBING	Ground	

	WAUKESHA	WI	53188
Phone:	414-475-6600	Ext:	Fax:414-475-7684

Carrier Name: UPS

CarrierAcctNo: 580759

Dock Hours:

Payment Type: 3rd Party Bill

Location Instr:

Bill To Information	Forward Information

11/13/2024

9:59:31 AM

Bindery Work Order

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Job No: J24-59718 Q24-63582 Status Group: 2448.2		Box No: _____ Qty / Stack: _____	
Sales Rep: MH5 Order Entry: BD Planner: KG1		No of Boxes: _____ No. Stacks: _____	
NORTHWESTERN PUBLISHING HOUSE 113		Books / Box: _____ Approx Maj. Sheets: 0	
CATECHISM CONNECTIONS: EXPRESSIONS OF MY FAITH		Max Box Wt: 35 Min. Sheets: 0	
ISBN: _____ PO: PO329214		Label Box: 1 End Top Sheets: _____	
Reprint: J22-02110 Due Date: 11/26/2024		Pallet Size: 48" x 40", 4-Way - P-1	
Trim Size: 5 x 8 Spine: 0.53		Max Pallet Ht: 55	
Trim Size (mm): Non-Standard Spine (mm): 13.5		Recipe: 0 Recipe Name: None	
Number Books: 2500		No Layers: 0 Toggle: 0	
No64s: 0 No32s: 5 No18s: 0		Pattern: 0 Boxer Per Layer: 0	
No16s: 1 No12s: 0 No8s: 1		Boxes Per Skid: 0	
No6s: 0		Comments: _____	
Max Run: 2625 Min Run: 2625			

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions

VERSA PRESS VP JOB NUMBER: J24-59718

TO: BANG PRINTING
NORTHWESTERN PUBLISHING HOUSE
ATTN: RECEIVING DEPARTMENT
217 ETAK DRIVE
BRainerd, MN 56401

PO: PO329214

ITEM NO/DESCRIPTION: CATECHISM CONNECTIONS: EXPRESSIONS
OF MY FAITH

ISBN 13: 978-0-8100-2883-8

BOX QTY: EA.